

# Miller® M-Series to Miller MDX™ MIG Guns Cross Reference

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## Converting from M-Series to MDX Series Guns

The following tables are provided to help users familiar with the M-Series Guns to select a new MDX Gun of a similar wire size, amperage, length, etc. Miller Machine compatibility is also noted by gun model.

### M-100 to MDX™-100 MIG Gun

M-100 Part #	Description	MDX-100 Part #	Description	Miller Machine Compatibility
248282	M-100 Gun, 10 ft, .030"-.035"	1770028	MDX-100 Gun, 10 ft, 100A, .030"-.035", AccuLock™ MDX Consumables	Millermatic® 141, 211 Multimatic® 215, 220 AC/DC

### M-25 to MDX™-250 MIG Guns

M-25 Part #	Description	MDX-250 Part #	Description	Miller Machine Compatibility
169594	M-25 Gun, 10 ft, .030"-.035"	1770035	MDX-250 Gun, 10 ft, 250A, .030"-.035", AccuLock MDX Consumables	Millermatic 212, 252 Multimatic 200
169596	M-25 Gun, 12 ft, .030"-.035"	1770036	MDX-250 Gun, 12 ft, 250A, .030"-.035", AccuLock MDX Consumables	Millermatic 212, 252 Multimatic 200
169598	M-25 Gun, 15 ft, .030"-.035"	1770037	MDX-250 Gun, 15 ft, 250A, .030"-.035", AccuLock MDX Consumables	Millermatic 212, 252 Multimatic 200
169599	M-25 Gun, 15 ft, .035"-.045"	1770038	MDX-250 Gun, 15 ft, 250A, .035"-.045", AccuLock MDX Consumables	Millermatic 212, 252 Multimatic 200

### MDX™-250 Guns with Bernard® AccuLock™ S Consumables

Millermatic® and Multimatic® 255 machines include an MDX-250 gun with Bernard AccuLock S consumables. Below are MDX-250 replacement guns with AccuLock S consumables.

MDX-250 Part #	Description	Miller Machine Compatibility
1770041	MDX-250 Gun, 10 ft, 250A, .035"-.045", AccuLock S Consumables	Millermatic 255 Multimatic 255
1770042	MDX-250 Gun, 12 ft, 250A, .035"-.045", AccuLock S Consumables	Millermatic 255 Multimatic 255
1770043	MDX-250 Gun, 15 ft, 250A, .035"-.045", AccuLock S Consumables	Millermatic 255 Multimatic 255
1770046	MDX-250 Gun, EZ-Select™, 15 ft, 250A, .035"-.45", AccuLock S Consumables	Millermatic 255 Multimatic 255
1770047	MDX-250 Gun, EZ-Select, 15 ft, 250A, .030"-.035", AccuLock MDX Consumables	Millermatic 255 Multimatic 255



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