



# Certificate of Compliance

Certificate: 2009195

Master Contract: 154649

Project: 2645101

Date Issued: July 30, 2013

Issued to: ITW Welding Group

1635 W Spencer St  
Appleton, WI 54912-1079  
USA  
Attention: Therese Christianson-Plato

*The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.*



*Sam Zaffino*

Issued by: Sam Zaffino

## PRODUCTS

**CLASS 5611 81** - WELDING MACHINES - Certified to US Standards

**CLASS 5611 01** - WELDING MACHINES

## **PART A:**

Model: **Spectrum 875** Plasma Cutting Machine, Direct current, Straight polarity, rated as follows:

Input	Output	Polarity
1 phase	60Hz	208V

Input	Output	Polarity
1 phase	60Hz	230V

Maximum Open Circuit Voltage: 400 Volts Dc



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To be used with torch Model : Hypertherm Inc. ICE 60T Torch or Thermacut XT 60 Torch

**PART B:**

Model: **Spectrum 875 Autoline** Plasma Cutting Machine, Direct current, Straight polarity, rated as follows:

Input	Output	Polarity
1 phase	60Hz	208V
Input	Output	Polarity
1 phase	60Hz	230V
Input	Output	Polarity
3 phase	60Hz	380V
Input	Output	Polarity
3 phase	60Hz	460V
Input	Output	Polarity
3 phase	60Hz	575V

Maximum Open Circuit Voltage: 400 Volts Dc

To be used with torch Model : Hypertherm Inc. ICE 60T & ICE 60TM Torch or Thermacut XT60 & XT60M Torch

**APPLICABLE REQUIREMENTS**

CSA Std C22.2 No. 60: Arc Welding Equipment

UL Std No. 551 7th edition: Transformer-type Arc Welding Machines