XMT® 450 Series

Quick Specs

<table>
<thead>
<tr>
<th>Heavy Industrial Applications</th>
<th>Processes</th>
<th>Input Power</th>
</tr>
</thead>
<tbody>
<tr>
<td>Construction</td>
<td>MIG (GMAW)/Pulsed MIG (GMAW-P)*</td>
<td>230/460 V or 575 V</td>
</tr>
<tr>
<td>Shipbuilding</td>
<td>Stick (SMAW)</td>
<td>Requires 3-phase power</td>
</tr>
<tr>
<td>Railroad</td>
<td>TIG (GTAW)</td>
<td>Output Range</td>
</tr>
<tr>
<td>Truck/Trailer manufacturing</td>
<td>Flux-cored (FCAW)</td>
<td>10–38 V, 15–600 A</td>
</tr>
<tr>
<td>Fabrication</td>
<td>Air carbon arc cutting and gouging (CAC-A)</td>
<td></td>
</tr>
<tr>
<td>Repair shops</td>
<td>Rated: 5/16-inch carbons</td>
<td></td>
</tr>
<tr>
<td>Rental fleets</td>
<td>Capable: 3/8-inch carbons</td>
<td></td>
</tr>
<tr>
<td>Power generation plants</td>
<td>*Available on select models.</td>
<td></td>
</tr>
</tbody>
</table>

Excellent arc performance make the XMT family the most popular in the industry.

With multiprocess capabilities and more welding output, the XMT 450 is versatile for applications from jobsites to the factory floor.

XMT 450 CC/CV shown

Products

- Multiprocess Welding Power Source

Use fewer amps for cost savings

Better welds with less rework

Productivity

Quality

Safety

ArcReach™ — remote control without a cord

Power source is warranted for three years, parts and labor. Original main power rectified parts are warranted for five years.

Miller Electric Mfg. Co.
An ITW Welding Company
1635 West Spencer Street
P.O. Box 1079
Appleton, WI 54912-1079 USA

Equipment Sales US and Canada
Phone: 866-931-9730
FAX: 800-637-2315
International Phone: 920-735-4554
International FAX: 920-735-4125
MillerWelds.com

ISO 9001
REGISTERED QUALITY SYSTEM
Choosing the Correct XMT® 450

**XMT 450 CC/CV**

Flexibility and simplicity make this the most popular model. It has the core multiprocess capabilities along with the flexibility of a 14-pin for spool guns, feeders, and remote controls.

**XMT 450 MPa**

Built-in pulse programs for manufacturing and fabrication applications that have benefits for standard steels, high-strength steels and aluminum.

**Recommended Option**

Remote control of the power source without a cord.
With an ArcReach-equipped SuitCase® feeder and power source you can change the output voltage at the feeder, and save a trip to the power supply. No extra control cable to purchase, maintain, string or unstring — saving time and money.

<table>
<thead>
<tr>
<th>Input Power</th>
<th>XMT 450 CC/CV</th>
<th>XMT 450 MPa</th>
</tr>
</thead>
<tbody>
<tr>
<td>Weld Output</td>
<td>230/460 V, 400 V (CE) or 575 V, 3-phase</td>
<td>230/460 V or 575 V, 3-phase</td>
</tr>
<tr>
<td>Carbon Arc Gouging</td>
<td>450 A at 38 VDC, 100% duty cycle</td>
<td>Rated: 5/16-inch carbons, Capable: 3/8-inch carbons</td>
</tr>
<tr>
<td>Net Weight</td>
<td>122 lb. (55.3 kg)</td>
<td>1/2-inch stud</td>
</tr>
<tr>
<td>Output Connections</td>
<td>1/2-inch stud</td>
<td>1/2-inch stud</td>
</tr>
<tr>
<td>Stick/TIG/MIG</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Pulsed MIG</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Available with ArcReach™ (recommended option)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Insight Core™</td>
<td></td>
<td></td>
</tr>
<tr>
<td>SuitCase X-TREME™ Feeders</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bench Feeders</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Spool Guns</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Remote Controls</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Multiprocess weld quality

High-quality performance in all welding processes.

Adaptive Hot Start™ makes starting stick electrodes easy without creating an inclusion.

Infinite arc control available in the stick and wire modes for easier fine tuning of tough-to-weld materials and out-of-position applications.

Lift-Arc™ provides arc starting that minimizes contamination of the electrode and without the use of high-frequency.

Versatility

14-pin receptacle has the flexibility to be used with spool guns, feeders, and remote controls.

Optional 115-volt auxiliary power provides 10 amps of circuit-breaker-protected power for coolant systems, etc.

Insight® Core™

Optional Welding Intelligence™ system. XMT CC/CV and MPA models are Insight capable to monitor weld voltage, amperage, and arc-time and percentage.

Reliability

Wind Tunnel Technology™ Internal air flow that protects electrical components and PC boards from dirt, dust debris… greatly improving reliability.

Fan-On-Demand™ cooling system operates only when needed, reducing noise, energy use and the amount of contaminants pulled through machine.

Unique case design helps protect internal components from dirt and dust. To connect input power cord and/or set unit up for correct input power, remove the easy-to-handle panel (1/3 case). The remaining two-thirds of the case never needs to be removed!

Remote control of the power source without a cord

ArcReach technology uses the existing weld cable to communicate welding control information between the feeder and power source. This technology eliminates the need for control cords, and their associated problems and costs.

Tech Talk

Remote control of the power source without a cord

ArcReach technology uses the existing weld cable to communicate welding control information between the feeder and power source. This technology eliminates the need for control cords, and their associated problems and costs.

XMT™ 450 Series Features

Welder friendly control panel

Process selector switch reduces the number of control setup combinations without reducing any features.

Large, dual digital meters are easy to view and are presettable to ease setting weld output.

Ultra-tough, polycarbonate-blended cover protects front controls from damage.

Primary voltage display shows what primary voltage the power source is linked for without removing the side panels. Saves time and assures you that the power source has been correctly linked for available input voltage.

Auto Remote Sense™ enables unit to automatically use remote control if connected to remote control receptacle.
### Additional XMT 450 MPa Features

**Built-in pulse programs** for manufacturing and fabrication applications that have benefits for standard steels, high-strength steels and aluminum.

**Advanced arc control** enables an improved pulse welding arc. The operator has more control over puddle and bead characteristics using SharpArc. In addition, the unit provides a more robust and stable arc at very low arc length, reducing heat input, and providing the ability to weld on a wider range of material thickness.

**SharpArc** controls the arc in pulsed MIG mode and gives total control over the arc cone shape, puddle fluidity and bead profile. If a gas is used other than what is listed in the chart above, SharpArc can be adjusted to help customize your arc to the gas being used. Lower SharpArc settings widen the arc cone, increase puddle fluidity and flattens the weld bead.

**Built-in pulsed MIG programs** provide reduced heat affected zone, weld in all positions, great for thick-to-thin metal, good gap filling ability and faster travel speeds and deposition. See the table below for the wide range of pulsed MIG (GMAW-P) welding applications the XMT MPa models can handle.

<table>
<thead>
<tr>
<th>Wire Types — diameter in inches (mm)</th>
<th>Gas Types</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Steel</strong></td>
<td>ARGN CO₂ (argon/carbon dioxide)</td>
</tr>
<tr>
<td>.035 (.9) STL, .045 (1.2) STL, .052 (1.4) STL, 1/16 (1.6) STL</td>
<td>80 ARGN CO₂ (argon/carbon dioxide)</td>
</tr>
<tr>
<td>.035 (0.9) STL, .045 (1.2) STL, 1/16 (1.6) STL</td>
<td>ARGN OXY (argon/oxygen)</td>
</tr>
<tr>
<td><strong>Steel 100S</strong></td>
<td>100S C5 (95 argon/5 carbon dioxide)</td>
</tr>
<tr>
<td>.045 (1.2) MCOR, .052 (1.4) MCOR, 1/16 (1.6) MCOR</td>
<td>ARGN CO₂ (argon/carbon dioxide)</td>
</tr>
<tr>
<td><strong>Metal Core</strong></td>
<td>ARGN CO₂ (argon/carbon dioxide)</td>
</tr>
<tr>
<td>.035 (0.9) SSSL, .045 (1.2) SSTL, 1/16 (1.6) SSTL</td>
<td>TRI MIX (tri-gas mixture)</td>
</tr>
<tr>
<td><strong>Stainless Steel</strong></td>
<td>ARGN CO₂ (argon/carbon dioxide)</td>
</tr>
<tr>
<td>.035 (0.9) AL4X (4000 Series), .040 (1.0) AL4X (4000 Series), 3/64 (1.2) AL4X (4000 Series), 1/16 (1.6) AL4X (4000 Series)</td>
<td>ARGN (argon)</td>
</tr>
<tr>
<td><strong>Aluminum</strong></td>
<td>ARGN (argon)</td>
</tr>
<tr>
<td>.035 (0.9) AL49 (4943), .040 (1.0) AL49 (4943), 3/64 (1.2) AL49 (4943), 1/16 (1.6) AL49 (4943)</td>
<td>ARGN (argon)</td>
</tr>
<tr>
<td>.035 (0.9) AL5X (5000 Series), .040 (1.0) AL5X (5000 Series), 3/64 (1.2) AL5X (5000 Series), 1/16 (1.6) AL5X (5000 Series)</td>
<td>ARGN (argon)</td>
</tr>
<tr>
<td><strong>Nickel</strong></td>
<td>ARGN HE (argon/helium)</td>
</tr>
<tr>
<td>.035 (0.9) Ni, .045 (1.2) Ni, 1/16 (1.6) Ni</td>
<td>ARGN (argon)</td>
</tr>
<tr>
<td><strong>Copper Nickel</strong></td>
<td>ARGN (argon)</td>
</tr>
<tr>
<td>.035 (0.9) CUNI, .045 (1.2) CUNI</td>
<td>HE ARGN (helium/argon)</td>
</tr>
<tr>
<td><strong>Silicon Bronze</strong></td>
<td>ARGN (argon)</td>
</tr>
<tr>
<td>.035 (0.9) SIBR, .045 (1.2) SIBR</td>
<td>ARGN (argon)</td>
</tr>
<tr>
<td><strong>Titanium</strong></td>
<td>ARGN HE25 (75 argon/25 helium)</td>
</tr>
<tr>
<td>.035 (0.9) Ti-5, .045 (1.2) Ti-5, 1/16 (1.6) Ti-2</td>
<td>ARGN HE50 (50 argon/50 helium)</td>
</tr>
<tr>
<td><strong>Setup indicator lights</strong></td>
<td>• Arc control indicator</td>
</tr>
<tr>
<td>• Wire type indicator</td>
<td>• Gas type indicator</td>
</tr>
<tr>
<td>• Setup button</td>
<td>• Setup button</td>
</tr>
</tbody>
</table>

**Additional features when using a 70 Series MPa Plus feeder or XR-AlumaFeed® feeder.**

**Synergic pulsed MIG.** As you increase/decrease the wire feed speed, the pulse parameters increase/decrease, matching the right amount of power output to match the wire speed, eliminating the need to make additional adjustments.

**Profile Pulse™** provides TIG appearance with MIG simplicity and productivity. Achieve “stacked dimes” without gun manipulation. Profile Pulse frequency can be changed to increase or decrease the spacing between the ripple pattern to achieve the desired weld appearance.

**Added capabilities with Insight Core.** When using an MPa Plus feeder, wire deposition is added to the Insight Core capabilities.
ArcReach™ Features and Advantages (Available on select CC/CV models.)

Remote in use indicator provides convenient feedback indicating an ArcReach wire feeder is controlling the power source. While under ArcReach control, process and voltage/amperage adjustments are locked out, preventing accidental changes by personnel other than the welding operator.

**NEW! Auto-Bind** automatically establishes an exclusive communication between the power source and the wire feeder, using the existing weld cables upon system power up.

**Fleet compatibility.** ArcReach-equipped power sources and wire feeders work with non-ArcReach equipment; however, the complete ArcReach benefit is only realized with the ArcReach system.

**Remote override of XMT.** When an ArcReach feeder is connected to an XMT the feeder has full control and the XMT controls are disabled. While under ArcReach control, process and voltage/amperage adjustments are locked out, preventing accidental changes by personnel other than the welding operator.

**Automatic return to panel settings.** System automatically returns to XMT setting when ArcReach communication is terminated. For example, if the XMT is set to gouging at 350 amps and an ArcReach feeder is connected, the XMT will go to a MIG/FCAW process. If the feeder is disconnected, the XMT will go back to its previous setting (gouging at 350 amps).

**Less operator fatigue** by not needing to move or reposition both heavy secondary weld leads bundled with control cords on the jobsite. Control cables are not used.

**Save time** by no longer needing to troubleshoot welding system problems that result from damaged control cords.

**Eliminate costly control cord repairs** because control cords are not used.

**More arc-on time and reduced exposure to workplace hazards** for operators can be realized using ArcReach because less time is spent going back to the welding power supply to set process and arc voltage.

**Auto-Process Select.** System automatically changes to MIG/FCAW (with gas) if electrode positive polarity is detected or FCAW (no gas) if electrode negative polarity is detected, when ArcReach communication is established between the feeder and the XMT — reducing the need to access the power supply.

**Operate with less rework.** Includes new carbon arc gouging mode for enhanced arc stability and control, and two new stick modes (EXX10 and EXX18) designed to reduce spatter and enhance arc starts.

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**Specifications** (Subject to change without notice.)

<table>
<thead>
<tr>
<th>Model</th>
<th>Input Power</th>
<th>Voltage Range in CV Mode</th>
<th>Amperage Range in CC Mode</th>
<th>Rated Output</th>
<th>Amps Input at Rated Load Output, 60 Hz 230 V</th>
<th>Max. Open-Circuit Voltage</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>XMT 450 CC/CV</td>
<td>Three-phase</td>
<td>10–38 V</td>
<td>15–600 A</td>
<td>450 A at 38 VDC, 100% duty cycle</td>
<td>51 32.1 27.6 24.4 22 18.9</td>
<td>90 VDC</td>
<td>H: 17.25 in. (438 mm) W: 14.5 in. (368 mm) D: 27.125 in. (689 mm)</td>
<td>122 lb. (55.3 kg)</td>
</tr>
<tr>
<td>XMT 450 MPa</td>
<td></td>
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</tr>
</tbody>
</table>

*KVA is 23.5 on 575 V.*

Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

**Performance Data**

![Duty Cycle Chart](DutyCycleChart.png)

**Genuine Miller® Accessories**

**XMT 450 CC/CV Rack**
#907 607 4-pack rack, fused 460 V
#907 608 4-pack rack, fused 575 V

**XMT 450 CC/CV ArcReach Rack**
#907 700 4-pack rack, fused 460 V

Conveniently houses multiple XMT power sources for multiple welders. Features include:
- Provision to parallel power sources on common work connections
- Two lifting eyes for transportation
- Rugged skids for dragging or pushing

For detailed information on customized inverter rack systems see Lit. Index No. DC/18.81.

**MIGRunner™ Cart**
#195 445 For single feeders
Small footprint and easily maneuverable, with dual-cylinder rack low enough that you do not have to lift bottles. Durable ergonomic handles are designed for comfort.

Note: Not compatible with dual wire feeders.

**Running Gear Cylinder Rack**
#300 408 For single or dual feeders
Holds two large gas cylinders and has gun cable hangers and a consumable drawer in front. A convenient handle allows the cart to be pulled easily through doorways. Power source and single or dual feeders can be mounted to cart and secured.
## Genuine Miller® Accessories (Continued)

### Remote Controls

**Wireless Remote Foot Control** #300 429  
For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 90-foot (27.4 m) operating range.

**Wireless Remote Hand Control** #300 430  
For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.

**RFCS-14 Foot Control** #043 554  
Foot current and contactor control. Includes 20-foot (6 m) cord and 14-pin plug.

**RHC-14 Hand Control* #242 211 020  
20-foot (6 m) cord  
#242 211 100  
100-foot (30.5 m) cord  
Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 82 mm). Includes cord and 14-pin plug.  
*Custom lengths available in 5-foot increments up to 50 feet and 10-foot increments up to 100 feet.

**RCCS-14 Remote Contactor and Current Control** #151 086  
East/west rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.

**RCCS-14 Remote Contactor and Current Control** #043 688  
North/south rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord and 14-pin plug.

**Extension Cables for Remote Controls and 24 VAC Wire Feeders* #242 208 025  
25 ft. (7.6 m)  
#242 208 050  
50 ft. (15.0 m)  
#242 208 080  
80 ft. (24.3 m)  
14-pin plug to 14-pin socket. Not for use with XR-AlumaFeed or 70 Series MPa feeder.  
*Custom lengths available in 5-foot increments up to 50 feet and 10-foot increments up to 100 feet.

### Wire Feeders/Guns

**SuitCase® X-TREME™ 8VS** #951 582  
**SuitCase® X-TREME™ 12VS** #951 543  
Lightweight, portable wire feeder for a variety of wires up to .062 inch. Holds up to an 8-inch (8VS) or 12-inch (12VS) spool of wire. Operates on open-circuit voltage eliminating the need for a control/power cord. See Lit. Index No. M/6.41.

**SuitCase® X-TREME™ 8VS ArcReach** #951 588  
With Bernard™ S-Gun™  
**SuitCase® X-TREME™ 12VS ArcReach** #951 589  
With Bernard™ S-Gun™  
**SuitCase® X-TREME™ 12VS ArcReach** #951 581  
With Bernard™ Q-Gun™  
Portable feeder designed to run off of arc voltage. ArcReach provides remote control of the power source without a cord — saving time and money.

**SuitCase® 12RC** #951 580  
Lightweight, portable wire feeder for a variety of wires up to .062 inch. Holds up to a 12-inch (12RC) spool of wire. Operates using 14-pin control receptacle. See Lit. Index No. M/6.5.

**XR™-S Control** #300 601  
**XR™-D Control** #300 687  
Controls offer unsurpassed performance and reliability for feeding aluminum and other difficult-to-feed wire types. Models include .035-inch and factory-installed 3/64-inch drive rolls. See Lit. Index No. M/1.7.

**XR-AlumaFeed™** #300 509  
Advanced push-pull wire feeder designed for high-volume, high-production aluminum MIG welding where quality and consistency is a high priority. See Lit. Index No. DC/34.0

### Welding Intelligence™

**Insight Core™ 14-pin Module** #301 072  
Easy-to-install module brings Insight Core capabilities to your existing fleet. This simplified, Internet-based weld data solution collects, transmits and presents actionable information to any Web-connected device. Insight Core can help you increase productivity, improve weld quality and manage costs.

**70 Series S-74S #951 196  
S-74D #951 198  
S-74DX #951 200**  
Features Posifeed™ wire drive assembly and handles a variety of wires up to 1/8 inch. Includes Bernard™ Q-Gun™. Dual-wire models also available. See Lit. Index No. M/3.0.

**70 Series MPa Plus S-74 MPa Plus #951 291  
D-74 MPa Plus #951 292**  
Same features as traditional 70 Series plus more. Handles a variety of wires up to 5/64 inch. Includes Bernard™ Q-Gun™. Works synergically with MPa power sources. See Lit. Index No. M/3.0.

**Extension Cables* #247 831 025  
25 ft. (7.6 m)  
#247 831 050  
50 ft. (15.2 m)  
#247 831 080  
80 ft. (24.4 m)**  
Eleven conductors to support contactor control and remote voltage control on all Miller electronic CV 14-pin power sources. Additional functions supported when using MPa power sources include synergic pulsed MIG, remote process select and side select capabilities.  
*Custom lengths available in 5-foot increments up to 50 feet and 10-foot increments up to 100 feet.

**Spoolmatic® 30A #138 831**  
WC-24 (#137 549) required for use with 14-pin receptacles, order separately. A one-pound, air-cooled spool gun that extends the weld process range by adding a handy portable system for small wire MIG. Rated 200 amps at 100% duty cycle. Includes 30-foot (9.1 m) cable assembly.

**WC-24 Weld Control #137 549**  
Required to use Spoolmatic 30A spool gun. Designed for use with Miller CV power sources with 14-pin receptacles and supplying 24 VAC.

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**Insight Core capabilities to your existing fleet. This simplified, Internet-based weld data solution collects, transmits and presents actionable information to any Web-connected device. Insight Core can help you increase productivity, improve weld quality and manage costs.**
## Ordering Information

<table>
<thead>
<tr>
<th>Power Source and Options</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>XMT® 450 CC/CV</td>
<td>#907 481</td>
<td>230/460 V</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#907 482</td>
<td>575 V</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>#907 525</td>
<td>400 V with auxiliary power and CE</td>
<td></td>
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<tr>
<td>XMT® 450 MPa</td>
<td>#907 479</td>
<td>230/460 V</td>
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<tr>
<td></td>
<td>#907 479 001</td>
<td>230/460 V with auxiliary power</td>
<td></td>
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</tr>
<tr>
<td></td>
<td>#907 480</td>
<td>575 V</td>
<td></td>
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<tr>
<td></td>
<td>#907 480 001</td>
<td>575 V with auxiliary power</td>
<td></td>
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<tr>
<td>XMT® 450 CC/CV ArcReach™</td>
<td>#907 481 003</td>
<td>230/460 V</td>
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<tr>
<td></td>
<td>#907 481 004</td>
<td>230/460 V with auxiliary power</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>#907 482 002</td>
<td>575 V</td>
<td></td>
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<tr>
<td>XMT® 450 Rack</td>
<td></td>
<td>See page 6. For more information, see Lit. Index No. DC/18.81</td>
<td></td>
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<td>Gas Valve Kit</td>
<td>#300 928</td>
<td>For XMT 450</td>
<td></td>
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</table>

### Accessories

- **MIGRunner™ Cart** #195 445 For single feeders
- **Running Gear Cylinder Rack** #300 408 For single or dual feeders

### Remote Controls

- **Wireless Remote Foot Control** #300 429 Foot control with wireless 90 ft. (27.4 m) operating range
- **Wireless Remote Hand Control** #300 430 Hand control with wireless 300 ft. (91.4 m) operating range
- **RFFC-14** #043 554 Foot control
- **RHC-14** #242 211 020 Hand control with 20 ft. (6 m) cord
- #242 211 100 Hand control with 100 ft. (30.5 m) cord
- **RCC-14** #151 086 Fingertip control
- **RCCS-14** #043 688 Fingertip control

### Extension Cables

- See page 7

### Wire Feeders/Guns

- **SuitCase® X-TREME 8VS** #951 582 See Lit. Index No. M/6.41
- **SuitCase® X-TREME™ 12VS** #951 543 See Lit. Index No. M/6.41
- **SuitCase® X-TREME 8VS ArcReach™** #951 588 With Bernard™ S-Gun™
- #951 584 With Bernard™ Q300 Gun
- **SuitCase® X-TREME™ 12VS ArcReach™** #951 589 With Bernard™ S-Gun™
- #951 581 With Bernard™ Q300 Gun
- **SuitCase® 12RC** #951 580 See Lit. Index No. M/6.5
- **XR™-S Control** #300 601 Standard model with wire feed speed digital display, jog/purge, run-in control, and trigger hold. See Lit. Index No. M/1.7
- **XR™-D Control** #300 687 Enhanced model has same features as XR-S model plus advanced digital and programming capabilities. See Lit. Index No. M/1.7
- **XR-AlumaFeed™** #300 509 Advanced model adds Profile Pulse™, synergic control, trigger schedule select, lock capabilities and flow meter
- **70 Series**
  - #951 196 S-74S. See Lit. Index No. M/3.0
  - #951 198 S-74D. See Lit. Index No. M/3.0
  - #951 200 S-74DX. See Lit. Index No. M/3.0
- **70 Series MPa Plus**
  - #951 291 S-74 MPa (single-wire). Works synergically with MPa power sources
  - #951 292 S-74 MPa (dual-wire). Works synergically with MPa power sources
- **Spoolmatic® 30A Spool Gun** #130 831 Requires WC-24 for use with 14-pin receptacles
- **WC-24 Weld Control** #137 549 Required for use with Spoolmatic® 30A and power sources with 14-pin
- **Bernard™ MIG Guns**
  - See Welding Components and Parts Guide

### Welding Intelligence

- See page 7

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**Date:**

Total Quoted Price: