### Quick Specs

<table>
<thead>
<tr>
<th>Industrial Applications</th>
<th>Processes</th>
<th>Output Range (gas models)</th>
<th>Generator Power Output Rated at 104°F (40°C) (gas models)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fabrication</td>
<td>Stick (SMAW)</td>
<td>DC stick 30–325 A</td>
<td>12,000 watts peak, 10,500 watts continuous</td>
</tr>
<tr>
<td>Maintenance</td>
<td>MIG (GMAW)</td>
<td>MIG/flux-cored 10–35 V</td>
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<tr>
<td>Repair</td>
<td>Flux-cored (FCAW)</td>
<td>DC TIG 10–325 A</td>
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<tr>
<td>Structural steel work</td>
<td>RMD**</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sheet metal</td>
<td>Pulsed MIG (GMAW-P)**</td>
<td></td>
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<tr>
<td>Pipe</td>
<td>DC TIG (GTAW)</td>
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<tr>
<td></td>
<td>Air carbon arc (CAC-A)</td>
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<tr>
<td></td>
<td>cutting and gouging</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>Rated: 3/16-inch carbons,</td>
<td></td>
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</tr>
<tr>
<td></td>
<td>Capable: 1/4-inch carbons</td>
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</tr>
</tbody>
</table>

**With wire feeder.    **ArcReach models only with ArcReach Smart Feeder.

### Trailblazer welder/generators deliver unbeatable arc performance providing the smoothest, most stable arc in the industry.

The Trailblazer exclusive technologies — Auto-Speed™ and optional Excel™ power — deliver superior runtimes, increased fuel efficiency, and improved welder/generator performance.

No other compact machine in the 300-amp class delivers more welding power or more auxiliary power with better fuel efficiency and less noise — for productive, profitable, quieter jobsites.

**ArcReach**

Remote control of the power source without a cord. See page 2.

![Trailblazer 325 EFI with optional ArcReach and Excel power shown.](image)
Unbeatable arc performance

Dynamic DIG™ technology automatically adjusts the amount of current required to clear a short. Delivers a smoother, more consistent arc that can be tailored to match the application, material, fit-up and welder technique.

Auto-Speed™ technology

Matches engine speed to load — a Miller exclusive. Get the welding power you need — plus reduced fuel consumption and lower noise levels for a more-profitable, safer jobsite.

Unlike competitive machines that operate at 3,600 rpm (max) under any load, Miller-exclusive Auto-Speed technology responds to weld requirements by automatically adjusting engine speed to one of four rpm levels so the engine never works harder than necessary.

Refueling time and operating costs are reduced, which means more productivity and profitability. Plus everyone on the jobsite gets a better working environment because noise levels and exhaust emissions are lowered.

Electronic fuel injection (EFI) (option)

Improve fuel efficiency for maximum productivity and profitability. Adding EFI to your Trailblazer welder/generator adds multiple benefits. With EFI, you’ll get faster, more-reliable starts in any weather — no choke adjustments needed. EFI-equipped Trailblazer machines are also up to 42 percent more fuel efficient than standard carbureted models, improving profitability. Plus, refueling less frequently means you’ll spend more of your time welding, improving productivity.

Add Excel power to your Trailblazer with EFI, and you’ll have the most fuel-efficient compact welder/generator available.

Excel™ power (option)

Power at idle — a Miller exclusive. Unlike competitive machines that provide auxiliary power only at 3,600 rpm (max), Excel power delivers a full 2,400 watts (20 A) of 120-volt inverter-based, pure sine wave power at all speeds, including idle. With Excel power you can operate jobsite tools like grinders at quiet, fuel-saving speeds.

Refueling time and operating costs are reduced with Excel power, which means more productivity and profitability. Plus everyone on the jobsite gets a better working environment because noise levels and exhaust emissions are lowered. Excel power — available only from Miller.

ArcReach® remote control technology (option)

Remote control of the power source without a control cord. An ArcReach system allows you to change weld settings from your ArcReach feeder or remote, saving a trip to the power supply. ArcReach technology uses the existing weld cable to communicate welding control information between the feeder or remote and the power source. This technology eliminates the need for control cords, and their associated problems and costs.

Battery charge/crank assist (option)

Reduce downtime with battery charge/crank assist capability. Designed and recommended for mechanics or anyone else responsible for a fleet of trucks or equipment. By using your Trailblazer to charge dead batteries or jump a stubborn engine, you’ll keep your crew working and the fleet up and running.

Note: Battery charge/jump cables (300422) must be ordered separately.
Safer, more productive jobsites

Quieter jobsites are safer and more productive because work crews can communicate easier, and work can start earlier and end later — even in noise-sensitive areas. If your jobsite needs a welder/generator, it needs a Trailblazer welder/generator — because no other gas-fueled choice is as quiet.

Optional ArcReach® remote control technology eliminates the need to trace or move heavy secondary weld leads bundled with control cords on the jobsite. Complete remote control of welding processes and parameters improves safety by limiting jobsite movement and reducing slip, trip and fall hazards.

More portable, uses less truck and jobsite space

Trailblazer welder/generators are up to 17 percent smaller and 10 percent lighter than competitive machines — which means moving them is faster and easier, for maximum productivity. And because they take up less space, Trailblazer welder/generators let work trucks carry more equipment and gear — so your work crews can be ready for anything.

Cleaner and stronger generator power

Combined with a 25-horsepower engine, Trailblazer welder/generators offer 12,000 watts of clean, truly usable generator power that is Accu-Rated®, not inflated; tested to deliver uninterrupted peak output for a minimum of 30 seconds for big loads, so you can get more jobs done.

An independent welder and generator power system ensures no interaction between jobsite tools and the welding arc, while advanced generator technology virtually eliminates power spikes and other electrical imperfections — so welds are cleaner and jobsite tools can run without interruption, maximizing quality, productivity and profit.

Runs cooler while operating

Exclusive engine and generator packaging design operates cooler and more efficiently. The engine is rotated toward the front to create more efficient airflow. More efficient airflow and exclusive engine location are significant contributors to reduced sound level and size reduction. Hot air recirculation is eliminated when machine is mounted in tight spots, and internal parts are kept cool for optimal performance.
### Mounting Specifications

- **H:** 28 in. (711 mm)
- **W:** 20 in. (508 mm)
- **D:** 40.5 in. (1,029 mm)
- **G:** 0.406 in. (10.3 mm) diameter

### Engine Specifications (Engines warranted separately by the engine manufacturer.)

<table>
<thead>
<tr>
<th>Model</th>
<th>Engine Brand and Warranty</th>
<th>Horsepower (HP)</th>
<th>Type</th>
<th>Weld Speed</th>
<th>Idle Speed</th>
<th>Fuel Capacity</th>
<th>Oil Capacity</th>
<th>Standard Shutdowns</th>
</tr>
</thead>
<tbody>
<tr>
<td>Trailblazer 325*</td>
<td>Kohler CH730, 3-year warranty</td>
<td>23.5 hp at 3,600 rpm</td>
<td>Twin-cylinder, four-cycle overhead valve, air-cooled industrial engine</td>
<td>Auto-Speed™ 2,400, 2,800, 3,200 or 3,600 rpm</td>
<td>2,400 rpm</td>
<td>12 gal. (45 L)</td>
<td>1.5 qt. (1.4 L)</td>
<td>Low oil pressure</td>
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<tr>
<td>Trailblazer 325 EFI*</td>
<td>Kohler ECH730, 3-year warranty</td>
<td>23 hp at 3,600 rpm</td>
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<tr>
<td>Trailblazer 325 LP** (liquid LP)</td>
<td>Kohler CH730LP, 3-year warranty</td>
<td>23.5 hp at 3,600 rpm</td>
<td></td>
<td></td>
<td></td>
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</table>

*Rated at sea level. **Net weight without fuel. \*Certified by Canadian Standards Association to both the Canadian and U.S. Standards. \*Fuel stabilizer is recommended for gas engines that are used infrequently. **Hose and LP Tank Mounting Assembly (300917) and setup are required.

### Performance Data

#### Weld Fuel Consumption

<table>
<thead>
<tr>
<th>Amperes</th>
<th>0.00</th>
<th>0.50</th>
<th>1.00</th>
<th>1.50</th>
<th>2.00</th>
<th>2.50</th>
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<tbody>
<tr>
<td>Watts</td>
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<td>200</td>
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<td>0.00</td>
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<tr>
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<tr>
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<td>1.50</td>
<td>2.00</td>
<td>2.50</td>
<td>3.00</td>
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<tr>
<td>Run No-Load EFI</td>
<td>0.50</td>
<td>1.00</td>
<td>1.50</td>
<td>2.00</td>
<td>2.50</td>
<td>3.00</td>
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<tr>
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<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
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<tr>
<td>Idle EFI</td>
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<tr>
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#### Auxiliary Power Fuel Consumption

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<tr>
<td>Weld EFI</td>
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<td>0.00</td>
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<tr>
<td>Run No-Load Carb</td>
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<td>2.50</td>
<td>3.00</td>
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</tr>
<tr>
<td>Run No-Load EFI</td>
<td>0.50</td>
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<td>1.50</td>
<td>2.00</td>
<td>2.50</td>
<td>3.00</td>
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<tr>
<td>Idle Car</td>
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<td>Idle EFI</td>
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<tr>
<td>Excel Power Carb</td>
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<tr>
<td>Excel Power EFI</td>
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<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
<td>0.00</td>
</tr>
</tbody>
</table>

### Engine End

- **A:** 20 in. (508 mm)
- **B:** 16.5 in. (419 mm)
- **C:** 1.75 in. (44.5 mm)
- **D:** 5.12 in. (130 mm)
- **E:** 22.3 in. (566 mm)
- **F:** 40.32 in. (1,024 mm)
- **G:** .406 in. (10.3 mm) diameter

**For truck installation information, visit MillerWelds.com/truck**
1. Self-calibrating digital meters with SunVision™
   - Preset and actual amperage/voltage
   - Process settings
   - Maintenance functions: hour meter, oil change interval, rpm

2. Weld process selection switch

3. Pushbutton main control knob used for adjusting amperage/voltage, adjusting arc control, and accessing the service menu.

4. Adjustable arc control adjusts DIG when process control is in stick modes and adjusts inductance when process control is in FCAW or MIG modes. The amount of DIG determines how much amperage (heat) varies with stick arc length. Inductance determines the “wetness” of the weld puddle.

5. Maintenance interval reminder. Yellow and red indicator lights let an operator know when the machine is approaching, and finally in need of routine maintenance.

6. Front panel fuel gauge LEDs indicate fuel level. (Gas models only)

7. Standard 14-pin receptacle for simple connection of remote controls and wire feeders. Includes Auto Remote Sense™ which automatically switches from panel to remote amperage/voltage (A/V) control with remote connected. Eliminates confusion of a panel/remote switch.

8. USB port allows software updates from a USB drive. A summary file of recoded data from the unit will be saved to a USB drive that is inserted.

9. Engine control. Run/idle position adjusts engine to run at lower speeds depending on total power needed for welding.

10. Engine choke control (LP models only) is used for easy engine starting.

11. Optional battery charge/crank assist (factory option, see page 8)
   A. Receptacle: Provides connection to battery charge/crank assist (12 or 24 volt)
   B. On/off switch: Provides simple control of the battery
   C. Voltage switch: Provides simple selection of battery voltage

12. Weld output terminals

13. Optional Excel™ power (factory option, see page 8) provides pure generator power at idle speed and while welding.

Note: If Trailblazer is ordered without Excel power option, unit is shipped with two 20 A, 120 V duplex receptacles with circuit breakers and ground fault.

14. 50 A, 120/240 V receptacle with circuit breaker

   Note: For matching plug, order 119172.
**Genuine Miller® Options**  • Available as factory option. See ordering information on back page.

**LP Gas**
Liquid LP with regulator. Does not include tanks, brackets or hose from tank to regulator.

*Note: Requires Hose and LP Tank Mounting Assembly 300917.*

**GFCI Receptacles**  300975 Field
Kit contains two GFCI 120 V duplex receptacles.

**Electric Fuel Pump**  300976 Field
Recommended for gas engine operations at altitudes above 5,000 feet. Improves engine starting and high-output performance.

**Spark Arrestor**  300924 Field
Mandatory when operating on California grasslands, brush or forest-covered land, and all national forests. For other areas, check your state and local laws.

**Remote Oil Drain and Filter Kit**  300923 Field
Front mount for Kohler. Makes servicing easy when engine drive is mounted in tight spots.

**Full KVA Adapter Cord**  300517 Field
NEMA 14-50P to NEMA 6-50R. Adapts engine drive 120/240 V plug to common Millermatic® and Spectrum® 240 V plug.

**Full KVA Plug Kit**  119172 Field
120/240 V, 50 A plug (NEMA 14-50P) to fit full KVA receptacle.

**Order the following from Miller Service Parts.**

**Engine Tune-Up Kits**
230015 Field. Kohler CH730 (gas)
284083 Field. Kohler ECH730 (EFI gas)
252838 Field. Kohler CH7430 (LP)
Includes spark plugs and engine filters.

**Never Flat® Tires**
Available on Bobcat and Trailblazer running gear.
- Eliminate costly jobsite downtime
- Maintain constant tire pressure and will not develop flats
- Protect against punctures
- Preserve maneuverability, even when weighed down with heavy welding cable

**Off-Road Running Gear**
300909 Gas/LP, with inner tubes
300910 Gas/LP, with Never Flat tires
Includes four heavy-duty 15-inch tires and a rugged handle to provide maximum maneuverability.

**Multi-Terrain Running Gear**
300913 Gas/LP, with inner tubes
300914 Gas/LP, with Never Flat tires
Includes two heavy-duty 15-inch tires, two 8-inch rubber swivel casters and a heavy-duty handle. Recommended for all surfaces and applications, and is easy to move around the jobsite.

**Protective Cage with Cable Holders**
300921 Gas/LP
Rugged cage with cable holders protects your investment. Can be used with running gear, gas cylinder mounting assembly, LP tank mounting assembly, or with trailer.

**Gas Cylinder Mounting Assembly**
300918 Gas
Designed for use with multi-terrain running gear, protective cage, or by itself. Includes base tray with bottle bracket, vertical support rack and safety chain.

*Note: Not for use with LP tank mounting assembly. Not recommended for use with protective cover.*

**Hose and LP Tank Mounting Assembly**
300917 LP
Designed for use with multi-terrain running gear, protective cage, or by itself. Includes bracket and clamp to mount 33- and 43-pound tanks horizontally, and hose with fittings to converter. For use with Trailblazer 325 LP only.

*Note: Not for use with gas cylinder mounting assembly. Not recommended for use with protective cover.*

**25-foot Battery Charge/Jump Cables with Plug**  300422

**Protective Covers**
300919 For gas models without protective cage or running gear (shown)
300920 For gas models with protective cage and/or running gear
Heavy-duty, water-resistant and mildew-resistant covers protect and maintain the finish of the welder.
Genuine Miller® Accessories  (Continued)

MIG/Flux-cored Welding

ArcReach® SuitCase® 8
951726 With Bernard™ BTB Gun 300 A
951727 With Bernard™ S-Gun™
951728 With Bernard™ Dura-Flux™ gun

ArcReach® SuitCase® 12
951729 With Bernard™ BTB Gun 300 A
951730 With Bernard™ S-Gun™
951731 With Bernard™ Dura-Flux™ gun

Portable feeder designed to run off of arc voltage. When paired with an ArcReach power source, provides remote control of the power source without a control cord — saving time and money. See literature M/6.55.

ArcReach® Smart Feeder 951733
For use with ArcReach models only. Includes drive rolls and Bernard™ PipeWorx 300-15 MIG gun. For MIG, FCAW, and advanced RMD® and pulse processes. See literature M/6.55.

SuitCase® 12RC
Wire Feeder 951580
Lightweight and flexible enough to run wires up to .062-inch diameter. Includes remote voltage control, drive roll kit and Bernard™ BTB Gun 300 A. See literature M/6.55.

Spoolmatic® 30A
Spool Gun 130831
Air-cooled, 200-amp, one-pound spool gun for aluminum MIG. See literature M/1.73. Requires WC-24 control (137549).

XR™ Wire Feeders and Guns
Push-pull system designed to handle difficult-to-feed soft alloy wires such as aluminum. See literature M/1.7 through M/1.74.

Stick (SMAW) Welding

Weld Leads
2/0 Stick Cable Set, 50 ft. (15 m) 173851
Consists of 50-foot (15 m) 2/0 electrode cable with holder, and 50-foot (15 m) work cable with clamp. 350 A, 100% duty cycle.

2/0 Stick Cable Set, 100/50 ft. (30.5/15 m) 043952
Consists of 100-foot (30.5 m) 2/0 electrode cable with holder, and 50-foot (15 m) work cable with clamp. 300 A, 100% duty cycle.

AC TIG (GTAW) Welding

Dynasty® 210 Series
For portable AC/DC TIG. See literature AD/4.81.

Plasma Cutting

Spectrum 375 X-TREME and 625 X-TREME shown.
Spectrum® 375 X-TREME® 907529
See literature PC/9.2.
Spectrum® 625 X-TREME® 907579
See literature PC/9.6.
Spectrum® 875 907583
See literature PC/9.8.
The Spectrum 375 X-TREME and 625 X-TREME come complete with protective X-CASE™ (not shown).

Remote Controls

ArcReach® Stick/TIG Remote 301325
When paired with an ArcReach power source, provides remote control of the power source without a control cord — saving time and money. See literature AY/14.5.

Wireless Remote Hand Control 300430
For remote current, voltage and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.

Stick (SMAW) Welding

Weld Leads
2/0 Stick Cable Set, 50 ft. (15 m) 173851
Consists of 50-foot (15 m) 2/0 electrode cable with holder, and 50-foot (15 m) work cable with clamp. 350 A, 100% duty cycle.

2/0 Stick Cable Set, 100/50 ft. (30.5/15 m) 043952
Consists of 100-foot (30.5 m) 2/0 electrode cable with holder, and 50-foot (15 m) work cable with clamp. 300 A, 100% duty cycle.

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Spectrum 375 X-TREME and 625 X-TREME shown.
Spectrum® 375 X-TREME® 907529
See literature PC/9.2.
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See literature PC/9.6.
Spectrum® 875 907583
See literature PC/9.8.
The Spectrum 375 X-TREME and 625 X-TREME come complete with protective X-CASE™ (not shown).

Remote Controls

ArcReach® Stick/TIG Remote 301325
When paired with an ArcReach power source, provides remote control of the power source without a control cord — saving time and money. See literature AY/14.5.

Wireless Remote Hand Control 300430
For remote current, voltage and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.

Stick (SMAW) Welding

Weld Leads
2/0 Stick Cable Set, 50 ft. (15 m) 173851
Consists of 50-foot (15 m) 2/0 electrode cable with holder, and 50-foot (15 m) work cable with clamp. 350 A, 100% duty cycle.

2/0 Stick Cable Set, 100/50 ft. (30.5/15 m) 043952
Consists of 100-foot (30.5 m) 2/0 electrode cable with holder, and 50-foot (15 m) work cable with clamp. 300 A, 100% duty cycle.

AC TIG (GTAW) Welding

Dynasty® 210 Series
For portable AC/DC TIG. See literature AD/4.81.

Plasma Cutting

Spectrum 375 X-TREME and 625 X-TREME shown.
Spectrum® 375 X-TREME® 907529
See literature PC/9.2.
Spectrum® 625 X-TREME® 907579
See literature PC/9.6.
Spectrum® 875 907583
See literature PC/9.8.
The Spectrum 375 X-TREME and 625 X-TREME come complete with protective X-CASE™ (not shown).

Remote Controls

ArcReach® Stick/TIG Remote 301325
When paired with an ArcReach power source, provides remote control of the power source without a control cord — saving time and money. See literature AY/14.5.

Wireless Remote Hand Control 300430
For remote current, voltage and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range.
### Ordering Information

<table>
<thead>
<tr>
<th>Equipment and Options</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
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<td>907753</td>
<td>Kohler engine, base model</td>
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<td>907753001</td>
<td>Kohler engine with GFCI receptacles</td>
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<td>907753002</td>
<td>Kohler engine with electric fuel pump</td>
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<td><strong>Trailblazer® 325 EFI</strong></td>
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<td>907754001</td>
<td>Kohler engine with electronic fuel injection and Excel™ power</td>
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<tr>
<td><strong>Trailblazer® 325 LP</strong></td>
<td>907775</td>
<td>Kohler liquid LP engine with GFCI receptacles</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>90775001</td>
<td>Kohler liquid LP engine with Excel™ power and GFCI receptacles and ArcReach® remote control technology</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Field Options** Options listed below can be added to the above packages. Installation is required.

- **GFCI Receptacles** 300975
- **Electric Fuel Pump** 300976 Recommended for gas engine operations at altitudes above 5,000 feet
- **Spark Arrestor** 300924
- **Remote Oil Drain and Filter Kit** 300923 Front mount for Kohler
- **Full KVA Adapter Cord** 300517
- **Full KVA Plug** 119172
- **Engine Tune-Up Kits** See page 6. Order from Miller Service Parts

**Accessories**

- **Off-Road Running Gear** 300909 Gas/LP models, with inner tubes
  300910 Gas/LP models, with Never Flat™ tires
- **Off-Road Running Gear with Protective Cage** 300912 Gas/LP models, with Never Flat™ tires
- **Multi-Terrain Running Gear** 300913 Gas/LP models, with inner tubes
  300914 Gas/LP models, with Never Flat™ tires
- **Protective Cage with Cable Holders** 300921 Gas/LP models
- **Gas Cylinder Mounting Assembly** 300918 Gas models. Not for use with LP tank mounting assembly. Not recommended for use with protective cover
- **Hose and LP Tank Mounting Assembly** 300917 LP models. Not for use with gas cylinder mounting assembly. Not recommended for use with protective cover
- **25-foot Battery Charge/Jump Cables with Plug** 300422
- **Protective Covers** See page 6

**MIG/Flux-cored Welding**

- **SuitCase® Wire Feeders and ArcReach® Smart Feeder** See page 7
- **Spoolmatic® 30A Spool Gun** 130831 Requires WC-24 control. See literature M/1.73
- **WC-24 Control** 137549 See literature M/1.73
- **XR™ Wire Feeder Control and Guns** See literature M/1.7 through M/1.74

**Stick Welding** See page 7

**TIG Welding** See page 7

**Plasma Cutting** See page 7

**Remote Controls and Extension Cables** See page 7

**Trailers and Hitches**

- **HWY-Mid Frame Trailer** 301438 Trailer with lights, fenders and dual hitch. For highway use
- **Cable Tree** 043826 Trailer-mounted cable holder
- **2-In-1 Document/Fire Extinguisher Holder** 301236 Stores documents and holds a five-pound fire extinguisher

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**Date:**

**Total Quoted Price:**

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