



Certificate of Compliance

Certificate: 2749992

Master Contract: 154649

Project: 80001986

Date Issued: 2019-05-07

Issued To: ITW Welding Group
1635 W Spencer St
Appleton, Wisconsin, 54912
United States

Attention: Terry Christianson-Plato

The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.

Issued by: Sam Zaffino
Sam Zaffino



PRODUCTS

CLASS - C561103 - WELDING MACHINES

CLASS - C561183 - WELDING MACHINES Certified to US Standards

MODEL: Continuum Feeder

Ratings:

Open circuit/Arc voltage 10-75Vdc, Continuum power source only, wire feed speed 50-1000 ipm* (1.27-25.4mpm) dependant on Arc voltage, wire diameter range Solid Wire .035 to .062 (0.9 to 1.6mm) Flux Cored Wire .045 to 5/64 (1.1 to 2 mm), welding circuit rating 560A at 60% duty cycle 500A at 100% duty cycle, IP rating 21S, Max. Wire spool capacity 60lb (27kg) 18in (457mm).

APPLICABLE REQUIREMENTS



Certificate: 2749992
Project: 80001986

Master Contract: 154649
Date Issued: 2019-05-07

CAN/CSA Std. C22.2 No. 0 - General Requirements - Canadian Electrical Code, Part II
CAN/CSA – E60974-5 - Arc Welding Equipment; Part 5: Wire Feeders.
UL 60974-1 - Arc Welding Equipment; Part 1: Welding Power Sources
ANSI/IEC 60974-5 - Arc Welding Equipment – Part 5: Wire feeders



Supplement to Certificate of Compliance

Certificate: 2749992

Master Contract: 154649

*The products listed, including the latest revision described below,
are eligible to be marked in accordance with the referenced Certificate.*

Product Certification History

Project	Date	Description
80001986	2019-05-07	Update to 2749992 to cover alternate const
0002749992	2014-10-03	model Continuum Feeder original evaluation