Issued Jan. 2020 • Index No. IN/14.0

ProHeat™ 35

Air-Cooled Induction System

Induction Heating System

Quick Specs

Applications
Process piping
Refinery
Petrochemical
Power piping
Pressure vessels
Structural
Shipbuilding

Maximum Preheat Temperature
400°F (204°C)

Input Power
460–575 V, 3-phase, 60 Hz
400–460 V, 3-phase, 50/60 Hz

Input Amperes at Rated Output
400 V: 60 amps
460 V: 50 amps
575 V: 40 amps

Rated Output
35 kW at 100% duty cycle

Power Source Dimensions
H: 27.5 in. (699 mm)
W: 21.75 in. (552 mm)
D: 36.75 in. (933 mm)

Power Source Weight
Net: 227 lb. (103 kg) Ship: 265 lb. (120 kg)

Powering a heating revolution—for preheat applications up to 400 degrees Fahrenheit (204°C).

The ProHeat 35 air-cooled induction heating system is specifically designed for preheating applications up to 400 degrees Fahrenheit (204°C). Air-cooled blankets are available for pipe diameters from 8–60 inches (20–152 cm) or in case of plate, available lengths are 40–197 inches (1–5 m). Air-cooled cables are available in lengths of 30 foot (9.1 m), 50 foot (15.2 m) or 80 foot (24.4 m) for flexible configurations.

The blankets easily conform to circular and flat parts and install in a matter of seconds. Manufactured from durable high-temperature materials, flexible induction blankets are designed to withstand the tough conditions in both industrial and construction applications.

Designed with flexibility and efficiency in mind, the air-cooled cables can be wrapped into coils of various shapes and sizes to fit almost any induction preheating application, without the need for cooler and coolant. For temperatures up to 392 degrees Fahrenheit (200°C).

ProHeat 35 power source shown with optional running gear (195436).

ProHeat induction blanket shown with replaceable Kevlar® sleeve.

Air-cooled cables provide the same flexibility as liquid-cooled cables for preheating.

Improved working environment is created during welding. Welders are not exposed to open flame, explosive gases and hot elements associated with fuel gas heating and resistance heating.

Easy setup with flexibility to fit a variety of pipe diameters and plate lengths.

Uniform heating is maintained along and through the heat zone by using induction heat within the material. The surface of the part is not marred by localized conducted heat at higher than specified temperatures.

Time-to-temperature is faster than conventional processes due to the method of applying heat, reducing cycle time.

TRUE BLUE® WARRANTY

Miller®

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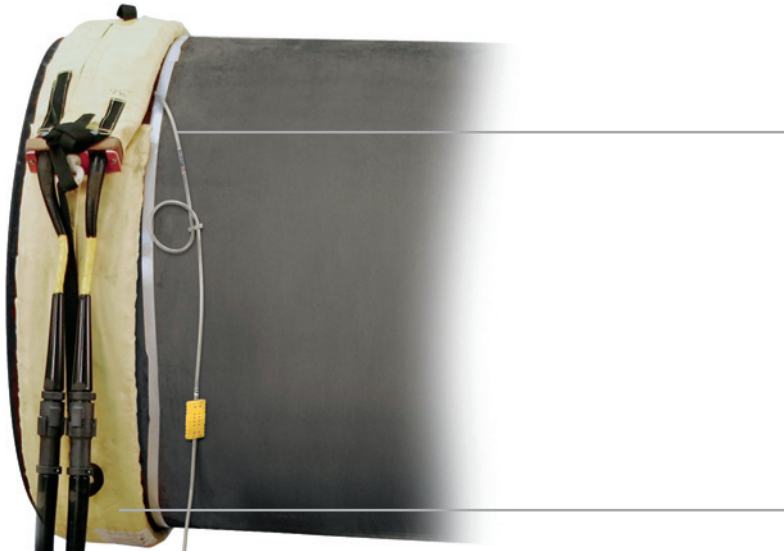
ProHeat™ 35 Air-Cooled System

ProHeat 35 Power Source
907689 460–575 V, **CSA**
907690 400–460 V, **CE**
The ProHeat 35 induction power source is equipped with a built-in temperature controller allowing for manual or temperature-based programming using up to four control thermocouples. At more than 90 percent efficiency, the ProHeat 35 power source transfers more energy to the part, reducing operating costs over different heating methods. One ProHeat 35 power source has two outputs and can run one, two (parallel) or four (series/parallel) blankets at a time.

Note: Primary input cable not included.

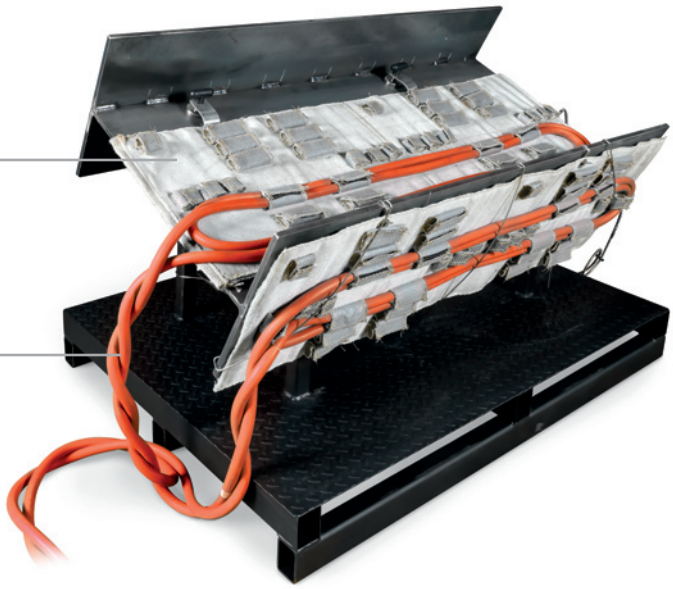


Running Gear 195436
Running gear adds to the portability of the system. The four 5-inch swivel casters with brakes mount to the bottom of the power source.

Output Extension Cable
195404 25 ft. (7.6 m)
195405 50 ft. (15.2 m)
300362 75 ft. (22.9 m)
Provides interconnection between the power source and flexible induction blanket or air-cooled cable(s). The power source connection identifies the type of heating device to the power source controller. This cable identification system prevents over duty cycling of the heating tool.

Preheat Insulation with Cable Harness 301334
Air-cooled heating cable coils of various sizes can be attached directly to this preheat insulation. Once a coil is set up it can easily be moved from part to part reducing setup times. The insulation is 10-foot (3 m) long and can be cut to length to fit your application.

Note: Heating cable not included.



Air-Cooled Cable
301453030 30 ft. (9.1 m)
301453050 50 ft. (15.2 m)
301453080 80 ft. (24.4 m)
Air-cooled cables may be the right choice when the maximum preheat temperature is 400 degrees Fahrenheit (204°C) and the part is an irregular, non-standard shape that needs flexibility of wrapping the part. Use preheat insulation for temperatures over 392 degrees Fahrenheit (200°C). See ordering information on the back page for preheat insulation sizes.

ProHeat™ 35 Air-Cooled Induction System (Continued)

Thermocouple Extension 200201
A shielded, 25-foot (7.6 m) thermocouple extension for connecting between the contact thermocouple sensor and the ProHeat™ 35 power source.

Induction Blanket
The flexible, lightweight induction heating blankets come in a variety of sizes and are capable of preheat temperatures up to 400 degrees Fahrenheit (204°C). The blankets easily conform to circular and flat parts and install in a matter of seconds. Manufactured from durable high-temperature materials, flexible induction blankets are designed to withstand the tough conditions in both industrial and construction applications. See ordering information on the back page for available sizes.

Additional Accessories

Contact Thermocouple Sensor (Probe) 200202
Contact thermocouple sensor installed between the induction blanket and the part being heated. The temperature probe provides temperature feedback to the power source. For preheat only, 500 degrees Fahrenheit (260°C) maximum.

Preheat Cable Cover
204611 30 ft. (9.1 m)
204614 50 ft. (15.2 m)
204620 80 ft. (24.4 m)
Used in preheat applications to protect the heating cable from slag and molten metal created during welding. The 1/2-inch thick preheat insulation must be used with the preheat cable covers.

Replacement Kevlar® Sleeve
Each blanket is supplied with one replaceable Kevlar sleeve which provides added protection against abrasion, cuts and tears, extending blanket life. Replacement sleeves are available for blanket sizes based on the diameter of the pipe. See ordering information on the back page for available sizes.

Series Cable Adapter 195437
Used in series/parallel arrangement to power four blankets/air-cooled cables to create extra heating area. The series/parallel arrangement requires four equally sized blankets/air-cooled cables, two output extension cables and two series cable adapters.

Remote Contactor Control 043932
Remotely start and stop the heating process with this wired rocker switch remote. Includes a 25-foot (7.6 m) cable.

RHC-14 Remote Hand Control
242211020 20 ft. (6 m)
242211100 100 ft. (30.5 m)
Remotely adjust the heat output of the system in remote mode as well as start and stop the heating process.

Specifications (Subject to change without notice.)

Input Power	Ambient Temperature Range Storage	Usage	Rated Output	Input Amperes at Rated Output	KVA/KW at Rated Output	Dimensions	Weight
460–575 V, 3-phase, 60 Hz	-40 to 131°F (-40 to 55°C)	4 to 131°F (-15 to 55°C)	35 kW at 100% duty cycle	50 A, 460 V 40 A, 575 V	39/37	H: 27.5 in. (699 mm) W: 21.75 in. (552 mm) D: 36.75 in. (933 mm)	Net: 227 lb. (103 kg) Ship: 265 lb. (120 kg)
400–460 V, 3-phase, 50/60 Hz, **CE**				60 A, 400 V 50 A, 460 V			

Certified by Canadian Standards Association to both the Canadian and U.S. Standards.
Manufactured and certified in accordance with IEC-60974-1, -10.

Ordering Information

Equipment and Options	Stock No.		Description	Qty.	Price
ProHeat™ 35	**907689**		460–575 V, 3-phase, 60 Hz, 35 kW power source, **CSA**		
	907690		400–460 V, 3-phase, 50/60 Hz, 35 kW power source, **CE**		
Running Gear	**195436**		Attaches to bottom of power source		
Induction Blankets	Blanket w/Sleeve	Replacement Sleeve			
	300080	**195337**	For 8.625 in. (22 cm) pipe, 13.1 x 40 in. (33 cm x 102 cm)		
	300079	**195338**	For 10.75 in. (27 cm) pipe, 11.3 x 44 in. (29 cm x 112 cm)		
	300078	**194887**	For 12 in. (31 cm) pipe, 47 x 10.1 in. (119 cm x 26 cm)		
	300077	**194887**	For 14 in. (36 cm) pipe, 53 x 10.1 in. (135 cm x 26 cm)		
	300075	**194887**	For 16 in. (41 cm) pipe, 60 x 10.1 in. (152 cm x 26 cm)		
	300074	**198666**	For 18 in. (46 cm) pipe, 66 x 9.0 in. (168 cm x 23 cm)		
	300073	**198666**	For 20 in. (51 cm) pipe, 72 x 9.0 in. (183 cm x 23 cm)		
	300072	**198666**	For 22 in. (56 cm) pipe, 78 x 9.0 in. (198 cm x 23 cm)		
	300071	**198666**	For 24 in. (61 cm) pipe, 85 x 9.0 in. (216 cm x 23 cm)		
	300070	**198666**	For 26 in. (66 cm) pipe, 91 x 9.0 in. (231 cm x 23 cm)		
	300069	**194812**	For 28 in. (71 cm) pipe, 97 x 9.0 in. (246 cm x 23 cm)		
	300068	**194812**	For 30 in. (76 cm) pipe, 104 x 9.0 in. (264 cm x 23 cm)		
	300067	**194812**	For 32 in. (81 cm) pipe, 110 x 9.0 in. (279 cm x 23 cm)		
	300066	**194812**	For 34 in. (86 cm) pipe, 116 x 9.0 in. (295 cm x 23 cm)		
	300065	**194705**	For 36 in. (91 cm) pipe, 122 x 7.5 in. (310 cm x 19 cm)		
	300064	**198670**	For 38 in. (97 cm) pipe, 129 x 7.5 in. (328 cm x 19 cm)		
	300087	**198670**	For 40 in. (102 cm) pipe, 135 x 7.5 in. (343 cm x 19 cm)		
	300063	**198670**	For 42 in. (107 cm) pipe, 141 x 7.5 in. (358 cm x 19 cm)		
	300062	**198670**	For 46 in. (117 cm) pipe, 154 x 7.5 in. (391 cm x 19 cm)		
	300061	**198670**	For 48 in. (122 cm) pipe, 160 x 7.5 in. (406 cm x 19 cm)		
	300060	**261481**	For 52 in. (132 cm) pipe, 173 x 7.5 in. (439 cm x 19 cm)		
	224584	**261481**	For 56 in. (142 cm) pipe, 185 x 7.5 in. (470 cm x 19 cm)		
	300336	**261481**	For 60 in. (152 cm) pipe, 197 x 7.5 in. (500 cm x 19 cm)		
	301088	**261480**	Narrow, for 48 in. (122 cm) pipe, 160 x 4.5 in. (406 cm x 11 cm)		
	301089	**261480**	Narrow, for 56 in. (142 cm) pipe, 185 x 4.5 in. (470 cm x 11 cm)		
Air-Cooled Cables	**301453030**		30 ft. (9.1 m)		
	301453050		50 ft. (15.2 m)		
	301453080		80 ft. (24.4 m)		
Preheat Cable Cover (recommended for use on most preheat applications)	**204611**		30 ft. (9.1 m)		
	204614		50 ft. (15.2 m)		
	204620		80 ft. (24.4 m)		
Preheat Insulation (for air-cooled cable use)	**204669**		1/2 x 6 x 120 in. (1.3 x 15 x 305 cm)		
	195376		1/2 x 6 x 240 in. (1.3 x 15 x 305 cm)		
	211474		1/2 x 12 x 120 in. (1.3 x 31 x 305 cm)		
	301334		Preheat insulation with cable harness, 1/2 x 16 x 120 in. (1.3 x 41 x 305 cm)		
Output Extension Cables	**195404**		25 ft. (7.6 m)		
	195405		50 ft. (15.2 m)		
	300362		75 ft. (22.9 m)		
Series Cable Adapter	**195437**		18 in. (46 cm) adapter for connecting two blankets in series configuration		
Contact Thermocouple Sensor (Probe)	**200202**		Contact thermocouple sensor. 500°F (260°C) max		
Thermocouple Extension	**194968**		Cable, ext, 1 TC type K, 25 ft. (7.6 m) armored		
Remote Contactor Control	**043932**		25 ft. (7.6 m) wired remote on/off for power source		
RHC-14 Remote Hand Control	**242211020**		20 ft. (6 m) wired remote for heat and on/off for power source		
	242211100		100 ft. (30.5 m) wired remote for heat and on/off for power source		

Date: **Total Quoted Price:**

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