



Certificate of Compliance

Certificate: 2101651

Master Contract: 154649

Project: 70054151

Date Issued: November 20, 2015

Issued to: ITW Welding Group
1635 W Spencer St
Appleton, WI 54912-1079
USA

Attention: Therese Christianson-Plato

The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.



Sam Zaffino

Issued by: Sam Zaffino

PRODUCTS

CLASS 5611 81 - WELDING MACHINES - Certified to US Standards

CLASS 5611 01 - WELDING MACHINES

PART A:

Model: **Spectrum 625 X-Treme** Plasma Cutting Machine, Direct current, Straight polarity, rated as follows:

Input				Output			Polarity
1 phase	60Hz	208V	33A	50% duty	40A	140V	DC
1 phase	60Hz	230V	30A	50% duty	40A	140V	DC

Maximum Open Circuit Voltage: 400 Volts DC

To be used with torch Model: Hypertherm Inc. ICE 40T Torch.



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PART B:

Model: **Hobart Airforce 700i** Plasma Cutting Machine, Direct current, Straight polarity, rated as follows:

Input				Output			Polarity
1 phase	60Hz	208V	33A	50% duty	40A	140V	DC
1 phase	60Hz	230V	30A	50% duty	40A	140V	DC

Maximum Open Circuit Voltage: 400 Volts DC

To be used with torch Model: Trafimet HP-70 Torch.

PART C:

Model: **Spectrum 375 X-Treme Plasma** Cutting Machine, Direct current, Straight polarity, rated as follows:

Input			Output			Polarity
1 phase	120V 60HZ	26A	27A	91V	20% duty cycle	DC
1 phase	240V 60HZ	12A	27A	91V	35% duty cycle	DC

Maximum Open Circuit Voltage: 400 Volts DC

To be used with torch Model: Hypertherm Inc. ICE-27T Torch.

PART D:

Model: **Spectrum 375 X-Treme Plasma** Cutting Machine, Direct current, Straight polarity, rated as follows:



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	Input			Output			Polarity
1 phase	120V	60HZ	19A	20A	88V	35% duty cycle	DC
1 phase	120V	60HZ	26A	27A	91V	20% duty cycle	DC
1 phase	240V	60HZ	14A	30A	92V	35% duty cycle	DC

Maximum Open Circuit Voltage: 400 Volts DC

To be used with torch Model: Thermacut XT-30 Torch.

PART E:

Model: Spectrum 625 X-Treme Plasma Cutting Machine, Direct current, Straight polarity, rated as follows:

	Input			Output			Polarity
1 phase	120V	60HZ	19A	20A	88V	35% duty cycle	DC
1 phase	120V	60HZ	26A	27A	91V	20% duty cycle	DC
1 phase	240V	60HZ	27A	40A	140V	50% duty cycle	DC

Maximum Open Circuit Voltage: 400 Volts DC

To be used with torch Model: Thermacut XT40 Torch.

PART F:

Model: Spectrum 375 X-Treme Plasma Cutting Machine w/ quick connect work lead, Direct current,
Straight polarity, rated as follows:



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	Input			Output			Polarity
1 phase	120V 60HZ	19A		20A	88V	35% duty cycle	DC
1 phase	120V 60HZ	26A		27A	91V	20% duty cycle	DC
1 phase	240V 60HZ	14A		30A	92V	35% duty cycle	DC

Maximum Open Circuit Voltage: 400 Volts DC

To be used with torch Model: Thermacut XT30 Torch.

PART G:

Model: Spectrum 625 X-Treme Plasma Cutting Machine w/Quick connect torch and work lead, Direct current,

Straight polarity, rated as follows:

	Input			Output			Polarity
1 phase	120V 60HZ	19A		20A	88V	35% duty cycle	DC
1 phase	120V 60HZ	26A		27A	91V	20% duty cycle	DC
1 phase	240V 60HZ	27A		40A	140V	50% duty cycle	DC

Maximum Open Circuit Voltage: 400 Volts DC

To be used with torch Model: Thermacut XT40 Torch.

PART H:

Model: Hobart Airforce 40i Plasma Cutting Machine, Direct current, Straight polarity, rated as follows:



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Input				Output			Polarity
1 phase	60Hz	208V	33A	50% duty	40A	140V	DC
1 phase	60Hz	240V	30A	50% duty	40A	140V	DC

Maximum Open Circuit Voltage: 400 Volts DC

To be used with torch Model: Thermacut XT40R Torch.

APPLICABLE REQUIREMENTS

CSA Std C22.2 No. 60: Arc Welding Equipment

UL Std No. 551 7th edition: Transformer-type Arc Welding Machines