

## Millermatic 211 PRO Software Update Release Notes

### Version 1.6.10 – May 7, 2026

#### New Software Versions

Weld Controller – 1.6.10

User Interface – 1.6.10

Motor Controller – 1.6.10

#### Release Notes:

- Added Pulsed MIG (Dyna-Pulse™) Process
  - Added BeadVision™ to show the user how changing weld parameters affects the properties of a weld
  - Added User Savable Programs to User Interface
  - Added MIG/Pulsed MIG Crater Settings
  - Backwards compatible removal of gas detection, conditional on whether the switch detects pressure or the setting has been previously enabled
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### Version 1.4.10 – January 13, 2026

#### New Software Versions

User Interface – 1.4.10

#### Release Notes:

- Fixes a bug where certain Auto-Set parameters toward the boundaries will cause a software assert
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### Version 1.4.8 – October 28, 2025

#### New Software Versions

Weld Controller – 1.4.8

User Interface – 1.4.8

#### Release Notes:

- Fixes bug related to reporting shorted thermistor errors as open and open thermistor errors as shorted
- Updated alert/error icon to clarify operator alert status
- Added the timestamp of the last Diagnostic Help Code occurrence to the exported USB log
- Improved low-line 240V operation