Easy to Use. Versatility. Portability.

Built for professionals in the light manufacturing or fabrication segment who want a smaller, versatile welder with intuitive setup to increase efficiencies and productivity. This 250-amp inverter welder is easy to use for faster uptime and performance. The versatility of this welder to be integrated on running gear, makes it very easy to move around a work cell or it can be quickly disconnected from the running gear enabling portability, making it easier to integrate into a work cell or work in confined spaces.

Quick Specs

**Industrial Applications**
- General fabricators
- Contract welding services
- Plant maintenance shops

**Processes**
- MIG (GMAW)
- Pulsed MIG (GMAW-P)
- Flux-cored (FCAW)

**Input Power**
- Auto-Line™ 208–240 V, single-phase

**Rated Output**
- 230 A at 25.5 V, 60% duty cycle

**Amperage Range**
- 20 – 350 A

**Net Weight**
- Machine only: 84 lb. (38 kg)
- Machine with running gear: 148 lb. (67 kg)

**Processes**
- MIG (GMAW)
- Pulsed MIG (GMAW-P)
- Flux-cored (FCAW)

**Input Power**
- Auto-Line™ 208–240 V, single-phase

**Rated Output**
- 230 A at 25.5 V, 60% duty cycle

**Amperage Range**
- 20 – 350 A

**Net Weight**
- Machine only: 84 lb. (38 kg)
- Machine with running gear: 148 lb. (67 kg)

Easy to Use

**Auto-Set™**
- Quick and easy setup

Versatility

**Multiple MIG Capabilities**
- MIG, pulsed MIG, push-pull and spool gun capabilities

Portability

**Machine Only Weighs 84 lb.**
- Easily integrates into a work cell

Heavy-duty aluminum two-drive-roll system

Welder is warranted for three years, parts and labor.
Gun warranted for 90 days, parts only.
**Millermatic® 255 Features and Benefits**

**Easy to Use**

- **Auto-Set™ Elite** offers predefined weld settings to increase ease of use and ensure that the job is done right for operators of all skill levels.
  - Available for MIG and pulsed MIG processes with the ability to fine-tune your settings.
  - Set weld parameters by selecting wire and gas type, wire diameter and material thickness.

- **Program mode** allows easy save and recall of favorite weld settings.
  - Deliver more productivity by eliminating the need to manually set the parameters.
  - Deliver consistent quality by welders of all skill levels by using prequalified weld settings.
  - Minimize supervisor need to intervene.

- **Easy-to-understand interface with 7-inch color LCD display** ensures proper machine setup and parameter selection, reducing setup time and increasing weld time.
  - Quick-access backlit Auto-Set and Pulse buttons above the LCD display illuminate when active.
  - Soft-key buttons below the display change function depending on which screen is displayed. Makes setup or change quick, easy and intuitive.
  - Large text for easier readability.
  - Intuitive connection setup images.
  - Full troubleshooting descriptions versus help errors and look up codes.

- **Auto-Set™ Elite** offers predefined weld settings to increase ease of use and ensure that the job is done right for operators of all skill levels.
  - Available for MIG and pulsed MIG processes with the ability to fine-tune your settings.
  - Set weld parameters by selecting wire and gas type, wire diameter and material thickness.

**Easy to Use**

- **Auto-Set™ Elite** offers predefined weld settings to increase ease of use and ensure that the job is done right for operators of all skill levels.
  - Available for MIG and pulsed MIG processes with the ability to fine-tune your settings.
  - Set weld parameters by selecting wire and gas type, wire diameter and material thickness.

- **Program mode** allows easy save and recall of favorite weld settings.
  - Deliver more productivity by eliminating the need to manually set the parameters.
  - Deliver consistent quality by welders of all skill levels by using prequalified weld settings.
  - Minimize supervisor need to intervene.

- **Easy-to-understand interface with 7-inch color LCD display** ensures proper machine setup and parameter selection, reducing setup time and increasing weld time.
  - Quick-access backlit Auto-Set and Pulse buttons above the LCD display illuminate when active.
  - Soft-key buttons below the display change function depending on which screen is displayed. Makes setup or change quick, easy and intuitive.
  - Large text for easier readability.
  - Intuitive connection setup images.
  - Full troubleshooting descriptions versus help errors and look up codes.

- **MDX™-250 MIG gun with AccuLock™ S consumable system** features a dual-locked, front-loading liner that optimizes wire feedability.
  - Install AccuLock contact tips with a single turn.
  - AccuLock liner locks at front and back of gun to align with contact tip and power pin for a flawless wire feed path.
  - Durable, ergonomic handle with overmolding improves grip and comfort.
  - Ball-and-socket handle with rear swivel for increased gun maneuverability while reducing welder fatigue.

- **Optional EZ-Select™ MIG gun**
  - MDX™-250 EZ-Select MIG gun has four LEDs on the back of the gun handle to indicate which program is selected.
  - Simply tap gun trigger to select the program. The number of lit LEDs on gun indicate the selected program.
  - No more going back to machine to change weld settings.
  - No more having to move to see settings when front panel of machine is obstructed.
Millermatic® 255 Features and Benefits

Versatility

Capabilities include MIG, pulsed MIG and flux-cored welding.

Compatible with push-pull MIG guns. Increases productivity by allowing the use of 12-inch wire spools versus a spool gun’s 4-inch spools. Reduces downtime changing wire spools.

Auto-Gun Detect™ automatically adjusts voltage, wire speed and timers for faster switching between MIG, push-pull and spool guns.

For portability and reliability Auto-Line™ allows for any single-phase input voltage hookup (208–240 V) with no manual linking, providing convenience in any job setting. Ideal solution for dirty or unreliable power.

Pulsed MIG welding delivers higher quality welds for ALL welders.
- Lower heat input for less distortion on thin materials and better puddle control on out-of-position welds.
- Less spatter minimizes post weld grinding and rework allowing more welding time.
- Perform welding applications that couldn’t be done in the past.
- Ideal for MIG welding aluminum and stainless steel.

<table>
<thead>
<tr>
<th>Feature</th>
<th>Standard Spray</th>
<th>Pulsed MIG</th>
<th>Short Circuit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gap Filling</td>
<td>D</td>
<td>B</td>
<td>A</td>
</tr>
<tr>
<td>Low Heat Input</td>
<td>D</td>
<td>B</td>
<td>A</td>
</tr>
<tr>
<td>Out-of-Position Welds</td>
<td>A</td>
<td>B</td>
<td></td>
</tr>
<tr>
<td>Low Spatter</td>
<td>A</td>
<td>A</td>
<td>C</td>
</tr>
<tr>
<td>Thick Metals</td>
<td>A</td>
<td>A</td>
<td>D</td>
</tr>
<tr>
<td>Thin Metals</td>
<td>B</td>
<td>A</td>
<td></td>
</tr>
<tr>
<td>Increased Travel Speed</td>
<td>A</td>
<td>A</td>
<td>B</td>
</tr>
<tr>
<td>Aluminum MIG Welding</td>
<td>C</td>
<td>A</td>
<td>C</td>
</tr>
</tbody>
</table>

Ratings A, B, C, and D are relative values. An “A” rating indicates a best fit between your performance needs and process. A “blank” rating indicates that the process is not recommended for that application.

Portability

Weight is reduced by more than 50 percent compared to the Millermatic 252.

Optional EZ-Latch™ running gear

EZ-Latch running gears are available in single cylinder and dual cylinder models (included with package or can be ordered separately). Operators no longer need to lift machine AND running gear into the truck. Latches secure machine to running gear. Simply loosen the latch retaining knob and rotate latches to disengage machine from running gear for easy portability. Cylinder racks feature bottle forward technology for increased stability when moving along an incline and running gears have built-in storage for accessories. Dual cylinder model includes an elevated gun and cable rack to keep cables off the floor and tangle free.
## Specifications
(Subject to change without notice.)

<table>
<thead>
<tr>
<th>Welding Amperage Range</th>
<th>Rated Output</th>
<th>Amps Input at Rated Output, 50/60 Hz</th>
<th>Wire Feed Speed</th>
<th>Wire Type and Diameter</th>
<th>Max. Open-Circuit Voltage</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>20 – 350 A</td>
<td>230 A at 25.5 V, 60% duty cycle</td>
<td>44.0 39.5 9.5 7.2</td>
<td>50 – 800 ipm (1.3 – 20.3 m/min.)</td>
<td>Solid/stainless steel: .023 – .045 in. (0.6 – 1.2 mm) Flux-cored: .030 – .045 in. (0.8 – 1.2 mm) Aluminum: .035 – .047 in. (0.9 – 1.2 mm)</td>
<td>87 VDC</td>
<td>Machine only: H: 19.24 in. (489 mm) W: 13.75 in. (349 mm) D: 26.25 in. (667 mm) Machine with running gear: H: 32 in. (813 mm) W: 13.75 in. (349 mm) D: 45 in. (1,143 mm)</td>
<td>Machine only: 84 lb. (38 kg) Machine with running gear: 148 lb. (67 kg)</td>
</tr>
</tbody>
</table>

Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

### Control Panel

1. Pulse Button
2. Auto-Set Button
3. USB Port
4. Color LCD Display
5. Left Adjustment Knob
   (Adjusts voltage, arc length or parameter values depending on mode.)
6. Power Switch
7. Right Adjustment Knob
   (Adjusts wire feed speed or parameter values depending on mode.)
8. Soft Keys
   (Multiple functions depending on screen displayed.)

### Performance Data

![MIG Duty Cycle Chart](chart.png)

- **Weld Amperes**: Range from 0 to 400
- **% Duty Cycle**: Range from 10 to 100

- **MIG Duty Cycle Chart**

   - **Axes**:
     - X-axis: % Duty Cycle
     - Y-axis: Weld Amperes
Millermatic® 255 Packages

907734
Machine only

Comes complete with:
- Power source with 10 ft. (3 m) industrial power cord
- 15 ft. (4.5 m) 250-amp MDX™-250 MIG gun with Bernard® AccuLock™ S consumables for .035/.045 in. (0.9/1.2 mm) wire
- 10 ft. (3 m) work cable with clamp and 50 mm Dinse-style connector
- Flow gauge regulator and gas hose for argon or AR/CO₂ mix
- .035/.045 in. (0.9/1.2 mm) reversible drive rolls
- Extra contact tips
- Material thickness gauge

951766
Machine with running gear package

Comes complete with:
- Power source with 10 ft. (3 m) industrial power cord
- 15 ft. (4.5 m) 250-amp MDX™-250 MIG gun with Bernard® AccuLock™ S consumables for .035/.045 in. (0.9/1.2 mm) wire
- 10 ft. (3 m) work cable with clamp and 50 mm Dinse-style connector
- Flow gauge regulator and gas hose for argon or AR/CO₂ mix
- .035/.045 in. (0.9/1.2 mm) reversible drive rolls
- Extra contact tips
- Material thickness gauge
- EZ-Latch™ single cylinder running gear
- Chain to secure gas cylinder
Genuine Miller® Accessories

**EZ-Latch™ Single Cylinder Running Gear 301449**
Running gear with a single cylinder rack and storage compartment. Latches secure machine to cart. Simply rotate latches to disengage machine from cart for easy portability.

**EZ-Latch™ Dual Cylinder Running Gear 951769**
Similar to above, but with a dual cylinder rack which allows operator to easily store two gas cylinders. Includes elevated gun and cable rack (shown below) to keep cables off the floor and tangle free.

**EZ-Latch™ Dual Cylinder Rack with Elevated Gun and Cable Rack 301481**
Converts an EZ-Latch single cylinder running gear into a dual cylinder rack to easily store two gas cylinders. Gun and cable rack keeps cables off the floor and tangle free. *(Included with EZ-Latch dual cylinder running gear.)*

**Spool Guns**

**Spoolmatic® 15A Spool Gun 195156**
Spoolmatic® 30A Spool Gun 130831
Ideal for aluminum welding jobs. Air-cooled, one-pound spool gun with 15-foot (4.6 m) or 30-foot (9.1 m) cable assembly. Rated at 200 amps at 100 percent duty cycle. For detailed information, see Spoolmatic literature M/1.73.

**Spoolmate™ 200 Spool Gun 300497**
Reliable and economical spool gun perfect for hobbyists and light fabricators who weld aluminum. Handles .030–.035 inch (0.8–0.9 mm) aluminum wires and .023–.035 inch (0.6–0.9 mm) steel/stainless steel wires. Rated at 160 amps, 60 percent duty cycle with 20-foot cable assembly. For detailed information, see Spoolmate literature M/1.47.

**Protective Cover 301521**
Features side pocket.

**Argon/Mixed Gas Regulator and Gas Hose 195050**

**MIG Gun**

**MDX™-250 MIG Gun with AccuLock® S Consumables 1770041**
10 ft. (3 m)
**1770042** 12 ft. (3.7 m)
**1770043** 15 ft. (4.6 m), standard
Industrial 250-amp MIG gun with consumables for .035/.045 in. (0.9/1.2 mm) wire.

**MDX™-250 EZ-Select® MIG Gun 1770046**
15 ft. (4.6 m)
Similar to above, but with four LEDs on gun handle to indicate which machine program is selected. Tap trigger to select program. Allows operator to know which program is being used without going back to machine.

**MDX™-250 MIG Gun with AccuLock® MDX Consumables 1770035**
10 ft. (3 m)
**1770036** 12 ft. (3.7 m)
**1770037** 15 ft. (4.6 m)
Industrial 250-amp MIG gun with consumables for .030/.035 in. (0.8/0.9 mm) wire.

**Push-Pull Guns**

**XR-Aluma-Pro™ Push-Pull Gun 300000**
15 ft. (4.6 m)
**300001** 25 ft. (7.6 m)
Air-cooled gooseneck-style gun for .030–.047 inch (0.8–1.2 mm) aluminum. Rated at 300 amps at 100 percent duty cycle.

**XR-Aluma-Pro™ Lite Push-Pull Gun 300948**
25 ft. (7.6 m)
Air-cooled gooseneck-style gun for .030–.047 inch (0.8–1.2 mm) aluminum. Rated at 175 amps at 60 percent duty cycle.

**U-Grooved Aluminum Drive Roll and Accessory Kits for XR-Aluma-Pro Push-Pull Guns**
**195311** .035 in. (0.9 mm)
**195313** .047 in. (1.2 mm)
Kits include Millermatic U-grooved drive rolls, nylon wire guides and contact tips.

**Optional Spoolmate™ 200 Head Tubes**
**300591** 45-degree head tube
**300592** 9-inch extension head tube
**243385** 5-inch head tube

**Spoolmate™ 200 Head Tubes 300497**

## Consumables

### For MDX™-250 MIG Guns

**Standard Bernard® AccuLock™ S Consumables**
Consumables for increased durability and longer life when guns are used in industrial applications.

<table>
<thead>
<tr>
<th>Contact Tips (10 per package)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>T-A023CH .023 in. (0.6 mm)</td>
<td></td>
</tr>
<tr>
<td>T-A030CH .030 in. (0.8 mm)</td>
<td></td>
</tr>
<tr>
<td>T-A035CH .035 in. (0.9 mm)</td>
<td></td>
</tr>
<tr>
<td>T-A039CH .039 in. (1.0 mm)</td>
<td></td>
</tr>
<tr>
<td>T-A045CH .045 in. (1.2 mm)</td>
<td></td>
</tr>
</tbody>
</table>

**Nozzles**
- N-A5800C Copper, 5/8 in. ID, flush, standard
- N-A5818C Copper, 5/8 in. ID, 1/8 in. recess
- N-A5814C Copper, 5/8 in. ID, 1/4 in. recess

<table>
<thead>
<tr>
<th>Diffuser D-MA250</th>
</tr>
</thead>
</table>

**Monocoil Replacement Liners**
- 10 ft. Liner
  - LM1A-10 .023/.025 in. (0.6 mm)
  - LM2A-10 .030/.035 in. (0.8/0.9 mm)
  - LM3A-10 .035/.045 in. (0.9/1.2 mm)
- 12 ft. Liner
  - LM1A-12 .023/.025 in. (0.6 mm)
  - LM2A-12 .030/.035 in. (0.8/0.9 mm)
  - LM3A-12 .035/.045 in. (0.9/1.2 mm)
- 15 ft. Liner
  - LM1A-15 .023/.025 in. (0.6 mm)
  - LM2A-15 .030/.035 in. (0.8/0.9 mm)
  - LM3A-15 .035/.045 in. (0.9/1.2 mm)

### For Spoolmatic® Spool Guns and XR® Push-Pull Guns

**For Aluminum Wire**

<table>
<thead>
<tr>
<th>FastTip™ Contact Tips (25 per package)</th>
</tr>
</thead>
<tbody>
<tr>
<td>T-206186 Heavy-duty, .030 in. (0.8 mm)</td>
</tr>
<tr>
<td>T-206187 Heavy-duty, .035 in. (0.9 mm)</td>
</tr>
<tr>
<td>T-206188 Heavy-duty, .040 in. (1.0 mm)</td>
</tr>
<tr>
<td>T-206189 Heavy-duty, 3/64 in. (1.2 mm)</td>
</tr>
<tr>
<td>T-206190 Tapered, .030 in. (0.8 mm)</td>
</tr>
<tr>
<td>T-206192 Tapered, .035 in. (0.9 mm)</td>
</tr>
<tr>
<td>T-206193 Tapered, 3/64 in. (1.2 mm)</td>
</tr>
</tbody>
</table>

**Screw-On Nozzles**
- 199610 Brass, 1/2 in. orifice, tapered
- 199611 Brass, 3/4 in. orifice, straight
- 199612 Brass, 5/8 in. orifice, straight HD
- 199613 Brass, 3/4 in. orifice, straight
- 199614 Brass, 5/8 in. orifice, tapered HD
- 209035 Copper, 3/8 in. orifice, tapered
- 199615 Copper, 1/2 in. orifice, tapered
- 198855 Copper, 5/8 in. orifice, tapered
- 199618 Copper, 5/8 in. orifice, tapered HD
- 207313 Copper, 5/8 in. orifice, tapered 15/16 OD

**Bernard® Centerfire™ “T” Series Contact Tips**
- T-035AL .035 in. (0.9 mm)
- T-047AL .047 in. (1.2 mm)
- T-062AL 1/16 in. (1.6 mm)

**Bernard® Centerfire™ Small Nozzles**
- NST-3818B Brass, 3/8 in. ID, 1/8 in. tip recess
- NS-1218B Brass, 1/2 in. ID, 1/8 in. tip recess
- NS-1200B Brass, 1/2 in. ID, flush tip
- NS-5818B Brass, 5/8 in. ID, 1/8 in. tip recess
- NS-1218C Copper, 1/2 in. ID, 1/8 in. tip recess

### For Spoolmate™ 200 Spool Gun

**Note:** Spoolmate 200 spool gun ships with (2) .030 in. and (2) .035 in. contact tips and (1) nozzle.

**For Standard Heavy-Duty Head Tube**

<table>
<thead>
<tr>
<th>Contact Tips (5 per package)</th>
</tr>
</thead>
<tbody>
<tr>
<td>T-199387 .030 in. (0.8 mm)</td>
</tr>
<tr>
<td>T-199388 .035 in. (0.9 mm)</td>
</tr>
</tbody>
</table>

**Nozzle 050622**

**For Optional Head Tubes**

**Note:** The same consumables are used on 45-degree, 5-inch, and 9-inch extension head tubes.

<table>
<thead>
<tr>
<th>Contact Tips (5 per package)</th>
</tr>
</thead>
<tbody>
<tr>
<td>T-199730 .024 in. (0.6 mm)</td>
</tr>
</tbody>
</table>

**Note:** Miller® FastTip™, M-Series and Bernard Centerfire™ diffusers and consumables are NOT compatible with MDX Series guns.
<table>
<thead>
<tr>
<th>Power Source and Options</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Millermatic® 255</strong></td>
<td>907734</td>
<td>Auto-Line™ 208–240 V, 50/60 Hz</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Millermatic® 255 with Running Gear</strong></td>
<td>951766</td>
<td>Auto-Line™ 208–240 V, 50/60 Hz with single cylinder running gear</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Accessories</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>EZ-Latch™ Single Cylinder Running Gear</td>
<td>301449</td>
<td>Running gear with single cylinder rack</td>
<td></td>
<td></td>
</tr>
<tr>
<td>EZ-Latch™ Dual Cylinder Running Gear</td>
<td>951769</td>
<td>Running gear with dual cylinder rack and elevated gun and cable rack</td>
<td></td>
<td></td>
</tr>
<tr>
<td>EZ-Latch™ Dual Cylinder Rack with Elevated Gun and Cable Rack</td>
<td>301481</td>
<td>Upgrade single cylinder rack to dual (included with EZ-Latch dual cylinder running gear)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Protective Cover</td>
<td>301521</td>
<td>Features side pocket</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Accessories</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Argon/Mixed Gas Regulator and Gas Hose</td>
<td>195050</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Guns</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>MDX™-250 MIG Gun with AccuLock™ S Consumables</td>
<td>1770041</td>
<td>10 ft. (3 m), 250 A, .035/.045 in. (0.9/1.2 mm) wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1770042</td>
<td>12 ft. (3.7 m), 250 A, .035/.045 in. (0.9/1.2 mm) wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1770043</td>
<td>15 ft. (4.6 m), 250 A, .035/.045 in. (0.9/1.2 mm) wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td>MDX™-250 EZ-Select™ MIG Gun with AccuLock™ S Consumables</td>
<td>1770046</td>
<td>15 ft. (4.6 m), 250 A, .035/.045 in. (0.9/1.2 mm) wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td>MDX™-250 MIG Gun with AccuLock™ MDX Consumables</td>
<td>1770035</td>
<td>10 ft. (3 m), 250 A, .030/.035 in. (0.8/0.9 mm) wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1770036</td>
<td>12 ft. (3.7 m), 250 A, .030/.035 in. (0.8/0.9 mm) wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>1770037</td>
<td>15 ft. (4.6 m), 250 A, .030/.035 in. (0.8/0.9 mm) wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Spoolmatic® 15A Spool Gun</td>
<td>195156</td>
<td>15 ft. (4.6 m), 200 A, .030–.047 in. (0.8–1.2 mm) for aluminum wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Spoolmatic® 30A Spool Gun</td>
<td>130831</td>
<td>30 ft. (9 m), 200 A, .030–.047 in. (0.8–1.2 mm) for aluminum wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Spoolmate™ 200 Spool Gun</td>
<td>300497</td>
<td>20 ft. (6 m), 160 A, .030–.035 in. (0.8–.9 mm) for aluminum wire, .023–.035 in. (0.6–0.9 mm) for steel/stainless steel wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Optional Spoolmate™ 200 Head Tubes</td>
<td>See page 6</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR-Aluma-Pro™ Gun (air-cooled)</td>
<td>300000</td>
<td>15 ft. (4.6 m), 300 A, .030–.047 in. (0.8–1.2 mm) for aluminum wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>300001</td>
<td>25 ft. (7.6 m), 300 A, .030–.047 in. (0.8–1.2 mm) for aluminum wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td>XR-Aluma-Pro™ Lite Gun (air-cooled)</td>
<td>300948</td>
<td>25 ft. (7.6 m), 175 A, .030–.047 in. (0.8–1.2 mm) for aluminum wire</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Consumables</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Contact Tips</td>
<td>See page 7</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Replacement Liners</td>
<td>See page 7</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Nozzles</td>
<td>See page 7</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Drive Rolls</td>
<td>See page 6 for gun drive rolls and page 7 for machine drive rolls</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Ordering Information**

© 2019 Miller Electric Mfg. LLC