**Big Blue® 600 Series**

**Processes**
- Stick (SMAW)
- MIG (GMAW)
- Flux-cored (FCAW)
- RMD®
- Pulsed MIG (GMAW-P)*
- DC TIG (GTAW)
- Submerged arc (SAW)
- Air carbon arc (CAC-A)
- 3/8-inch (9.5 mm) carbons

**Quick Specs**

**Heavy Industrial Applications**
- Maintenance and repair rigs
- Heavy construction
- Mining maintenance
- Railroad maintenance
- Pipe welding

**Output Range**
- DC stick/TIG 20–600 A
- DC MIG/FCAW 14–50 V

**Generator Output Rated at 104°F (40°C)**
- 3-phase 27,000 watts peak, 20,000 watts continuous
- 1-phase 15,000 watts peak, 12,000 watts continuous

**Acur-Rated®: Not Inflated Generator Power**

*Available only on ArcReach models.*

---

**Kubota®**

Heavy-duty low-speed T4F industrial diesel engines.
The cleanest, greenest diesel power available.
Utilizes diesel oxidation catalyst (DOC) technology to keep the air clean with NO exhaust aftertreatment maintenance.

**T4F Compliant**

**ArcReach®**

Remote control of the power source without a cord. See page 3.

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**Big Blue 600 Pro**

Tackle tough jobs that require high-output for welding, gouging, and auxiliary power.

**Big Blue 600 Air Pak™**

All-in-one welder/generator eliminates the need for an auxiliary air compressor. The industrial Ingersoll Rand screw-type air compressor is ideal for gouging and running pneumatic tools.

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Welder/generator is warranted by Miller for three years, parts and labor.
Engine is warranted separately by engine manufacturer.
**Big Blue® 600 Series Features**

**Digital meters** with SunVision™ technology enable welding parameters to be viewed with greater clarity than analog meters — at virtually any angle. Meters can be seen clearly even in direct sunlight.

**Standard 14-pin receptacle with Auto-Remote Sense™** for simple connection of remote controls and wire feeders.

**Industrial USB port.** Quickly upload the latest software and download machine log files to retrieve in-depth information such as diagnostics and machine statistics.

**Ingersoll Rand ultra-reliable industrial rotary screw compressor (Air Pak models only).** 30,000-hour life expectancy. Independent on/off control for applications not requiring compressed air — allows greater fuel savings and longer compressor service intervals.

**Optional vandalism lockout (standard on Deluxe model).** Lockable hinged steel panels cover and protect name plate, gauges, and ignition switch (padlock included).

**Arc control** is beneficial when welding with stick and solid wires for easier fine-tuning of tough-to-weld materials and out-of-position applications.

**Electronic engine display** simultaneously displays fuel level, engine hours, coolant temperature, oil pressure, battery volts, engine rpm, and air pressure. It also tracks oil change intervals, compressor hours, and displays engine diagnostics for quick and easy servicing.

**20,000 watts of pure generator power.** Plug in an extra Miller® inverter-based power source for a second welding arc!

**HD powder coat** with zinc-rich primer protects sheet metal from rust and corrosion.

**Polarity reversing switch (standard on Deluxe model)** Quickly change welding polarity, without having to change over cables.

**Standard features include** adjustable Hot Start™ output contactor control, automatic idle, thermal overload protection and 120-volt block heater.

**Welder Truck Specific Models**

The Big Blue 600 Series is available in welder truck specific models, which have the critical controls located within easy reach of a ground-based operator when the machine is mounted on the bed of a large-body truck. These versions also include standard hardware upgrades including ArcReach® remote control technology, air cleaner restriction indicators, FA-1D lockable flame arrestor fuel cap 043947 and spark arrestor 195012. The rear-mounted desiccant air dryer system 195117001 is available as a factory option.

The lower control panel has the following controls: electronic engine display, air compressor on/off switch and engine control switch.

Pair any Miller® ArcReach accessory for complete remote control of welding processes and parameters right at the weld joint.
ArcReach® Remote Control Technology

Remote control of the power source without a control cord.

An ArcReach system allows you to change weld settings from your ArcReach feeder or remote, saving a trip to the power supply. ArcReach technology uses the existing weld cable to communicate welding control information between the feeder or remote and the power source. This technology eliminates the need for control cords, and their associated problems and costs.

Big Blue® ArcReach® Additional Features

ArcReach provides remote amperage and voltage control at the weld joint without needing a control cord.

More arc-on time and reduced exposure to workplace hazards for operators can be realized using ArcReach because less time is spent going back to the welding power supply to set process and arc amperage or voltage.

Auto-Process Select.™ Depending on connected accessory, the system automatically changes to stick or MIG/FCAW (with gas) if electrode positive polarity is detected or TIG or FCAW (no gas) if electrode negative polarity is detected, when ArcReach communication is established between the accessory and the Big Blue — reducing the need to access the power supply.

Automatic return to panel settings. System automatically returns to Big Blue setting when ArcReach communication is terminated. For example, if the Big Blue is set to gouging at 500 amps and an ArcReach feeder is connected, the Big Blue will go to a MIG/FCAW process. If the feeder is disconnected, the Big Blue will go back to its previous setting (gouging at 500 amps).

Less operator fatigue by not needing to move or reposition heavy secondary weld leads bundled with control cords on the jobsite. Control cables are not used.

Operator can precisely set arc amperage or voltage at the weld joint and monitor the actual arc voltage and current delivered to the weld using the digital meters on the accessory. This removes guesswork when it comes to adhering to weld procedures.

Remote override of Big Blue. When an ArcReach accessory is connected to a Big Blue the accessory has full control and the Big Blue controls are disabled. While under ArcReach control, process and voltage/amperage adjustments are locked out, preventing accidental changes by personnel other than the welding operator.

Save time by no longer needing to troubleshoot welding system problems that result from damaged control cords.

Eliminate costly control cord repairs because control cords are not used.

Cross platform compatible. The same ArcReach accessories that work on engine-driven equipment can also be used on select ArcReach-equipped XMT®, Dimension® and PipeWorx 350 FieldPro™ power sources.

Reverse compatible. ArcReach-equipped power sources work with non-ArcReach accessories; however, the complete ArcReach benefit is only realized with the ArcReach system.
Specifications (Subject to change without notice.)

<table>
<thead>
<tr>
<th>Weld Mode/Process</th>
<th>Weld Output Range</th>
<th>Weld Output Rated at 104°F (40°C)</th>
<th>Max. Open-Circuit Voltage</th>
<th>Generator Power Output Rated at 104°F (40°C)***</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>CC/DC (Stick/TIG)</td>
<td>20–600 A</td>
<td>600 Pro: 500 A at 40 V, 100% duty cycle*&lt;br&gt;550 A at 42 V, 80% duty cycle*&lt;br&gt;600 A at 42 V, 40% duty cycle**&lt;br&gt;600 Air Pak: 500 A at 40 V, 100% duty cycle*&lt;br&gt;575 A at 43 V, 100% duty cycle*&lt;br&gt;600 A at 44 V, 60% duty cycle**</td>
<td>92 VDC&lt;br&gt;30 VDC**</td>
<td>3-phase: 27,000 watts peak, 20,000 watts continuous&lt;br&gt;1-phase: 15,000 watts peak, 12,000 watts continuous</td>
<td>H: 46 in. (1,168 mm)&lt;br&gt;W: 28.5 in. (724 mm)&lt;br&gt;D: 69.5 in. (1,765 mm)</td>
<td>1,750 lb. (793.8 kg)</td>
</tr>
<tr>
<td>CV/DC (MIG/FCAW)</td>
<td>14–50 V</td>
<td>600 Pro: 500 A at 40 V, 100% duty cycle*&lt;br&gt;550 A at 42 V, 80% duty cycle*&lt;br&gt;600 A at 42 V, 40% duty cycle**&lt;br&gt;600 Air Pak: 500 A at 40 V, 100% duty cycle*&lt;br&gt;575 A at 43 V, 100% duty cycle*&lt;br&gt;600 A at 44 V, 60% duty cycle**</td>
<td>92 VDC&lt;br&gt;30 VDC**</td>
<td>3-phase: 27,000 watts peak, 20,000 watts continuous&lt;br&gt;1-phase: 15,000 watts peak, 12,000 watts continuous</td>
<td>H: 46 in. (1,168 mm)&lt;br&gt;W: 28.5 in. (724 mm)&lt;br&gt;D: 69.5 in. (1,765 mm)</td>
<td>2,040 lb. (925.3 kg)</td>
</tr>
</tbody>
</table>

*Meets NEMA and IEC ratings. **Sense voltage for stick and Lift-Arc™ TIG. ***Will operate either 60 hertz or 50/60 hertz power tools, lights, etc.

Certified by Canadian Standards Association to both the Canadian and U.S. Standards.

Engine Specifications (Engines warranted separately by the engine manufacturer.)

<table>
<thead>
<tr>
<th>Model</th>
<th>Engine Brand</th>
<th>Features</th>
<th>HP</th>
<th>Type</th>
<th>Engine Speeds</th>
<th>Sound Levels at 23 ft. (7 m)</th>
<th>Capacities</th>
<th>Automatic Engine Shutdown</th>
</tr>
</thead>
<tbody>
<tr>
<td>Big Blue 600 Pro</td>
<td>Kubota V2403</td>
<td>EPA Tier 4 Final compliant, includes 120 V block heater and automatic glow plugs</td>
<td>48.9</td>
<td>Turbo-charged four-cylinder, liquid-cooled industrial diesel</td>
<td>Idle: 1,350 rpm&lt;br&gt;Weld: 1,800 rpm</td>
<td>Idle: 65.9 dB (90.7 Lwa)&lt;br&gt;Weld: 74.3 dB (99.1 Lwa)</td>
<td>Fuel: 25 gal. (95 L)&lt;br&gt;Oil: 10 qt. (9.5 L)&lt;br&gt;Coolant: 9 qt. (8.5 L)</td>
<td>Low oil pressure, high coolant temperature, low fuel level</td>
</tr>
<tr>
<td>Big Blue 600 Air Pak</td>
<td>Deutz TD2.9 L4</td>
<td>EPA Tier 4 Final compliant, includes 120 V block heater and automatic glow plugs</td>
<td>65.7</td>
<td>Turbo-charged four-cylinder, liquid-cooled industrial diesel</td>
<td>Idle: 1,350 rpm&lt;br&gt;Weld: 1,800 rpm</td>
<td>Idle: 71.3 dB (96.1 Lwa)&lt;br&gt;Weld: 78.9 dB (103.7 Lwa)</td>
<td>Fuel: 25 gal. (95 L)&lt;br&gt;Oil: 8.5 qt. (8 L)&lt;br&gt;Coolant: 16 qt. (15.2 L)</td>
<td>Low oil pressure, high coolant temperature, low fuel level</td>
</tr>
</tbody>
</table>

Air Compressor (Air Pak models only.)

<table>
<thead>
<tr>
<th>Compressor Brand</th>
<th>Features</th>
<th>Free Air Delivery</th>
<th>Working Pressure Constant</th>
<th>Duty Cycle</th>
<th>Oil Capacity</th>
<th>Automatic Compressor Shutdowns</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ingersoll Rand CE55 G1</td>
<td>Rotary screw with electric clutch for on/off. Oil change intervals of 500 hours. Life expectancy of 30,000 hours.</td>
<td>Idle speed: 40 cfm (1.13 m³/min.)&lt;br&gt;Run speed: 60 cfm (1.70 m³/min.)</td>
<td>100 psig (7 bar)</td>
<td>100%</td>
<td>4 qt. (3.79 L)</td>
<td>Oil temperature</td>
</tr>
</tbody>
</table>

Performance Data

**Fuel Consumption Curve**

- 600 Air Pak with air output
- 600 Air Pak no air output
- 600 Pro

**Simultaneous Welding and Power**

<table>
<thead>
<tr>
<th>Weld Amperes</th>
<th>Total Aux. Power Available (Watts)</th>
</tr>
</thead>
<tbody>
<tr>
<td>No Weld Output</td>
<td>16,000 &lt;br&gt;20,000</td>
</tr>
<tr>
<td>200 A at 28 V</td>
<td>16,000 &lt;br&gt;20,000</td>
</tr>
<tr>
<td>300 A at 32 V</td>
<td>13,000 &lt;br&gt;18,000</td>
</tr>
<tr>
<td>400 A at 36 V</td>
<td>9,000 &lt;br&gt;12,500</td>
</tr>
<tr>
<td>500 A at 40 V</td>
<td>4,500 &lt;br&gt;5,750</td>
</tr>
<tr>
<td>600 A at 42 V</td>
<td>4,000 &lt;br&gt;0</td>
</tr>
</tbody>
</table>

*Single-phase listings include 4,000 watts from the exciter stator.*
1. Self-calibrating digital weld meters with fault code indication display preset or actual weld parameters.

2. Weatherproof Lexan® nameplate is super durable and resists cracking and fading.

3. Weld process selection switch

4. Pushbutton main control knob used for adjusting amperage/voltage, adjusting arc control, and accessing the service menu.

5. USB port allows software updates from a USB drive. A summary file of recoded data from the unit will be saved to a USB drive that is inserted.

6. Adjustable arc control adjusts DIG when process control is in stick modes and adjusts inductance when process control is in FCAW or MIG modes. The amount of DIG determines how much amperage (heat) varies with stick arc length. Inductance determines the "wetness" of the weld puddle.

7. Electronic engine display can display fuel level, engine hours, coolant temperature, oil pressure, battery volts, engine rpm, air pressure, and compressor hours simultaneously or one at a time. Also tracks oil change intervals and displays engine diagnostics for service technicians.

8. Standard 14-pin receptacle for simple connection of remote controls and wire feeders. Includes Auto Remote Sense™ which automatically switches from panel to remote amperage/voltage (A/V) control with remote connected. Eliminates confusion of a panel/remote switch.

9. Engine control switch is used to start engine and then select between auto idle and high speed lock. Glow plug operation is controlled by the engine control module and automatically occurs as needed by ambient conditions.

10. Air compressor on/off switch (Air Pak models only)

11. 50 A, 240 V, three-phase receptacle (For matching plug, order 254140.)

12. 50 A, 120/240 V receptacle (For matching plug, order 119172.)

13. 20 A, 240 V receptacles

14. 20 A, 120 V receptacles with ground fault

15. 50 A circuit breaker

16. 20 A, 240 V circuit breaker

17. 20 A, 120 V circuit breakers

18. Optional polarity reversing switch changes DC polarity without the use of tools.

19. Weld output terminals
Inlets, Filters and Safety Elements

**Compressor Kit**
- 279121
- Fuel filter, primary air filter, and safety element.
- Includes all filters required for proper engine maintenance. Oil filter, primary and secondary air filter.

**Engine Filter Kits**
- 273293
- Field. For Kubota engine
- 262459
- Field. For Deutz engine

**Compressor Kit**
- 279121
- Field. For Air Pak models only. Includes oil and all filters required for proper compressor maintenance. Oil filter, air filter.

**Spark Arrestor Kit**
- 195012
- Field
- Prevents particles from leaving the muffler that could potentially start a fire. Mandatory when operating on California grasslands, brush, or forest-covered land, and in all national forests.

**Desiccant Air Dryer System**
- 195117
- Side mount
- 195117001
- Rear mount
- For Air Pak models only. A regenerating inline air dryer system that eliminates moisture in the air stream to prevent air tool freeze-ups in cold climates. Internal thermostat and heating elements ensure good air quality in all climates. The system can be mounted on the side or on the rear of the machine to meet your installation requirements.

**Polarity Reversing Switch Kit**
- 301112
- Field. For Air Pak™ models only.

**Engine Filter Kits**
- 273293
- Field. For Kubota engine
- 262459
- Field. For Deutz engine

**Compressor Kit**
- 279121
- Field. For Air Pak models only. Includes oil and all filters required for proper compressor maintenance. Oil filter, air filter, and safety element.

**Spark Arrestor Kit**
- 195012
- Field
- Prevents particles from leaving the muffler that could potentially start a fire. Mandatory when operating on California grasslands, brush, or forest-covered land, and in all national forests.

For other areas, check your state and local laws. Meets U.S. Forest Service standard 5100-1B.

**FA-1D Lockable Flame Arrester**
- 043946
- Field
- Fuel cap can be padlocked to prevent vandalism. A built-in flame arrester prevents flames or sparks from entering the fuel tank.

**Vandalism Lockout Kit**
- 399802
- Field
- Standard on Deluxe model.
- Lockable hinged steel panels cover and protect name plate gauges and ignition switch (padlock included)

**Cable Holder**
- 043946
- Field
- Saddle-bag-style cable holder. Convenient wrap-around storage of coiled cable for transportation.
- Stores 100 feet of 2/0 cable on each side.

**Protective Cover**
- 301495
- Field
- Kubota
- 301113
- Deutz
- Blue water-resistant canvas cover resists stains and mildew, and protects the finish of your welder.

**Note:** For best results do not weld when cable is coiled! Protective cover cannot be used with cable holder.

**MIG (GMAW) or Flux-cored (FCAW)**

**SuitCase® X-TREME® 8VS Wire Feeder**
- 951582

**SuitCase® X-TREME® 12VS Wire Feeder**
- 951543

**SuitCase® 12RC Wire Feeder**
- 951580

Lightweight and flexible enough to run a variety of wires up to .062-inch diameter. Includes remote voltage control, drive roll kit and MIG gun.

**ArcReach® Smart Feeder**
- 951733

For use with ArcReach models only (see page 2 for more information).
- Includes drive rolls and Bernard™ PipeWorx pulse processes. See literature M/6.55.

**MIG (GMAW)/Flux-cored (FCAW) Guns**

See Bernard™ literature SP-BTB for BTB air-cooled MIG guns, and SP-D for Dura-Flux™ self-shielded flux-cored guns.

**Spoolmatic® 30A Spool Gun**
- 130831
- Air-cooled, 200-amp, one-pound spool gun for aluminum and stainless MIG. See literature M/1.73. Requires WC-24 Control (137549).

**XR™ Wire Feeders and Guns**

Push-pull system designed to handle difficult-to-feed soft alloy wires such as aluminum.

See literature M/1.7 through M/1.75.

**AC TIG (GTAW) Welding**

** Dynasty® 210 Series**
- For portable AC/DC TIG. See literature AD/4.81.
Genuine Miller® Accessories (Continued)

Plasma Cutting

Spectrum® 375 X-TREME™ 907529
See literature PC/9.2.
Spectrum® 625 X-TREME™ 907579
See literature PC/9.6.
Spectrum® 875 907583
See literature PC/9.8.
The Spectrum 375 X-TREME and 625 X-TREME come complete with protective X-CASE™ (not shown).

Stick/TIG Remote Controls

ArcReach® Stick/TIG Remote 301325
When paired with an ArcReach power source, provides remote control of the power source without a cord — saving time and money. See literature AY/14.5.

Wireless Remote Hand Control 300430
For remote current, voltage and contactor control. Receiver plugs directly into the 14-pin receptacle of Miller machine. 300-foot (91.4 m) operating range. Wireless antenna kit 300749 recommended.

Wireless Antenna Kit 300749
Optional when improved reception is desired.

RHC-14 Hand Control 242211020
Miniature hand control for remote current, voltage and contactor control. Dimensions: 4 x 4 x 3.25 inches (102 x 102 x 82 mm), includes 20-foot (6 m) cord and 14-pin plug.

Extension Cables for 14-Pin Remote Controls or 24 VAC Wire Feeders
242208025 25 ft. (7.6 m)
242208050 50 ft. (15.2 m)
242208080 80 ft. (24.4 m)

Wireless Antenna Kit 300749
Optional when improved reception is desired.

Cable Tree 043826
For use with HWY-225. Provides an area to conveniently wrap weld cables and extension cords.

Dual Hitch 301441
For use with HWY-225. 2-inch (50 mm) ball hitch and 3-inch (76 mm) lunette eye in one reversible assembly.

2-In-1 Document/ Fire Extinguisher Holder 301236
For use with HWY-225. Stores documents and holds a 5-pound fire extinguisher. Note: Holder shown mounted on trailer. Fire extinguisher not included.

Mounting Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>Gross Axle Weight Rating</th>
<th>Gross Vehicle Weight Rating</th>
<th>Net Payload</th>
<th>Height of Bed</th>
<th>Road Clearance</th>
<th>Track (Center to center of tires)</th>
<th>Standard Tires (Standard rating or P-size rating)</th>
<th>Dimensions</th>
<th>Net Weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>4 West</td>
<td>2,000 lb/axle (907 kg/axle)</td>
<td>3,000 lb. (1,361 kg)</td>
<td>2,550 lb. (1,157 kg)</td>
<td>21.25 in. (540 mm)</td>
<td>8 in. (203 mm)</td>
<td>55.25 in. (1,403 mm)</td>
<td>878-13</td>
<td>Length: 91 in. (2,311 mm)* Width: 61.25 in. (1,556 mm)</td>
<td>430 lb. (195 kg)</td>
</tr>
<tr>
<td>HWY-225</td>
<td>3,500 lb. (1,588 kg)</td>
<td>2,999 lb. (1,360 kg)</td>
<td>2,700 lb. (1,225 kg)</td>
<td>19 in. (483 mm)</td>
<td>7.5 in. (191 mm)</td>
<td>50 in. (1,270 mm)</td>
<td>ST175/80R-13 Load Range D</td>
<td>Length: 105.5 in. (2,680 mm) Width: 56.5 in. (1,435 mm)**</td>
<td>280 lb. (127 kg)</td>
</tr>
</tbody>
</table>

*Does not include tongue. **Width at outside of fenders.

Trailer Specifications (Subject to change without notice.)

Trailers and Hitches (Note: Trailers are shipped unassembled.)

4 West Four-Wheel Steerable Off-Road Trailer 042801
A heavy-duty 2,550-pound (1,157 kg) capacity trailer designed for use in mines, quarries, and other rough terrain. Has narrow 22-foot (6.7 m) turning radius. Includes 3-inch (76 mm) lunette eye, universal hitch and safety chains.

HWY-225 Trailer 301338
A 2,700-pound (1,225 kg) capacity highway trailer with welded steel tubing frame, heavy-duty axle with roller bearing hubs and leaf-spring suspension. Includes jack stand, fenders, lights, and dual hitch with 2-inch (50 mm) ball hitch and 3-inch (76 mm) lunette eye.

Trailer Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>Gross Axle Weight Rating</th>
<th>Gross Vehicle Weight Rating</th>
<th>Net Payload</th>
<th>Height of Bed</th>
<th>Road Clearance</th>
<th>Track (Center to center of tires)</th>
<th>Standard Tires (Standard rating or P-size rating)</th>
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<td>19 in. (483 mm)</td>
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<td>Length: 105.5 in. (2,680 mm) Width: 56.5 in. (1,435 mm)**</td>
<td>280 lb. (127 kg)</td>
</tr>
</tbody>
</table>

*Does not include tongue. **Width at outside of fenders.

Height: 46 in. (1,168 mm) to top of cover Add 7.5 in. (191 mm) to heights for exhaust pipe (Exhaust measurement subject to change.)

Width: 28.5 in. (724 mm) (mounting brackets turned in) 30.75 in. (781 mm) (mounting brackets turned out)

*With mounting brackets in center position. Dimensions vary with location of mounting brackets.
<table>
<thead>
<tr>
<th>Equipment and Options</th>
<th>Stock No.</th>
<th>Description</th>
<th>Qty.</th>
<th>Price</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Big Blue® 600 Pro</strong></td>
<td>907737</td>
<td>Base model with 240-volt 3-phase power</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>907737001</td>
<td>Deluxe model with ArcReach®, polarity reversing switch and vandalism lockout kit</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>907737002</td>
<td>Welder truck specific model with ArcReach®. See page 2 for more information</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Big Blue® 600 Air Pak</strong></td>
<td>907750</td>
<td>Base model with 240-volt 3-phase power and ArcReach®</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>907750001</td>
<td>Welder truck specific model with ArcReach®. See page 2 for more information</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>907750002</td>
<td>Welder truck specific model with ArcReach® and rear-mounted desiccant air dryer system. See page 2 for more information</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Field Accessories</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Desiccant Air Dryer System</td>
<td>195117</td>
<td>Side mount</td>
<td></td>
<td></td>
</tr>
<tr>
<td>(Air Pak models only)</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Polarity Reversing Switch Kit</td>
<td>301112</td>
<td>Changes DC polarity without the use of tools</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Full KVA Adapter Cord</td>
<td>300517</td>
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<td>Full KVA Plug Kits</td>
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<tr>
<td>Engine Filter Kits</td>
<td>273293</td>
<td>Kubota engine. Includes air, oil, fuel filters and safety element</td>
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<td></td>
<td>262459</td>
<td>Deutz engine. Includes air, oil and fuel filters</td>
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<tr>
<td>Compressor Kit (Air Pak models only)</td>
<td>246991</td>
<td>Includes oil, plus air, oil and coalescing filters</td>
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<td>Spark Arrestor Kit</td>
<td>195012</td>
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<tr>
<td>FA-1D Lockable Flame Arrestr Fuel Cap</td>
<td>043947</td>
<td>Padlock NOT included</td>
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<tr>
<td>Vandalism Lockout Kit</td>
<td>399802</td>
<td>Lockable front control panel and engine compartment</td>
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<tr>
<td>Cable Holder</td>
<td>043946</td>
<td>Stores up to 200 feet of 2/0 cable</td>
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<tr>
<td>Protective Cover</td>
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<tr>
<td><strong>MIG/Flux-cored Welding</strong></td>
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<tr>
<td>SuitCase® X-TREME® 8VS</td>
<td>951582</td>
<td>With Bernard™ BTB Gun 300 A.</td>
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<td>951584</td>
<td>With Bernard™ BTB Gun 300 A.</td>
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<td>SuitCase® X-TREME® 12VS</td>
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<td>With Bernard™ BTB Gun 300 A.</td>
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<td>951582</td>
<td>With Bernard™ BTB Gun 300 A.</td>
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<tr>
<td>ArcReach® SuitCase® 8</td>
<td>951726</td>
<td>With Bernard™ S-Gun™</td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>951727</td>
<td>With Bernard™ S-Gun™</td>
<td></td>
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<tr>
<td></td>
<td>951728</td>
<td>With Bernard™ Dura-Flux™ gun</td>
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<tr>
<td>ArcReach® SuitCase® 12</td>
<td>951729</td>
<td>With Bernard™ BTB Gun 300 A.</td>
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<tr>
<td></td>
<td>951730</td>
<td>With Bernard™ S-Gun™</td>
<td></td>
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<tr>
<td></td>
<td>951731</td>
<td>With Bernard™ Dura-Flux™ gun</td>
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<tr>
<td>ArcReach® Smart Feeder</td>
<td>951733</td>
<td>MIG/FCAW/RMD®/pulse feeder with Bernard™ PipeWorx 300-15 MIG gun.</td>
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<td>Tweco®-style connectors.</td>
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<tr>
<td>MIG (GMAW) and Flux-cored (FCAW) Guns</td>
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<tr>
<td>Spoolmatic® 30A Spool Gun</td>
<td>130831</td>
<td>Requires WC-24 Control.</td>
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<tr>
<td>WC-24 Control</td>
<td>137549</td>
<td>See literature M/1.73</td>
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<td>XR™ Wire Feeder Control and Guns</td>
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<td></td>
<td></td>
<td>See literature M/1.7 through M/1.74</td>
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<td><strong>TIG Welding</strong></td>
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<td>See page 6</td>
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<td><strong>Plasma Cutting</strong></td>
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<td>See page 7</td>
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<td><strong>Stick/TIG Remote Controls</strong></td>
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<td>ArcReach® Stick/TIG Remote</td>
<td>301325</td>
<td>For use with ArcReach models only</td>
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<tr>
<td>Wireless Remote Hand Control</td>
<td>300430</td>
<td>Wireless antenna kit</td>
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<td>RHC-14 Hand Control</td>
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<td>Extension Cables</td>
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<td><strong>Trailers and Hitches</strong></td>
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<tr>
<td>4 West Four-Wheel Steerable Trailer</td>
<td>042801</td>
<td>Trailer with lunette eye, universal hitch and safety chains. For off-road use</td>
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<tr>
<td>HWY-225 Trailer</td>
<td>301338</td>
<td>Trailer with lights, fenders and dual hitch. For highway use</td>
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<td>Cable Tree</td>
<td>043826</td>
<td>Trailer-mounted cable holder for HWY-225</td>
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<tr>
<td>Dual Hitch</td>
<td>301441</td>
<td>Combination 2-inch (50 mm) ball hitch and 3-inch (76 mm) lunette eye in one reversible assembly for HWY-225</td>
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<tr>
<td>2-In-1 Document/Fire Extinguisher Holder</td>
<td>301236</td>
<td>Stores documents and holds a 5-pound fire extinguisher for HWY-225</td>
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</table>

**Date:**

**Total Quoted Price:**

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