XR-Aluma-Pro™
Gooseneck-Style Push-Pull Gun

The XR-Aluma-Pro gun is available in air- or water-cooled versions with 15-, 25- or 35-foot (4.6, 7.6 or 10.6 m) cable lengths.

The XR-Aluma-Pro air-cooled gun offers 300 amps—more amperage than the competition can handle.

Aluminum-series-specific tension settings ensure smooth wire feeding performance with 4000 or 5000 series aluminum wires.

At 900 inches per minute, this gun will feed wire faster than any of its predecessors. (Dependent on feeder used.)

3-3/4 turn potentiometer provides better resolution when selecting the right wire speed for the job. The recessed WFS (wire feed speed) control offers durability yet is easy to use while wearing welding gloves.

Easy-to-rotate, self-seating head tube options in several different lengths and bend configurations (see page 5).

Replaceable feed cable liner is designed to provide consistent arc performance. It also reduces parts cost and service time by allowing a simple means of removing and replacing liner and not the complete feed cable.

Serviceability. This gun features a full-length Velcro®-seamed leather jacket with integrated strain reliefs for easy cable maintenance and protection. The gun also features quick connectors between the control cable and electrical components (trigger, motor, potentiometer).

Isolated, common, knurled drive roll helps reduce wear, reducing downtime and cost. Gun feeds .030–3/64 inch right out of the box without need for separate drive rolls. Kit #230 708 is required to run 1/16-inch (1.6 mm) wire.

Easy access to drive assembly and removable head tube reduces service time. Pressure release lever allows drive rolls to be held open for wire changeover.

Guns are warranted for 1 year, parts and labor.
### Specifications (Subject to change without notice.)

<table>
<thead>
<tr>
<th>Model</th>
<th>Welding Current Rating</th>
<th>Wire Feed Speed</th>
<th>Wire Diameter Capacity</th>
<th>Dimensions</th>
<th>Net Weight (Gun only)</th>
</tr>
</thead>
<tbody>
<tr>
<td>XR-Aluma-Pro™ (air-cooled)</td>
<td>300 A at 100% duty cycle</td>
<td>70–900 IPM (1.8–23 m/min.) dependent on control box or Millermatic® used</td>
<td>.030–1/16 in. (0.8–1.6 mm) aluminum wire Wire kit #230 708 required to run 1/16-in. (1.6 mm) wire</td>
<td>H: 5 in. (127 mm) W: 2.5 in (64 mm) D: 17 in. (432 mm)</td>
<td>2.5 lb. (1.1 kg)</td>
</tr>
<tr>
<td>XR-Aluma-Pro™ (water-cooled)</td>
<td>400 A at 100% duty cycle</td>
<td></td>
<td></td>
<td></td>
<td>2.9 lb. (1.3 kg)</td>
</tr>
</tbody>
</table>

### Parts Breakdowns

#### Air-Cooled XR-Aluma-Pro

1. Air-Cooled Assembly
   - Short Head Tube, 4 in. #231 519
   - Long Head Tube, 6 in. #231 518*
2. Head Tube Liner (See page 3 chart)
3. Head Tube O-Rings #230 969
4. Lock Nut #227 168
5. Insulator Ring Rear #227 416
6. Outer Insulating Jacket
   - Short #227 159
   - Long #229 673
7. Gas Diffuser #229 670
8. FasTip™ Contact Tip (See page 3 chart) #198 855
9. Nozzle #199 618

*Optional

#### Water-Cooled XR-Aluma-Pro

1. Water-Cooled Assembly
   - Long Head Tube, 6 in. #231 517
2. Head Tube Liner (See page 3 chart)
3. Head Tube O-Rings #230 970
4. Lock Nut #229 889
5. Insulator Ring Rear #227 416
6. Outer Insulating Jacket #230 420
7. Gas Diffuser #229 670
8. FasTip™ Contact Tip (See page 3 chart) #199 618
9. Nozzle #199 618
**Standard Replacement Consumables** (Order from Miller Service Parts.)

<table>
<thead>
<tr>
<th>Aluminum Wire Size</th>
<th>FasTip Contact Tip (Qty. 25)</th>
<th>Drive Rolls</th>
<th>Idler Rolls</th>
<th>Inlet Guides</th>
<th>Air-Cooled Head Tube Liner Short Barrel 4 in. (102 mm)</th>
<th>Air- and Water-Cooled Head Tube Liner Long Barrel 6 in. (152 mm)</th>
<th>Cable Liners</th>
</tr>
</thead>
<tbody>
<tr>
<td>.030 in. (0.8 mm)</td>
<td>#206 186 .041-in. ID</td>
<td>#227 434</td>
<td>#227 439</td>
<td>#227 408</td>
<td>#227 161</td>
<td>#229 674</td>
<td>#229 887 15 ft. (4.6 m)</td>
</tr>
<tr>
<td>.035 in. (0.9 mm)</td>
<td>#206 187 .047-in. ID</td>
<td>#227 434</td>
<td>#227 439</td>
<td>#227 408</td>
<td>#227 161</td>
<td>#229 674</td>
<td>#229 891 25 ft. (7.6 m)</td>
</tr>
<tr>
<td>.040 in. (1.0 mm)</td>
<td>#206 188 .053-in. ID</td>
<td>#227 434</td>
<td>#227 439</td>
<td>#227 408</td>
<td>#227 161</td>
<td>#229 674</td>
<td>#232 321 35 ft. (10.6 m)</td>
</tr>
<tr>
<td>3/64 in. (1.2 mm)</td>
<td>#206 189 .061-in. ID</td>
<td>#227 434</td>
<td>#227 439</td>
<td>#227 408</td>
<td>#230 239</td>
<td>#229 431</td>
<td></td>
</tr>
<tr>
<td>1/16 in. (1.6 mm)</td>
<td>#206 191 .071-in. ID</td>
<td>#227 434</td>
<td>#230 710</td>
<td>#230 711</td>
<td>#230 239</td>
<td>#229 431</td>
<td></td>
</tr>
</tbody>
</table>

**FasTip Contact Tips**

(25 per package)

- **Heavy-Duty (Aluminum Wire)**
  - #206 186 .030 in. (0.8 mm)
  - #206 187 .035 in. (0.9 mm)
  - #206 188 .040 in. (1.0 mm)
  - #206 189 3/64 in. (1.2 mm)
  - #206 191 1/16 in. (1.6 mm)

**Nozzles**

- **Screw-On Brass**
  - #199 610 1/2-in. orifice, tapered
  - #199 611 3/4-in. orifice, straight
  - #199 612 3/4-in. orifice, straight HD
  - #199 613 5/8-in. orifice, tapered
  - #199 614 5/8-in. orifice, tapered HD

- **Screw-On Copper**
  - #199 615 1/2-in. orifice, tapered
  - #199 616 3/4-in. orifice, straight
  - #199 617 3/4-in. orifice, straight HD
  - #198 855 5/8-in. orifice, tapered
  - #199 618 5/8-in. orifice, tapered HD
  - #207 313 5/8-in. orifice, tapered 15/16 OD
  - #209 035 3/8-in. orifice, tapered
  - #209 036 1/2-in. orifice, tapered

**Insulator 10012 4323R**

**Diffuser D-1AP (large)**

**DS-1AP (small)**

**XR-Aluma-Pro™ Diffuser Conversion Kits**

For .035–1/16 in. aluminum

- #230 669 For D-1AP diffuser
- #230 670 For DS-1AP diffuser

Diffuser kits must be used to convert to Centerfire™ Series consumables. Kit includes diffuser and head tube liners.

**Aluminum-Specific T Series Contact Tips**

- T-035AL .035 in. (0.9 mm)
- T-047AL .047 in. (1.2 mm)
- T-062AL 1/16 in. (1.6 mm)

**Large Nozzles**

- N-3414C Copper, 3/4-in. I.D., 1/4-in. tip recess
- N-3418B Brass, 3/4-in. I.D., 1/8-in. tip recess
- N-3414B Brass, 3/4-in. I.D., 1/4-in. tip recess
- N-5814C Copper, 5/8-in. I.D., 1/4-in. tip recess
- N-5818B Brass, 5/8-in. I.D., 1/8-in. tip recess
- N-5814B Brass, 5/8-in. I.D., 1/4-in. tip recess

**Small Nozzles**

- NS-5818B Brass, 5/8-in. I.D., 1/8-in. tip recess
- NS-1218B Brass, 1/2-in. I.D., 1/8-in. tip recess
- NS-1200B Brass, 1/2-in. I.D., flush tip
- NST-3818B Brass, 3/8-in. I.D., 1/8-in. tip recess

**Optional Consumables—Centerfire™ Series** (Order from Miller Service Parts.)

**Insulator 10012 4323R**

**Diffuser D-1AP (large)**

**DS-1AP (small)**

**XR-Aluma-Pro™ Diffuser Conversion Kits**

For .035–1/16 in. aluminum

- #230 669 For D-1AP diffuser
- #230 670 For DS-1AP diffuser

Diffuser kits must be used to convert to Centerfire™ Series consumables. Kit includes diffuser and head tube liners.

**Aluminum-Specific T Series Contact Tips**

- T-035AL .035 in. (0.9 mm)
- T-047AL .047 in. (1.2 mm)
- T-062AL 1/16 in. (1.6 mm)

**Large Nozzles**

- N-3414C Copper, 3/4-in. I.D., 1/4-in. tip recess
- N-3418B Brass, 3/4-in. I.D., 1/8-in. tip recess
- N-3414B Brass, 3/4-in. I.D., 1/4-in. tip recess
- N-5814C Copper, 5/8-in. I.D., 1/4-in. tip recess
- N-5818B Brass, 5/8-in. I.D., 1/8-in. tip recess
- N-5814B Brass, 5/8-in. I.D., 1/4-in. tip recess

**Small Nozzles**

- NS-5818B Brass, 5/8-in. I.D., 1/8-in. tip recess
- NS-1218B Brass, 1/2-in. I.D., 1/8-in. tip recess
- NS-1200B Brass, 1/2-in. I.D., flush tip
- NST-3818B Brass, 3/8-in. I.D., 1/8-in. tip recess
### Optional Head Tube Assemblies  *(Order from Miller Service Parts.)*

<table>
<thead>
<tr>
<th>Size</th>
<th>Part Numbers</th>
<th>Air-Cooled/Water-Cooled</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>45 Degree/4 Inch</strong></td>
<td>#255 037 Air-Cooled</td>
<td>#255 338 Water-Cooled</td>
</tr>
<tr>
<td><strong>45 Degree/6 Inch</strong></td>
<td>#255 040 Air-Cooled</td>
<td>#231 517 Water-Cooled (standard on XR-Aluma-Pro™)</td>
</tr>
<tr>
<td><strong>60 Degree/4 Inch</strong></td>
<td>#231 519 Air-Cooled</td>
<td>#255 038 Water-Cooled</td>
</tr>
<tr>
<td><strong>60 Degree/6 Inch</strong></td>
<td>#231 518 Air-Cooled</td>
<td>#255 041 Water-Cooled</td>
</tr>
<tr>
<td><strong>180 Degree/4 Inch</strong></td>
<td>#255 716 Air-Cooled</td>
<td>#255 042 Water-Cooled</td>
</tr>
<tr>
<td><strong>180 Degree/6 Inch</strong></td>
<td>#255 717 Water-Cooled</td>
<td>#255 043 Water-Cooled</td>
</tr>
<tr>
<td><strong>45 Degree/10 Inch</strong></td>
<td>#258 295 Air-Cooled</td>
<td>#258 293 Water-Cooled</td>
</tr>
<tr>
<td><strong>60 Degree/6 Inch Heavy Duty</strong></td>
<td>#262 206 Air-Cooled</td>
<td>#262 207 Water-Cooled</td>
</tr>
<tr>
<td><strong>180 Degree/6 Inch Heavy Duty</strong></td>
<td>#262 208 Air-Cooled</td>
<td>#259 535 Water-Cooled</td>
</tr>
<tr>
<td><strong>180 Degree/8 Inch</strong></td>
<td>#258 477 Water-Cooled</td>
<td>#258 475 Water-Cooled</td>
</tr>
<tr>
<td><strong>45 Degree/6 Inch Heavy Duty</strong></td>
<td>#258 476 Air-Cooled</td>
<td>#258 474 Water-Cooled</td>
</tr>
<tr>
<td><strong>180 Degree/6 Inch Heavy Duty</strong></td>
<td>#262 207 Air-Cooled</td>
<td>#262 208 Water-Cooled</td>
</tr>
</tbody>
</table>

**Heavy-Duty Head Tube Assemblies**

For high-duty-cycle applications.

<table>
<thead>
<tr>
<th>Size</th>
<th>Part Numbers</th>
<th>Air-Cooled/Water-Cooled</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>180 Degree/4 Inch with Centerfire™</strong></td>
<td>#246 205 Water-Cooled (standard on XR-Aluma-Pro™ Plus)</td>
<td>#246 301 Air-Cooled</td>
</tr>
<tr>
<td><strong>180 Degree/6 Inch with Centerfire™</strong></td>
<td>#258 474 Air-Cooled</td>
<td>#258 475 Water-Cooled</td>
</tr>
<tr>
<td><strong>45 Degree/6 Inch Heavy Duty</strong></td>
<td>#262 206 Air-Cooled</td>
<td>#262 207 Water-Cooled</td>
</tr>
<tr>
<td><strong>180 Degree/6 Inch Heavy Duty</strong></td>
<td>#262 208 Air-Cooled</td>
<td>#259 535 Water-Cooled</td>
</tr>
</tbody>
</table>

**Flex Neck/10 Inch**

#267 517 Air-Cooled

Ideal for hard-to-reach welds.
Liners for Optional Head Tube Assemblies (Order from Miller Service Parts.)

Fastip™ Liners (4-inch assemblies)
#227 161 .030 –.040 in. (0.8 –1.0 mm)
#230 239 3/64 and 1/16 in. (1.2 and 1.6 mm)

Fastip Liners (6-inch assemblies)
#229 674 .030 –.040 in. (0.8 –1.0 mm)
#229 431 3/64 and 1/16 in. (1.2 and 1.6 mm)

Fastip Liners (8-inch assemblies)
M1434 .030 –.040 in. (0.8 –1.0 mm)
M1435 3/64 and 1/16 in. (1.2 and 1.6 mm)

Bernard® Quik Tip™ Tight-Access Liners (10-inch assemblies)
M1428 .030 –.040 in. (0.8 –1.0 mm)
M1429 3/64 and 1/16 in. (1.2 and 1.6 mm)

Fastip Liners (6-inch heavy-duty water-cooled assemblies)
M1425 .030 –.040 in. (0.8 –1.0 mm)
M1426 3/64 and 1/16 in. (1.2 and 1.6 mm)

Phosphorous Bronze Liners (heavy-duty water-cooled assemblies)
M1436 .030 –1/16 in. (0.8 –1.6 mm) (6-inch)

Bernard Quik Tip Tight-Access Liners (10-inch assemblies)
M1428 .030 –.040 in. (0.8 –1.0 mm)
M1429 3/64 and 1/16 in. (1.2 and 1.6 mm)

Fastip Liners (6-inch heavy-duty water-cooled assemblies)
M1425 .030 –.040 in. (0.8 –1.0 mm)
M1426 3/64 and 1/16 in. (1.2 and 1.6 mm)

Phosphorous Bronze Liners (heavy-duty water-cooled assemblies)
M1436 .030 –1/16 in. (0.8 –1.6 mm) (6-inch)

Bernard® Quik Tip™ Tight-Access Liners (10-inch assemblies)
M1428 .030 –.040 in. (0.8 –1.0 mm)
M1429 3/64 and 1/16 in. (1.2 and 1.6 mm)

Universal Teflon® Liner Kit #262 707 .030 –.040 in. (0.8 –1.0 mm)
black liners

#262 705 3/64 and 1/16 in. (1.2 and 1.6 mm)
yellow liners

Includes five 14-inch liners and cutter. Liners can be cut to correct length for any pistol or gooseneck-style gun. Cutter provides a straight, clean cut to reduce shaving and feeding problems.

Teflon® Liner Cutter #258 863

Genuine Miller® Accessories

XR-AlumaFeed™ Remote Connector Kit
#300 898 Field
Required for use with remote option guns.

Leather Cable Cover
#234 109 15 ft. (4.6 m)
#234 110 25 ft. (7.6 m)
#234 111 35 ft. (10.6 m)
Protects gun hose and cable assembly from wear and abrasion. Features full-length hook-and-loop closure for ease of maintenance or replacement.

Short Leather Gun Cover #234 416
Cover is 17 inches (432 mm).

50-Degree Curved Nozzle Kit-A #264 064 (Order from Miller Service Parts.)
Directly attaches to XR-Aluma-Pro or XR-Pistol-Pro for access to confined weld joint areas. Used with .030 –1/16 inch (0.8 –1.6 mm) wire. Kit includes two of each size contact tip to accommodate all wire sizes, nozzle adapter kit and curved nozzle. Uses standard straight head tube liner.

Replacement Contact Tips for 50-Degree Curved Nozzle
(Order from Miller Service Parts.)
#148 155 .030- and .035-in.
(0.8 and 0.9 mm) wire
#148 154 .047-in. (1.2 mm) wire
#148 156 1/16-in. (1.6 mm) wire

50-Degree Curved Nozzle Insulator Kit #264 066 (Order from Miller Service Parts.)
Sleeve goes over center of curved nozzle to protect operator from heat. For use with 50-Degree Curved Nozzle Kit-A above.

1/16-Inch (1.6 mm) Wire Kit #230 708
Specially designed for 1/16-inch wire. Includes idler roll, head tube liner and inlet guide. Required when running 1/16-inch wires. Not included with standard XR-Pistol-Pro gun.

Hardwire Liner Kit for Steel and Stainless #198 377 For 15-, 25-, or 35-ft. guns (4.6, 7.6 or 10.6 mm)
Kit consists of a gun head tube liner (#233 998 listed below) and feed cable liner. Recommend using .030 –.045 inch mild steel, or stainless steel electrode wire. Note: .052- and 1/16-inch wires not recommended.

50-Degree Curved Nozzle Insulator Kit #264 066
Sleeve goes over center of curved nozzle to protect operator from heat. For use with 50-Degree Curved Nozzle Kit-A above.

50-Degree Curved Nozzle Insulator Kit #264 066
Sleeve goes over center of curved nozzle to protect operator from heat. For use with 50-Degree Curved Nozzle Kit-A above.

50-Degree Curved Nozzle Insulator Kit #264 066
Sleeve goes over center of curved nozzle to protect operator from heat. For use with 50-Degree Curved Nozzle Kit-A above.
Wire Feeders and System Packages

**XR-AlumaFeed™ Wire Feeder**  #300 509
Advanced push-pull wire feeder designed for high-volume, high-production aluminum MIG welding where quality and consistency is a high priority. See Lit. Index No. DC/34.

**AlumaFeed™ Synergic Aluminum Welding System**  #951 147
Includes XR-AlumaFeed push-pull wire feeder with drive rolls, AlumaPower™ 350 MPa synergic power source, and 25-foot (7.6 m) air-cooled XR-Aluma-Pro gun with contact tips, drive rolls and liners. Other system packages available.

**AlumaFeed™ MIGRunner™ Package**  #951 151
Includes the same as #951 147, plus MIGRunner Cart and Industrial MIG 4/0 Kit with Dinse connector. Other system packages available.

**XR™-S Control**  #300 601  
XR™-D Control  #300 687
The updated XR Controls offer unsurpassed performance and reliability for feeding aluminum and other difficult-to-feed wire types. Models include .035-inch and factory-installed 3/64-inch drive rolls. See Lit. Index No. M/1.7.

**Millermatic® 350P Aluminum/XR™-Aluma-Pro System (Air-Cooled)**  #951 452  
Includes Millermatic 350P Aluminum, 25-foot XR-Aluma-Pro push-pull gun, .035- and 3/64-inch FastTip™ contact tips, and .035- and 3/64-inch reversible U-groove drive rolls. (MIG gun not included.)
Typical Installations

Note: Cords and cables are supplied unless noted otherwise on drawings below. Refer to Owner’s Manual for complete installation instructions.

XR-Aluma-Pro Gun Hook-Up Recommendations

<table>
<thead>
<tr>
<th>CV Power Supply</th>
<th>Control</th>
</tr>
</thead>
<tbody>
<tr>
<td>Millermatic® 252, 350P, 350P Aluminum</td>
<td>Direct Hook-Up</td>
</tr>
<tr>
<td>AlumaPower™ 350 MPa, 450 MPa</td>
<td></td>
</tr>
<tr>
<td>Deltaweld® Series</td>
<td></td>
</tr>
<tr>
<td>Dimension™ Series</td>
<td></td>
</tr>
<tr>
<td>Invision™ Series</td>
<td></td>
</tr>
<tr>
<td>XMT™ Series (except VS model)</td>
<td></td>
</tr>
<tr>
<td>Big Blue™ 300, 350 PipePro™</td>
<td></td>
</tr>
<tr>
<td>Trailblazer™ 275, 325, 302 Air Pak™</td>
<td></td>
</tr>
<tr>
<td>XR™-S/D Control or XR-AlumaFeed™</td>
<td></td>
</tr>
</tbody>
</table>

Note: XR-Aluma-Pro guns are not compatible with 74MPa Plus feeders.
### XR-Aluma-Pro guns require the following:

- **XR-S/D Control** OR
- **XR-AlumaFeed** (See at right.)
- **Recommended Miller 14-pin power source** (See list below.)
- **Millermatic 2S, 350P, or 350P Aluminum**
  (See Lit. Index No. DC/12.49, DC/12.51 or DC/12.55.)

**Important notes:**

- XR-Aluma-Pro guns with remotes are not compatible with XR-S/D Control and Millermatic models.
- XR-Aluma-Pro guns are not compatible with 74MPa Plus feeders.
- XR-Control must be serial #KK309906 or higher to be used with products and descriptions mentioned in this literature. To confirm a product’s compatibility with older equipment, please contact the factory at 1-920-735-4505.

## Recommended Power Sources

**AlumaPower™ MPa**

- See literature no. DC/16.2
- See literature no. DC/18.83

**Deltaweld® Series**

- See literature no. DC/23.5

**XMT® 350/450**

- See literature no. DC/23.5

**Invision™ MPa**

- See literature no. ED/4.75

**Trailblazer® 275/325**

- See literature no. ED/13.0

**Big Blue® 800 Duo Air Pak™**

- See literature no. ED/13.0

**Note:** Other power sources may be used.

<table>
<thead>
<tr>
<th>Equipment</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>XR-Aluma-Pro Gun (Air-Cooled)</td>
<td>#300 000</td>
<td>15-ft. (4.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#300 001</td>
<td>25-ft. (7.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#300 264</td>
<td>35-ft. (10.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR-Aluma-Pro Gun (Water-Cooled)</td>
<td>#300 003</td>
<td>15-ft. (4.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#300 004</td>
<td>25-ft. (7.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#300 265</td>
<td>35-ft. (10.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR-Aluma-Pro Gun with Remote (Air-Cooled)</td>
<td>#300 002</td>
<td>15-ft. (4.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#300 002 002</td>
<td>25-ft. (7.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#300 264 002</td>
<td>35-ft. (10.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR-Aluma-Pro Gun with Remote (Water-Cooled)</td>
<td>#300 003</td>
<td>15-ft. (4.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#300 003 002</td>
<td>25-ft. (7.6 m) cable</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#300 265 002</td>
<td>35-ft. (10.6 m) cable</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Remote guns ONLY work with XR-AlumaFeed wire feeder with remote option (#300 509 001), or with XR-AlumaFeed with remote kit (#300 898) installed.**

### Wire Feeders and System Packages

- **XR-AlumaFeed™**
  - See literature no. DC/34
- **XR-AlumaFeed™ w/Remote Connector**
  - See literature no. DC/34
- **XR-AlumaFeed™ Synergic Aluminum Welding System (Air-Cooled)**
  - See literature no. DC/34
- **XR-AlumaFeed™ MIGRunner™ Package**
  - See literature no. DC/34
- **XR™-S Control**
  - See literature no. M/1.7
- **XR™-D Control**
  - See literature no. M/1.7
- **Millermatic® 350P Aluminum/Alcatel-Pro System (Air-Cooled)**
  - See literature no. DC/12.56

**Important notes:**

- XR-Aluma-Pro guns with remotes are not compatible with XR-S/D Control and Millermatic models.
- XR-Aluma-Pro guns are not compatible with 74MPa Plus feeders.
- XR-Control must be serial #KK309906 or higher to be used with products and descriptions mentioned in this literature. To confirm a product’s compatibility with older equipment, please contact the factory at 1-920-735-4505.

### Consumables and Accessories

**Consumables**

See page 3

**Optional Head Tube Assemblies**

See page 4

**Liners for Opt. Head Tube Assemblies**

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**XR-AlumaFeed Remote Connector Kit**

- See page 5

**Leather Cable Cover**

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**50-Degree Curved Nozzle Kit-A**

- See page 5

**Replacement Contact Tips for Curved Nozzle**

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**50-Degree Curved Nozzle Insulator Kit**

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**1/16-Inch (1.6 mm) Wire Kit**

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**Hardwire Liner Kit for Steel and Stainless**

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**Phosphorous Bronze Liners**

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**Coolant Systems**

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**Date:**

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