



Weld Process:

Pulse

Wire Diameter:

0.035", 0.045"

Wire Feed Speed Range:

0.035" : 150 – 780 inches per minute

0.045" : 100 – 780 inches per minute

Recommended Shielding Gas:

Mixed Gases - Argon Helium Gases from 50/50 to 75/25 (Ar/He)

Single Gases – Argon

Recommended Wire Alloys:

ERNiCrCoMo-1

ERNiCrMo-3

ERNiCrMo-10