**Multimatic® 255**

**MIG/Multiprocess Power Source, Wire Feeder and Gun Package**

**Built for professionals in the MRO and light manufacturing/fabrication segments who want a smaller, versatile welder with intuitive setup to increase efficiencies and productivity.** This 250-amp inverter multiprocess welder is **easy to use**, will deliver **versatility** for faster uptime and performance, while allowing for **portability**.

**Industrial Applications**
- Contract welding services
- Plant maintenance shops
- General fabricators

**Processes**
- MIG (GMAW)
- Pulsed MIG (GMAW-P)
- Flux-cored (FCAW)
- DC stick (SMAW)
- DC Lift-Arc™ TIG (GTAW)
- Pulsed TIG (GTAW-P)

**Input Power**
- Auto-Line™ 208–575 V, single-phase

**Rated Output**
- MIG: 230 A at 25.5 V, 60% duty cycle
- Stick: 200 A at 28 V, 60% duty cycle
- TIG: 275 A at 21 V, 60% duty cycle

**Amperage Range**
- 5–350 A

**Net Weight**
- Machine only: 84 lb. (38 kg)
- Machine with running gear: 148 lb. (67 kg)

**Easy to Use. Versatility. Portability.**

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**Quick Specs**

- **Multimatic® 255 MIG/Multiprocess Power Source, Wire Feeder and Gun Package**
- Quick and easy setup
- Multiple processes with only one machine
- Easier to get to the work
- Heavy-duty aluminum two-drive-roll system

Welder is warrantied for three years, parts and labor. Gun warranted for 90 days, parts only.

**Miller Electric Mfg. LLC**
An ITW Welding Company
1635 West Spencer Street
P.O. Box 1079
Appleton, WI 54912-1079 USA

**Equipment Sales US and Canada**
Phone: 866-931-9730
FAX: 800-637-2315
International Phone: 920-735-4554
International FAX: 920-735-4125

MillerWelds.com
Multimatic® 255 Features and Benefits

Easy to Use

Auto-Set™ Elite offers predefined weld settings to increase ease of use and ensure that the job is done right for operators of all skill levels.
- Available for MIG, pulsed MIG, stick and DC TIG processes with the ability to fine-tune your settings.
- Set weld parameters by selecting:
  - MIG (shown) — wire and gas type, wire diameter and material thickness
  - Stick — electrode type, electrode diameter and material thickness
  - DC Lift-Arc™ TIG — remote on/off, tungsten diameter and material thickness

Easy-to-understand interface with 7-inch color LCD display ensures proper machine setup and parameter selection, reducing setup time and increasing weld time.
- Quick-access process and weld mode backlit buttons across the top illuminate when active.
- Soft-key buttons below the display change function depending on which screen is displayed. Makes setup or change quick, easy and intuitive.
- Large text for easier readability.
- Intuitive connection setup images.
- Full troubleshooting descriptions versus help errors and look up codes.

Program mode allows easy save and recall of favorite weld settings.
- Save up to four programs for each process.
- Deliver more productivity by eliminating need to manually set parameters.
- Deliver consistent quality by welders of all skill levels with prequalified settings.
- Minimize supervisor intervention.

Optional EZ-Select™ MIG gun
MDX-250 EZ-Select MIG gun has four LEDs on the back of the gun handle to indicate which program is selected.
- Simply tap gun trigger to select the program. The number of lit LEDs on gun indicate the selected program.
- No more going back to machine to change weld settings.
- No more having to move to see settings when front panel of machine is obstructed.

MDX-250 MIG gun with AccuLock™ S consumable system features a dual-locked, front-loading liner that optimizes wire feedability.
- Install AccuLock contact tips with a single turn.
- AccuLock liner locks at front and back of gun to align with contact tip and power pin for a flawless wire feed path.
- Durable, ergonomic handle with overmolding improves grip and comfort.
- Ball-and-socket handle with rear swivel for increased gun maneuverability while reducing welder fatigue.
Multimatic® 255 Features and Benefits

Versatility

**Multiprocess capabilities** include MIG, flux cored, DC stick (6010) and DC Lift-Arc™ TIG welding. The Multimatic 255 also has pulsing capability that allows it to do pulsed MIG and TIG welding.

Compatible with push-pull MIG guns. Increases productivity by allowing the use of 12-inch wire spools versus a spool gun’s 4-inch spools. Reduces downtime from changing wire spools.

**Auto-Gun Detect™** automatically adjusts voltage, wire speed and timers for faster switching between MIG, push-pull and spool guns.

**Auto-Line™** allows for any single-phase input voltage hookup (208–575 V) with no manual linking, providing convenience in any job setting. Ideal solution for dirty or unreliable power.

Pulsed MIG welding delivers higher quality welds for ALL welders.
- Lower heat input for less distortion on thin materials and better puddle control on out-of-position welds.
- Less spatter minimizes post weld grinding and rework, allowing more welding time.
- Perform welding applications that couldn’t be done in the past.
- Ideal for MIG welding aluminum and stainless steel.

<table>
<thead>
<tr>
<th>Rating</th>
<th>Standard Spray</th>
<th>Pulsed MIG</th>
<th>Short Circuit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gap Filling</td>
<td>D</td>
<td>B</td>
<td>A</td>
</tr>
<tr>
<td>Low Heat Input</td>
<td>D</td>
<td>B</td>
<td>A</td>
</tr>
<tr>
<td>Out-of-Position Welds</td>
<td>A</td>
<td>A</td>
<td>B</td>
</tr>
<tr>
<td>Low Spatter</td>
<td>A</td>
<td>A</td>
<td>C</td>
</tr>
<tr>
<td>Thick Metals</td>
<td>A</td>
<td>A</td>
<td>D</td>
</tr>
<tr>
<td>Thin Metals</td>
<td>B</td>
<td>A</td>
<td></td>
</tr>
<tr>
<td>Increased Travel Speed</td>
<td>A</td>
<td>A</td>
<td>B</td>
</tr>
<tr>
<td>Aluminum MIG Welding</td>
<td>C</td>
<td>A</td>
<td>C</td>
</tr>
</tbody>
</table>

**Best For**

- Standard Spray: Low Heat Input, Low Spatter, Out-of-Position Welds
- Pulsed MIG: Gap Filling, Out-of-Position Welds, Pulsed MIG, Aluminum MIG Welding
- Short Circuit: Thick Metals

**Ports**

- Standard Spray: Low Heat Input, Low Spatter, Out-of-Position Welds
- Pulsed MIG: Gap Filling, Aluminum MIG Welding
- Short Circuit: Thick Metals

**Ratings A, B, C, and D** are relative values. An “A” rating indicates a best fit between your performance needs and process. A “blank” rating indicates that the process is not recommended for that application.

Portability

**Weight** is reduced by more than 50 percent compared to the Millermatic 252.

**Optional EZ-Latch™ running gear**

EZ-Latch running gears are available in single cylinder and dual cylinder models (included with package or can be ordered separately). Operators no longer need to lift machine AND running gear into the truck. Latches secure machine to running gear. Simply loosen the latch retaining knob and rotate latches to disengage machine from running gear for easy portability. Cylinder racks feature bottle forward technology for increased stability when moving along an incline and running gears have built-in storage for accessories. Dual cylinder model includes an elevated gun and cable rack to keep cables off the floor and tangle free.
## Specifications
*(Subject to change without notice.)*

<table>
<thead>
<tr>
<th>Welding Process</th>
<th>Welding Amperage Range</th>
<th>Rated Output</th>
<th>Amps Input at Rated Output, 50/60 Hz</th>
<th>KVA</th>
<th>KW</th>
<th>Wire Feed Speed</th>
<th>Max. Open-Circuit Voltage</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>CV: MIG/flux-cored</td>
<td>20–350 A</td>
<td>230 A at 25.5 V, 60% duty cycle</td>
<td>34.7</td>
<td>29.7</td>
<td>17.1</td>
<td>14.3</td>
<td>8.2</td>
<td>8.2</td>
<td>50–800 ipm (1.3–20 m/min.)</td>
</tr>
<tr>
<td>CC: Stick</td>
<td>30–275 A</td>
<td>200 A at 28 V, 60% duty cycle</td>
<td>33.5</td>
<td>29</td>
<td>16.4</td>
<td>13.6</td>
<td>7.8</td>
<td>7.8</td>
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</tr>
<tr>
<td>CC: DC TIG</td>
<td>5–275 A</td>
<td>275 A at 21 V, 60% duty cycle</td>
<td>34.1</td>
<td>29.9</td>
<td>17</td>
<td>14.1</td>
<td>8.1</td>
<td>8.1</td>
<td>—</td>
</tr>
</tbody>
</table>

Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

## Control Panel

1. TIG Process Button
2. Stick Process Button
3. MIG Process Button
4. USB Port
5. Color LCD Display
6. Left Adjustment Knob
   *(Adjusts voltage, arc length, pulse frequency or parameter values depending on mode.)*
7. Auto-Set Button
8. Pulse Button
9. Power Switch
10. Right Adjustment Knob
    *(Adjusts wire feed speed, amperage or parameter values depending on mode.)*
11. Soft Keys
    *(Multiple functions depending on screen displayed.)*

## Performance Data

### MIG Duty Cycle Chart

<table>
<thead>
<tr>
<th>Weld Amperes</th>
<th>% Duty Cycle</th>
</tr>
</thead>
<tbody>
<tr>
<td>10–160</td>
<td>0</td>
</tr>
<tr>
<td>170–220</td>
<td>10</td>
</tr>
<tr>
<td>230–280</td>
<td>20</td>
</tr>
<tr>
<td>290–340</td>
<td>30</td>
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<tr>
<td>350–400</td>
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<tr>
<td>410–460</td>
<td>50</td>
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<tr>
<td>470–520</td>
<td>60</td>
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<tr>
<td>530–580</td>
<td>70</td>
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<tr>
<td>590–640</td>
<td>80</td>
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<tr>
<td>650–700</td>
<td>90</td>
</tr>
<tr>
<td>710–760</td>
<td>100</td>
</tr>
</tbody>
</table>

### Stick Duty Cycle Chart

<table>
<thead>
<tr>
<th>Weld Amperes</th>
<th>% Duty Cycle</th>
</tr>
</thead>
<tbody>
<tr>
<td>10–160</td>
<td>0</td>
</tr>
<tr>
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<tr>
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<td>590–640</td>
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<tr>
<td>650–700</td>
<td>90</td>
</tr>
<tr>
<td>710–760</td>
<td>100</td>
</tr>
</tbody>
</table>

### TIG Duty Cycle Chart

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<thead>
<tr>
<th>Weld Amperes</th>
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</tr>
</thead>
<tbody>
<tr>
<td>10–160</td>
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</tbody>
</table>

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Special thanks to Brian McCullough and the McCullough family for the use of their farm. Thank you to the County of |
Multimatic® 255 Packages

Comes complete with:
- Power source with 10 ft. (3 m) industrial power cord
- 15 ft. (4.5 m) 250-amp MDX™-250 MIG gun with Bernard® AccuLock™ S consumables for .035/.045 in. (0.9/1.2 mm) wire
- 10 ft. (3 m) cable with electrode holder and 50 mm Dinse-style connector
- 10 ft. (3 m) work cable with clamp and 50 mm Dinse-style connector
- Flow gauge regulator and gas hose for argon or AR/CO₂ mix
- .035/.045 in. (0.9/1.2 mm) reversible drive rolls
- Extra contact tips
- Material thickness gauge

907728
Machine only

951767
Machine with running gear package

Comes complete with:
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- 15 ft. (4.5 m) 250-amp MDX™-250 MIG gun with Bernard® AccuLock™ S consumables for .035/.045 in. (0.9/1.2 mm) wire
- 10 ft. (3 m) cable with electrode holder and 50 mm Dinse-style connector
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- Flow gauge regulator and gas hose for argon or AR/CO₂ mix
- .035/.045 in. (0.9/1.2 mm) reversible drive rolls
- Extra contact tips
- Material thickness gauge
- EZ-Latch™ single cylinder running gear
- Chain to secure gas cylinder

951768
Machine with dual cylinder/TIG kit package

Comes complete with:
- Power source with 10 ft. (3 m) industrial power cord
- 15 ft. (4.5 m) 250-amp MDX™-250 MIG gun with Bernard® AccuLock™ S consumables for .035/.045 in. (0.9/1.2 mm) wire
- 10 ft. (3 m) cable with electrode holder and 50 mm Dinse-style connector
- 10 ft. (3 m) work cable with clamp and 50 mm Dinse-style connector
- Flow gauge regulator and gas hose for argon or AR/CO₂ mix
- .035/.045 in. (0.9/1.2 mm) reversible drive rolls
- Extra contact tips
- Material thickness gauge
- EZ-Latch™ dual cylinder running gear with elevated gun and cable rack
- Multimatic 235/255 TIG kit
- Two chains to secure gas cylinders
Genuine Miller® Accessories

EZ-Latch™ Single Cylinder Running Gear 301449
Running gear with a single cylinder rack and storage compartment. Latches secure machine to cart. Simply rotate latches to disengage machine from cart for easy portability.

EZ-Latch™ Dual Cylinder Running Gear 951769
Similar to above, but with a dual cylinder rack which allows operator to easily store two gas cylinders. Includes elevated gun and cable rack (shown below) to keep cables off the floor and tangle free.

EZ-Latch™ Dual Cylinder Rack with Elevated Gun and Cable Rack 301481
Converts an EZ-Latch single cylinder running gear into a dual cylinder rack to easily store two gas cylinders. Gun and cable rack keeps cables off the floor and tangle free. *(Included with EZ-Latch dual cylinder running gear.)*

Option Spoolmate™ 200 Head Tubes
300591 45-degree head tube
300592 9-inch extension head tube
243385 5-inch head tube

Push-Pull Guns

XR-Aluma-Pro™ Push-Pull Gun 301568 15 ft. (4.6 m)
301569 25 ft. (7.6 m)
Air-cooled gooseneck-style gun for .030–.047 inch (0.8–1.2 mm) aluminum. Rated at 300 amps at 100 percent duty cycle.

XR-Aluma-Pro™ Lite Push-Pull Gun 300948 25 ft. (7.6 m)
Air-cooled gooseneck-style gun for .030–.047 inch (0.8–1.2 mm) aluminum. Rated at 175 amps at 60 percent duty cycle.

U-Grooved Aluminum Drive Roll and Accessory Kits for XR-Aluma-Pro Push-Pull Guns
195311 .035 in. (0.9 mm)
195313 .047 in. (1.2 mm)
Kits include Multimatic U-grooved drive rolls, nylon wire guides and contact tips.

MIG Gun

MDX™-250 MIG Gun with AccuLock™ “S” Consumables
1770041 10 ft. (3 m)
1770042 12 ft. (3.7 m)
1770043 15 ft. (4.6 m), standard
Industrial 250-amp MIG gun with consumables for .035/.045 in. (0.9/1.2 mm) wire.

MDX™-250 EZ-Select™ MIG Gun
1770046 15 ft. (4.6 m)
Similar to above, but with four LEDs on gun handle to indicate which machine program is selected. Tap trigger to select program. Allows operator to know which program is being used without going back to machine.

MDX™-250 MIG Gun with AccuLock™ MDX Consumables
1770035 10 ft. (3 m)
1770036 12 ft. (3.7 m)
1770037 15 ft. (4.6 m)
Industrial 250-amp MIG gun with consumables for .030/.035 in. (0.8/0.9 mm) wire.

Spool Guns

Spoolmatic® 15A Spool Gun 195156
Spoolmatic® 30A Spool Gun 130831
Ideal for aluminum welding jobs. Air-cooled, one-pound spool gun with 15-foot (4.6 m) or 30-foot (9.1 m) cable assembly. Rated at 200 amps at 100 percent duty cycle. For detailed information, see Spoolmatic literature M/1.73.

Spoolmate™ 200 Spool Gun 300497
Reliable and economical spool gun perfect for hobbyists and light fabricators who weld aluminum. Handles .030–.035 inch (0.8–0.9 mm) aluminum wires and .023–.035 inch (0.6–0.9 mm) steel/stainless steel wires. Rated at 160 amps, 60 percent duty cycle with 20-foot cable assembly. For detailed information, see Spoolmate literature M/1.47.

Argon/Mixed Gas Regulator and Gas Hose 195050
25-foot (7.6 m) Weldcraft™ A-150 TIG torch, to TIG weld with the Multimatic 255. Includes kits comes complete with everything needed machine. 90-foot (27.4 m) operating range.

**Remote Controls**

Wireless Remote Foot Control 300429
For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 90-foot (27.4 m) operating range.

Wireless Remote Hand Control 300430
For remote current and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.

RFCS-14 HD Foot Control 194744
Maximum flexibility is accomplished with a reconfigurable cord that can exit the front, back or either side of the pedal. Foot pedal provides remote current and contactor control. Includes 20-foot (6 m) cord with 14-pin plug.

RHC-14 Hand Control 242211020
Miniature hand control for remote current and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 82 mm). Includes 20-foot (6 m) cord with 14-pin plug.

**Consumables**

For MDX®-250 MIG Guns

**Standard Bernard® AccuLock™ S Consumables**
Consumables for increased durability and longer life when guns are used in industrial applications.

**Contact Tips (10 per package)**
- T-A023CH .023 in. (0.6 mm)
- T-A030CH .030 in. (0.8 mm)
- T-A035CH .035 in. (0.9 mm)
- T-A039CH .039 in. (1.0 mm)
- T-A045CH .045 in. (1.2 mm)

**Nozzles**
- N-A5800C Copper, 5/8 in. ID, flush, standard
- N-A5818C Copper, 5/8 in. ID, 1/8 in. recess
- N-A5814C Copper, 5/8 in. ID, 1/4 in. recess

**Diffuser D-MA250**

Optional Miller® AccuLock® MDX Consumables
Smaller consumables and components to access hard-to-reach weldments.

**Contact Tips (10 per package)**
- T-M023 .023 in. (0.6 mm)
- T-M030 .030 in. (0.8 mm)
- T-M035 .035 in. (0.9 mm)
- T-M045 .045 in. (1.2 mm)
- T-M047 3/64 in. (1.2 mm)

**Nozzles**
- N-M1200C Copper, 1/2 in. ID, flush, standard
- N-M1218C Copper, 1/2 in. ID, 1/8 in. recess
- N-M5800C Copper, 5/8 in. ID, flush
- N-M5818C Copper, 5/8 in. ID, 1/8 in. recess
- N-M58XTC Copper, 5/8 in. ID, 1/8 in. stickout

**Diffuser D-M250**

**Note:** Miller® FasTip™, M-Series and Bernard Centerfire™ diffusers and consumables are NOT compatible with MDX Series guns.

For Spoolmatic® Spool Guns and XR® Push-Pull Guns

**For Aluminum Wire**

- FastTip Contact Tips (25 per package)
  - 206186 Heavy-duty, .030 in. (0.8 mm)
  - 206187 Heavy-duty, .035 in. (0.9 mm)
  - 206188 Heavy-duty, .040 in. (1.0 mm)
  - 206189 Heavy-duty, 3/64 in. (1.2 mm)
  - 206191 Heavy-duty, 1/16 in. (1.6 mm)

**Screw-On Nozzles**
- 199610 Brass, 1/2 in. orifice, tapered
- 199613 Brass, 5/8 in. orifice, tapered
- 199614 Brass, 5/8 in. orifice, tapered HD
- 199611 Brass, 3/4 in. orifice, straight
- 199612 Brass, 3/4 in. orifice, straight HD
- 209034 Copper, 5/8 in. orifice, tapered
- 199615 Copper, 1/2 in. orifice, tapered
- 209036 Copper, 1/2 in. orifice, tapered HD
- 198855 Copper, 5/8 in. orifice, tapered
- 199618 Copper, 5/8 in. orifice, tapered HD
- 207313 Copper, 5/8 in. orifice, tapered 15/16 OD
- 199616 Copper, 3/4 in. orifice, straight
- 199617 Copper, 3/4 in. orifice, straight HD

**Bernard® Centerfire™ “T” Series Contact Tips**
- T-035AL .035 in. (0.9 mm)
- T-047AL .047 in. (1.2 mm)
- T-062AL 1/16 in. (1.6 mm)

**Bernard® Centerfire™ Small Nozzles**
- NS-5818B Brass, 5/8 in. ID, 1/8 in. tip recess
- NS-1218B Brass, 1/2 in. ID, 1/8 in. tip recess
- NS-1200B Brass, 1/2 in. ID, flush tip
- NST-3818B Brass, 3/8 in. ID, 1/8 in. tip recess
- NS-1218C Copper, 1/2 in. ID, 1/8 in. tip recess

**RCC-14 Remote Contactor and Current Control 151086**
East/west rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord with 14-pin plug.

**RCCS-14 Remote Contactor and Current Control 043688**
North/south rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 26.5-foot (8 m) cord with 14-pin plug.

**10-Pin to 14-Pin Adapter Cord 301545**
14-pin TIG remote controls to be used with the Multimatic 255.
## Consumables

### For Multimatic® 255

**Note:** Machine drive roll kits include two drive rolls and an inlet guide.

<table>
<thead>
<tr>
<th>V-Grooved Drive Roll Kits (solid wire)</th>
<th>V-Knurled Drive Roll Kits (flux-cored or difficult-to-feed wire)</th>
</tr>
</thead>
<tbody>
<tr>
<td>204579 .030 and .035 in. (0.8 and 0.9 mm) combination (reversible)</td>
<td>079606 .035 in. (0.9 mm)</td>
</tr>
<tr>
<td>087131 .024 in. (0.6 mm)</td>
<td>079607 .045 in. (1.2 mm)</td>
</tr>
<tr>
<td>079594 .030 in. (0.9 mm)</td>
<td>079608 .052 in. (1.3 mm)</td>
</tr>
<tr>
<td>079595 .035 in. (0.9 mm)</td>
<td><strong>U-Grooved Drive Roll Kits (aluminum wire)</strong></td>
</tr>
<tr>
<td>079596 .045 in. (1.2 mm)</td>
<td>044749 .035 in. (0.9 mm)</td>
</tr>
<tr>
<td></td>
<td>079599 .047 in. (1.2 mm)</td>
</tr>
<tr>
<td></td>
<td><strong>Power Source and Options</strong></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Power Source and Options</th>
<th>Stock No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Multimatic® 255</td>
<td>907728</td>
<td>Auto-Line™ 208–575 V, 50/60 Hz</td>
</tr>
<tr>
<td>Multimatic® 255 with Running Gear</td>
<td>951767</td>
<td>Auto-Line™ 208–575 V, 50/60 Hz with single cylinder running gear</td>
</tr>
<tr>
<td>Multimatic® 255 with Dual Cylinder/TIG Kit</td>
<td>951768</td>
<td>Auto-Line™ 208–575 V, 50/60 Hz with dual cylinder running gear and TIG kit</td>
</tr>
</tbody>
</table>

### Accessories

<table>
<thead>
<tr>
<th>Accessory</th>
<th>Stock No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>EZ-Latch™ Single Cylinder Running Gear</td>
<td>301449</td>
<td>Running gear with single cylinder rack</td>
</tr>
<tr>
<td>EZ-Latch™ Dual Cylinder Running Gear</td>
<td>951769</td>
<td>Running gear with dual cylinder rack and elevated gun and cable rack</td>
</tr>
<tr>
<td>EZ-Latch™ Dual Cylinder Rack with Elevated Gun and Cable Rack</td>
<td>301481</td>
<td>Upgrade single cylinder rack to dual (included with EZ-Latch dual cylinder running gear)</td>
</tr>
<tr>
<td>Protective Cover</td>
<td>301521</td>
<td>Features side pocket</td>
</tr>
<tr>
<td>Argon/Mixed Gas Regulator and Gas Hose</td>
<td>195050</td>
<td></td>
</tr>
</tbody>
</table>

### Guns

<table>
<thead>
<tr>
<th>Gun Type</th>
<th>Stock No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>MDX™-250 MIG with AccuLock™ S Consumables</td>
<td>1770041</td>
<td>10 ft. (3 m), 250 A, .035/.045 in. (0.9/1.2 mm) wire</td>
</tr>
<tr>
<td>MDX™-250 MIG with AccuLock™ S Consumables</td>
<td>1770042</td>
<td>12 ft. (3.7 m), 250 A, .035/.045 in. (0.9/1.2 mm) wire</td>
</tr>
<tr>
<td>MDX™-250 MIG with AccuLock™ S Consumables</td>
<td>1770043</td>
<td>15 ft. (4.6 m), 250 A, .035/.045 in. (0.9/1.2 mm) wire</td>
</tr>
<tr>
<td>MDX™-250 EZ-Select™ MIG with AccuLock™ S Consumables</td>
<td>1770046</td>
<td>15 ft. (4.6 m), 250 A, .035/.045 in. (0.9/1.2 mm) wire</td>
</tr>
<tr>
<td>Spoolmatic® 15A Spool Gun</td>
<td>195156</td>
<td>15 ft. (4.6 m), 200 A, .030–.047 in. (0.8–1.2 mm) for aluminum wire</td>
</tr>
<tr>
<td>Spoolmatic® 30A Spool Gun</td>
<td>130831</td>
<td>30 ft. (9 m), 200 A, .030–.047 in. (0.8–1.2 mm) for aluminum wire</td>
</tr>
<tr>
<td>Spoolmate™ 200 Spool Gun</td>
<td>300497</td>
<td>20 ft. (6 m), 160 A, .030–.035 in. (0.8–0.9 mm) for aluminum wire, .023–.035 in. (0.6–0.9 mm) for steel/stainless steel wire</td>
</tr>
</tbody>
</table>

### Optional Spoolmate™ 200 Head Tubes

<table>
<thead>
<tr>
<th>Stock No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>301545</td>
<td>Allows standard 14-pin TIG remote controls to be used with the Multimatic 255</td>
</tr>
</tbody>
</table>

### Consumables

<table>
<thead>
<tr>
<th>Consumable Type</th>
<th>Stock No.</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Contact Tips</td>
<td></td>
<td>See page 7</td>
</tr>
<tr>
<td>Replacement Liners</td>
<td></td>
<td>See page 7</td>
</tr>
<tr>
<td>Nozzles</td>
<td></td>
<td>See page 7</td>
</tr>
<tr>
<td>Drive Rolls</td>
<td></td>
<td>See page 6 for gun drive rolls and above for machine drive rolls</td>
</tr>
</tbody>
</table>

### Total Quoted Price:

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