**WARNING**

**ELECTRIC SHOCK** can kill.
- Always wear dry insulating gloves.
- Insulate yourself from work and ground.
- Do not touch live electrical parts.
- Disconnect input power before servicing.
- Keep all panels and covers securely in place.

**FUMES AND GASES** can be hazardous to your health.
- Keep your head out of the fumes.
- Ventilate area, or use breathing device.
- Read Material Safety Data Sheets (MSDSs) and manufacturer's instructions for material used.

**ARC RAYS** can burn eyes and skin;
**NOISE** can damage hearing.
- Wear welding helmet with correct filter.
- Wear correct eye, ear, and body protection.

**WELDING** can cause fire or explosion.
- Do not weld near flammable material.
- Watch for fire; keep extinguisher nearby.
- Do not locate unit over combustible surfaces.
- Do not weld on closed containers.

**PLASMA ARC CUTTING** can cause fire or explosion.
- Do not cut near flammable material.
- Provide protection from flying sparks.
- Watch for fire; keep extinguisher nearby.
- Do not locate unit over combustible surfaces.
- Do not cut on closed containers.

**ENGINE FUEL** can cause fire or explosion.
- Stop engine before refueling.
- Do not fuel while smoking or if near sparks or flames.
- Do not overfill tank; clean up any spilled fuel.

**MOVING PARTS** can cause injury.
- Keep away from moving parts.
- Keep all doors, panels, covers, and guards closed and securely in place.

**PLASMA ARC** can cause injury.
- Keep away from torch tip.
- Do not grip material near cutting path.
- Turn off power before disassembling torch.
- Use torch(es) specified in Owner's Manual.

**READ INSTRUCTIONS.**
- Read and follow all labels and the Owner's Manual carefully.
- Only qualified persons are to install, operate, or service this unit according to all applicable codes and safety practices.

**SUGGESTED READING**