Lightweight MIG, stick and TIG welder weighs only 29 pounds (13.2) so it can go anywhere you need to weld.

Auto-Set™ Elite can be used on multiple materials and multiple processes with the ability to fine-tune your settings. Easy to set up and use.

Impact-resistant case provides strength and durability, protecting the internal components and welding wire.

Excellent arc characteristics! Multimatic 200 offers positive arc starts and an extremely stable arc with minimal spatter on both mixed gases and straight CO₂.

Multi-voltage plug (MVP™) allows you to connect to common 120 or 230 V power receptacles without the use of any tools — choose the plug that fits the receptacle and connect it to the power cord.

Optional spool guns. Spoolmate™ 100 or 150 offer reliable and economical solutions for welding aluminum.

Optional TIG contractor kit gives you everything you need for remote TIG welding with the Multimatic 200.

Comes complete with:
- Power source
- Power cord with MVP plugs for 120 and 230 V
- 10 ft. (3 m) Bernard™ Q150 MIG gun
- 13 ft. (4 m) cable with electrode holder and 25 mm Dinse-style connector
- 10 ft. (3 m) work cable with clamp and 25 mm Dinse-style connector
- Flow gauge regulator and gas hose for argon and AR/CO₂ mix
- Two contact tips for .030 in. (0.8 mm) wire, and two contact tips for .035 in. (0.9 mm) wire
- Quick Select™ drive roll for .024 in. (0.6 mm) or .030/.035 in. (0.8/0.9 mm) solid wire, and .030/.035 in. (0.8/0.9 mm) flux-cored wire
- Information/settings chart and quick setup guide
- Material thickness gauge

Note: Shielding gas and safety equipment not included.

Welder is warranted for three years, parts and labor. Gun warranted for one year, parts only.
### Specifications (Subject to change without notice.)

<table>
<thead>
<tr>
<th>Welding Mode/Process</th>
<th>Input Power</th>
<th>Welding Amperage Range</th>
<th>Rated Output</th>
<th>Wire Feed Speed</th>
<th>Max. Open-Circuit Voltage</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>CV: MIG/flux-cored</td>
<td>120 V</td>
<td>30–140 A</td>
<td>90 A at 18.5 V, 60% duty cycle</td>
<td>70–425 ipm (1.8–10.8 m/min.)</td>
<td>90 VDC (22–25 VDC*)</td>
<td>H: 14.5 in. (368 mm) W: 9.75 in. (248 mm) D: 17 in. (432 mm)</td>
<td>29 lb. (13.2 kg)</td>
</tr>
<tr>
<td></td>
<td>230 V</td>
<td>30–200 A</td>
<td>150 A at 21.5 V, 20% duty cycle</td>
<td>—</td>
<td>—</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>CC: TIG</td>
<td>120 V</td>
<td>5–150 A</td>
<td>100 A at 14 V, 100% duty cycle</td>
<td>—</td>
<td>—</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td></td>
<td>230 V</td>
<td>5–150 A</td>
<td>150 A at 16 V, 30% duty cycle</td>
<td>—</td>
<td>—</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td>CC: Stick</td>
<td>120 V</td>
<td>20–100 A</td>
<td>70 A at 22.8 V, 100% duty cycle</td>
<td>—</td>
<td>—</td>
<td>—</td>
<td>—</td>
</tr>
<tr>
<td></td>
<td>230 V</td>
<td>20–150 A</td>
<td>100 A at 24 V, 35% duty cycle</td>
<td>—</td>
<td>—</td>
<td>—</td>
<td>—</td>
</tr>
</tbody>
</table>

*Sense voltage for stick and Lift-Arc™ TIG.

Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

### Control Panel

1. Process Selection Knob
2. Wire/Tungsten Diameter and Stick Rod Type Buttons
3. Auto-Set Button
4. LCD Display Panel
5. Adjustment Knob
6. Material Thickness Buttons
7. Adjustment Knob

### Performance Data

#### MIG Duty Cycle Chart

![MIG Duty Cycle Chart](image)

#### TIG Duty Cycle Chart

![TIG Duty Cycle Chart](image)

#### Stick Duty Cycle Chart

![Stick Duty Cycle Chart](image)
Genuine Miller® Accessories

Bernard™ Q150 Replacement Gun
Q1510AB8BM 10 ft. (3 m)

Spoolmate™ 100 Spool Gun 300371
Direct-connect spool gun handles
.030–.035 inch (0.8–0.9 mm)
aluminum (4043 only) and .023–.035 inch (0.6–0.9 mm) steel/stainless steel wires. Rated at 135 amps, 30-percent duty cycle. Includes 12-foot (3.7 m) cable assembly and custom carrying case.

Spoolmate™ 150 Spool Gun 301272
Direct-connect spool gun handles
.030–.035 inch (0.8–0.9 mm)
4000/5000 series aluminum and .023–.035 inch (0.6–0.9 mm) steel/stainless steel wires. Rated at 150 amps, 60-percent duty cycle. Includes 20-foot (6.1 m) cable assembly.

RCCS-6M Remote Contactor and Current Control 195184
North/south rotary-motion fingertip control attaches to TIG torch using two hook-and-loop fasteners. Includes 13.25-foot (4 m) cord and 6-pin plug.

14-Pin to 6-Pin Adapter Cord 300507
Adapts Miller 14-pin foot control or fingertip control to a 6-pin plug.

Dual Cylinder Rack Conversion Kit and Tool Holder 301454
Converts running gear/cylinder rack (301239) from a single cylinder cart to a dual cylinder cart. Top bracket holds a variety of tools including a welper, adjustable wrench, screwdrivers, chipping hammer, wire brush and filler rod.

MVP™ Plugs

Order from Miller Service Parts.

Dual Cylinder Rack Conversion Kit and Tool Holder 301454
219258 For power cable 6-50P (230 V/50 A). Included with machine.
219261 For power cable 5-15P (115 V/15 A). Included with machine.
219259 For power cable 5-20P (115 V/20 A). Optional, not included with machine.

Consumables (Order from Miller Service Parts.)

For Q150 Gun

Insulator Cap 4323R
Gas Diffuser DS-1
Contact Tips
T-023 .024 in. (0.6 mm)
T-030 .030 in. (0.8 mm)
T-035 .035 in. (0.9 mm)
Nozzle NS-1200B

Replacement Liners
194010 .024 in.
194011 .030–.035 in. (standard)
194012 .035–.045 in.
15-foot length — trim to size needed.

Self-Shielded Conversion Kit NS-FLX
Consists of tip holder 7010046, and insulators 7010024 and 7010059.

Drive Rolls

Quick Select™ 261157
For .024-inch (0.6 mm) or .030/.035-inch (0.8/0.9 mm) solid wire, and .030/.035-inch (0.8/0.9 mm) flux-cored wire.

Dual Groove, V-Knurled 202926
For .030/.035-inch (0.8/0.9 mm) or .045-inch (1.2 mm) flux-cored wire.
<table>
<thead>
<tr>
<th>Power Source and Options</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td>Multimatic™ 200</td>
<td>907518</td>
<td>120/230 V, 50/60 Hz</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Multimatic™ 200 with TIG Contractor Kit</td>
<td>951649</td>
<td>Power source packaged with 301287 TIG contractor kit</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Guns**

- Bernard™ Q150 MIG Gun | 01510AB88M | 10 ft. (3 m) |
- Spoolmate™ 100 Spool Gun | 300371 | 12 ft. (3.7 m). Includes custom carrying case |
- Spoolmate™ 150 Spool Gun | 301272 | 20 ft. (6.1 m) |

**Accessories**

- TIG Contractor Kit | 301287 | Includes Weldcraft™ A-150 TIG torch with Dinse-style connector, RFCS-6M foot pedal, flow gauge regulator with 12 ft. (3.7 m) gas hose, and AK2C torch accessory kit |
- RCCS-6M Remote Control | 195184 | North/south fingertip control with 13.25 ft. (4 m) cord and 6-pin plug |
- 14-Pin to 6-Pin Adapter Cord | 300507 | Adapts Miller® 14-pin foot control or fingertip control to a 6-pin plug |
- Running Gear/Cylinder Rack | 301454 |
- Dual Cylinder Rack Conversion Kit and Tool Holder | 304394 |
- Material Thickness Gauge | 229895 |
- Flux-cored Wire |
- Solid Wire |
- Shielding Gas Cylinder |
- Helmet/Gloves/Scratch Brush |

**Available Through Miller Service Parts**

- MVP™ Adapter Plug 230 V 6-50P | 219258 | Used to connect power source to 6-50R receptacle. Included with machine |
- MVP™ Adapter Plug 115 V 5-15P | 219261 | Used to connect power source to 5-15R receptacle. Included with machine |
- MVP™ Adapter Plug 115 V 5-20P | 219259 | Used to connect power source to 5-20R receptacle. Optional, not included with machine |
- CO₂ Regulator/Flow Gauge | 237702 | Required if using 100 percent CO₂ gas |
- Replacement Screen Gauge | 231410 | Snap-in replacement cover for LCD screen |
- Insulator Cap | 4323R |
- Gas Diffuser | DS-1 |
- Contact Tips | See page 3 and above |
- Replacement Liners | See page 3 |
- Nozzles | See page 3 and above |
- Self-Shielded Conversion Kit | NS-FLX | Consists of tip holder 7010046, and insulators 7010024 and 7010059 |
- Drive Rolls | See page 3 and above |