



# Certificate of Compliance

**Certificate:** 2496227

**Master Contract:** 154649

**Project:** 2642385

**Date Issued:** July 10, 2013

**Issued to:** ITW Welding Group

1635 W Spencer St  
Appleton, WI 54912-1079  
USA

Attention: Therese Christianson-Plato

*The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.*



*Sam Zaffino*

**Issued by:** Sam Zaffino

## **PRODUCTS**

**CLASS 5611 81** - WELDING MACHINES - Certified to US Standards

**CLASS 5611 01** - WELDING MACHINES

Model: **MULTIMATIC 200** is a DC welding machine, portable, and cord-connected.

**MIG** Input: 120Vac, 22.4A, 60Hz Single Phase

Output: 110A, 19.5Vdc, Duty Cycle: 20%. Max. OCV: 90Vdc or

Input: 120Vac, 17.8A, 60Hz Single Phase

Output: 90A, 18.5Vdc, Duty Cycle: 60%. Max. OCV: 90Vdc or

Input: 120Vac, 14.6A, 60Hz Single Phase

Output: 75A, 17.75Vdc, Duty Cycle: 100%. Max. OCV: 90Vdc or



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Input: 230Vac, 17.5A, 60Hz Single Phase

Output: 150A, 21.5Vdc, Duty Cycle: 20%. Max. OCV: 90Vdc or

Input: 230Vac, 14.5A, 60Hz Single Phase

Output: 130A, 20.5Vdc, Duty Cycle: 60%. Max. OCV: 90Vdc or

Input: 230Vac, 13.1A, 60 Hz Single Phase

Output: 120A, 20Vdc, Duty Cycle: 100%. Max. OCV: 90Vdc or

**STICK** Input: 120Vac, 23.8A, 60Hz Single Phase

Output: 100A, 24Vdc, Duty Cycle: 35%. Max. OCV: 90Vdc or

Input: 120Vac, 20.1A, 60Hz Single Phase

Output: 85A, 23.4Vdc, Duty Cycle: 60%. Max. OCV: 90Vdc or

Input: 120Vac, 16.5A, 60 Hz Single Phase

Output: 70A, 22.8Vdc, Duty Cycle: 100%. Max. OCV: 90Vdc or

Input: 230Vac, 20.8A, 60Hz Single Phase

Output: 150A, 26Vdc, Duty Cycle: 30%. Max. OCV: 90Vdc or

Input: 230Vac, 15.6A, 60Hz Single Phase

Output: 120A, 24.8Vdc, Duty Cycle: 60%. Max. OCV: 90Vdc or

Input: 230Vac, 12.7A 60 Hz Single Phase



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Output: 100A, 24Vdc, Duty Cycle: 100%. Max. OCV: 90Vdc or

**TIG**Input: 120Vac, 27.0A, 60Hz Single Phase

Output: 150A, 16Vdc, Duty Cycle: 30%. Max. OCV: 90Vdc or

Input: 120Vac, 19.7A, 60Hz Single Phase

Output: 120A, 14.8Vdc, Duty Cycle: 60%. Max. OCV: 90Vdc or

Input: 120Vac, 10.5A, 60 Hz Single Phase

Output: 70A, 13Vdc, Duty Cycle: 100%. Max. OCV: 90Vdc or

Input: 230Vac, 13.8A, 60Hz Single Phase

Output: 150A, 16Vdc, Duty Cycle: 30%. Max. OCV: 90Vdc or

Input: 230Vac, 10.2A, 60Hz Single Phase

Output: 120A, 14.8Vdc, Duty Cycle: 60%. Max. OCV: 90Vdc or

Input: 230Vac, 8.1A, 60 Hz Single Phase

Output: 100A, 14Vdc, Duty Cycle: 100%. Max. OCV: 90Vdc

**APPLICABLE REQUIREMENTS**

CSA Std. C22.2 No.60-M1990 - Arc Welding Equipment

UL Std. No. 551 7th Edition - Transformer-Type Arc-Welding Machines