For Installing Program Card in FieldPro™ Smart Feeder

Have only trained and qualified persons install, operate, or service this unit. Call your distributor or the equipment manufacturer if you do not understand the directions. For WELDING SAFETY and EMF information, read Owner's Manual.

Left Rear
Front Right

All directions are given as facing front panel. Keep hardware for reuse.

Staple these instructions inside Owner’s Manual.

1. Safety Symbol Definitions

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
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<tr>
<td>!</td>
<td>DANGER! – Indicates a hazardous situation which, if not avoided, will result in death or serious injury. The possible hazards are shown in the adjoining symbols or explained in the text.</td>
</tr>
<tr>
<td>!</td>
<td>Indicates a hazardous situation which, if not avoided, could result in death or serious injury. The possible hazards are shown in the adjoining symbols or explained in the text.</td>
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<tr>
<td>🚨</td>
<td>NOTICE – Indicates statements not related to personal injury.</td>
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<tr>
<td>🔧</td>
<td>Indicates special instructions.</td>
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Beware of electric shock from wiring. Disconnect input power before installing this kit. Reinstall all panels and covers.
Wear safety glasses with side shields.

CALIFORNIA PROPOSITION 65 WARNINGS

Welding or cutting equipment produces fumes or gases which contain chemicals known to the State of California to cause birth defects and, in some cases, cancer. (California Health & Safety Code Section 25249.5 et seq.)

This product contains chemicals, including lead, known to the state of California to cause cancer, birth defects, or other reproductive harm. Wash hands after use.
2. Using Program Card

1. SD Card

**Initial Setup**
Connect feeder to welding power source according to the Owner’s Manual. Turn on input power to the welding power source. Insert SD card into SD card slot located next to the setup panel inside the cover.

**Select Weld Process**
Press MIG TYPE button on the wire feeder setup panel until the desired process is illuminated. CARD will illuminate on the front and setup panels to indicate that the memory card program is being used.

**Select the wire diameter**
Press the WIRE DIA button on the wire feeder setup panel until the desired wire diameter is illuminated.

Some program cards only support a single wire diameter. When using these program cards, only one diameter will illuminate and no selection is possible.

Remove memory card to revert to standard operation.