



# Certificate of Compliance

**Certificate:** 1867419

**Master Contract:** 154649

**Project:** 2399465

**Date Issued:** March 24, 2011

**Issued to:** ITW Welding Group

1635 W Spencer St  
Appleton, WI 54912-1079  
USA  
Attention: Therese Christianson-Plato

*The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.*



*Sam Zaffino*

**Issued by:** Sam Zaffino

## **PRODUCTS**

**CLASS 5611 81** - WELDING MACHINES - Certified to US Standards

**CLASS 5611 01** - WELDING MACHINES

PART A: Model: **MILLERMATIC 252** is a DC welding machine, portable, cord-connected.

Input: 200(208)/230V, 60HZ Single Phase or

Input: 230/460/575V, 60HZ Single Phase

Output: 200A, 28V dc, Duty Cycle: 60%. Max. OCV: 38Vdc.

PART B: Model: **MILLERMATIC 212** product is similar construction as in Part A and rated as follows:

Input: 200(208)/230V, 60Hz, Single Phase.

Output: 160A, 24.5Vdc, Duty Cycle: 60%. Max. OCV: 34Vdc.



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PART C: Model: **MILLERMATIC DVI** product is similar construction as Part B and rated as follows:

Input: 115V, 60Hz, Single phase.

Output: 90A<sub>dc</sub>, 18V, Duty cycle 20%. Max OCV: 32V<sub>dc</sub>.

Input: 230V, 60Hz, Single phase.

Output: 150A<sub>dc</sub>, 23V, Duty cycle 40%. Max OCV: 32V<sub>dc</sub>.

Note: Model MILLERMATIC DVI is certified for used with Power cord set (MPN: 219257) and adaptor plugs: 5-15P (MPN: 219261), 5-20P (MPN: 219259), 6-50P (MPN: 219258) only.

PART D: Model: **MILLERMATIC 212Autoset** product is similar construction as in Part A and rated as follows:

Input: 200(208)/230V, 60Hz, Single Phase.

Output: 160A, 24.5V<sub>dc</sub>, Duty Cycle: 60%. Max. OCV: 34V<sub>dc</sub>.

#### **APPLICABLE REQUIREMENTS**

CSA Std. C22.2 No.0.4-M1982 - Bonding and Grounding of Electrical Equipment (Protective Grounding)

CSA Std. C22.2 No.60-M1990 - Arc Welding Equipment

UL Std. No. 551 7th Edition - Transformer-Type Arc-Welding Machines