



Certificate of Compliance

Certificate: 1158449

Master Contract: 154649

Project: 70100556

Date Issued: 2016-09-29

Issued to: ITW Welding Group
1635 W Spencer St
Appleton, Wisconsin 54912-1079
USA

Attention: Therese Christianson-Plato

The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.



Issued by: Sam Zaffino
Sam Zaffino

PRODUCTS

CLASS - C561101 - WELDING MACHINES

CLASS - C561181 - WELDING MACHINES-Certified to US Standards

Part A: Welding Power Source Model XMT 304 CC/CV

Welding machine with output rated 300A, 32V dc, 60% duty cycle for input 3 phase, 230/460V or (460/575V) or rated 225A, 29V dc, 60% duty cycle for input 1 phase 230/460V.

The inverter power source is rated as follows:

Single phase Input Power (230/460 Models Only)

Rated Weld Output: 225 amps @ 29 volts

Duty Cycle: 60%

Voltage Range: 10 – 35

Amperage: 0 – 400

Maximum Open-circuit Voltage DC: 90

Amperes Input at rated load output:

230 Volts at 47.4 Amps

460 Volts at 24.5 Amps Three phase Input Power

DC Rated Weld Output: 300 amps @ 32 volts DC



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Duty Cycle: 60%
Voltage Range CC/CV model: 10 - 35
Amperage Range : 0 - 400
Maximum Open-circuit Voltage DC: 90
Amperes Input at rated load output:
230 Volts at 30.5 Amps
460 Volts at 18.9 Amps
575 Volts at 15.2 Amps

APPLICABLE REQUIREMENTS

- CSA Std C22.2 No.60-M1990 - Arc Welding Equipment
- UL Std No.551 7th Edition - Transformer-Type Arc-Welding Machines



Supplement to Certificate of Compliance

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The products listed, including the latest revision described below, are eligible to be marked in accordance with the referenced Certificate.

Product Certification History

Project	Date	Description
70100556	2016-09-29	Update to cover alt construction
70076358	2016-04-27	Update to 1158449 to cover alternate construction
2732891	2014-06-26	Update to cover alternate construction
2591901	2013-01-17	Report update to cover alternate construction
2490156	2012-01-20	Update to cover alternate construction
2420781	2011-05-06	Update to cover removal of models Auto Axxess 300, 450 & Pipepro 300, 450
2333079	2010-07-29	Update to add similar model PipePro 300
2208374	2009-08-19	Update to 1158449 to cover alternate switch
2160035	2009-03-30	Update to cover removal of parts C, F, G and H from report, Model XMT 304
1859496	2007-02-08	Service Contact, Product Jan 2006-Dec 2006
1763587	2006-04-04	Add alternate model names: AutoAxxess 450DI(Part D), AutoAxxess 300DI (Part E), Extreme 360 cc/cv (Part F)
1633395	2005-11-02	Add alternate specification to item 4 and item 22 of Part A (XMT-304)
1633315	2005-02-23	Addition of alternate model PipePro 450 (Part I)
1603536	2005-01-11	Addition of 208/230/460V version to part H
1514072	2004-06-23	Addition of alternate constructed model "Milleromatic 350/350P" (Part: H)
1514069	2004-05-17	Addition of part G: model Arc Stud 625
1514058	2004-04-14	Add Part F: Alternate constructed models XMT 350 CC/CV, XMT 350 VS 208-575 AUTO-LINE
1513926	2004-01-08	Alternate constructed models AUTO AXCESS 300 and AXCESS 300