



WARNING

ELECTRIC SHOCK can kill.

- Always wear dry insulating gloves.
- Insulate yourself from work and ground.
- Do not touch live electrical parts.
- Disconnect input power before servicing.
- Keep all panels and covers securely in place.



FUMES AND GASES can be hazardous to your health.

- Keep your head out of the fumes.
- Ventilate area, or use breathing device.
- Read Material Safety Data Sheets (MSDSs) and manufacturer's instructions for material used.



ARC RAYS can burn eyes and skin;

NOISE can damage hearing.

- Wear welding helmet with correct filter.
- Wear correct eye, ear, and body protection.



WELDING can cause fire or explosion.

- Do not weld near flammable material.
- Watch for fire; keep extinguisher nearby.
- Do not locate unit over combustible surfaces.
- Do not weld on closed containers.



PLASMA ARC CUTTING can cause fire or explosion.

- Do not cut near flammable material.
- Provide protection from flying sparks.
- Watch for fire; keep extinguisher nearby.
- Do not locate unit over combustible surfaces.
- Do not cut on closed containers.



ENGINE FUEL can cause fire or explosion.

- Stop engine before refueling.
- Do not fuel while smoking or if near sparks or flames.
- Do not overfill tank; clean up any spilled fuel.



MOVING PARTS can cause injury.

- Keep away from moving parts.
- Keep all doors, panels, covers, and guards closed and securely in place.



PLASMA ARC can cause injury.

- Keep away from torch tip.
- Do not grip material near cutting path.
- Turn off power before disassembling torch.
- Use torch(es) specified in Owner's Manual.



READ INSTRUCTIONS.

- Read and follow all labels and the Owner's Manual carefully.
- Only qualified persons are to install, operate, or service this unit according to all applicable codes and safety practices.



SUGGESTED READING

- *Safety in Welding, Cutting and Allied Processes*, ANSI Standard Z49.1, available as a free download from the American Welding Society at www.aws.org

- *Occupational Safety and Health Standards for General Industry*, Title 29, Code of Federal Regulations (CFR), including Parts 1910, 1915, 1917, 1918, and 1926, available as a free download from OSHA at www.osha.gov



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