

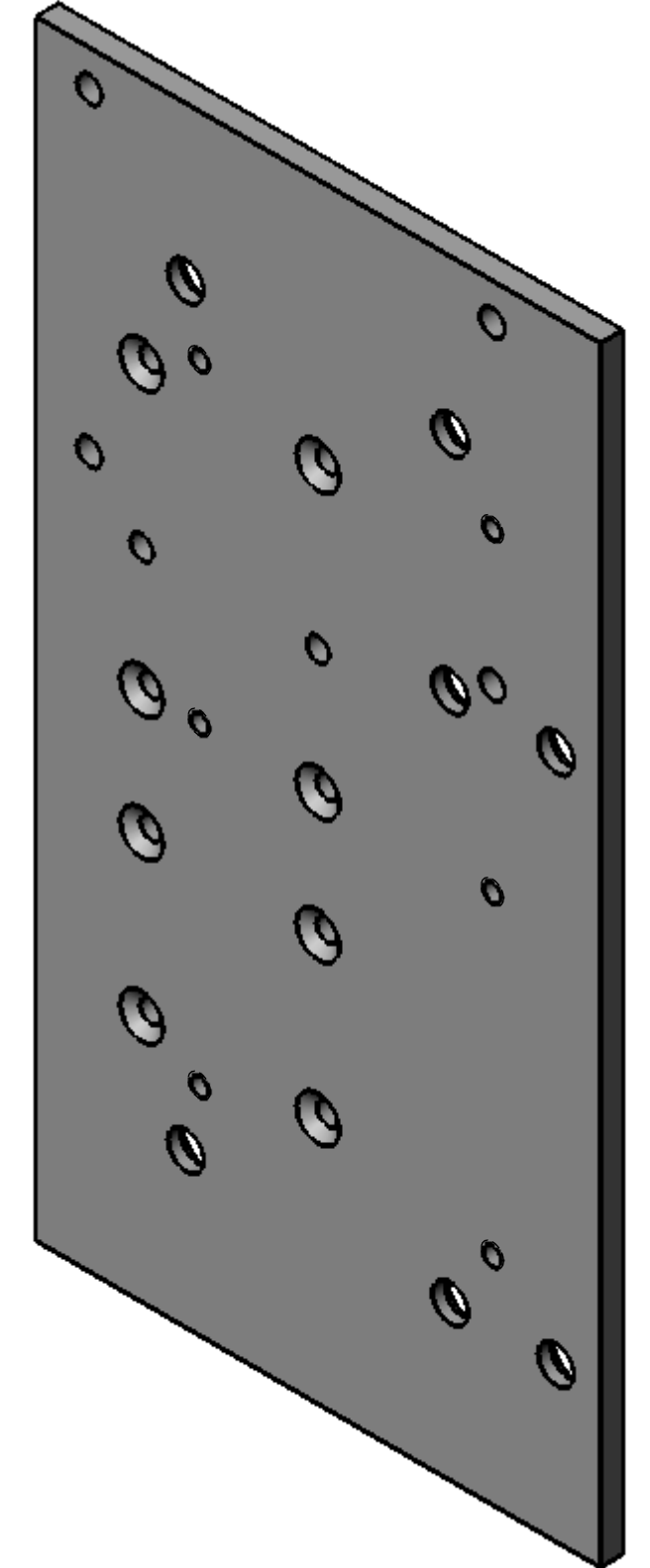
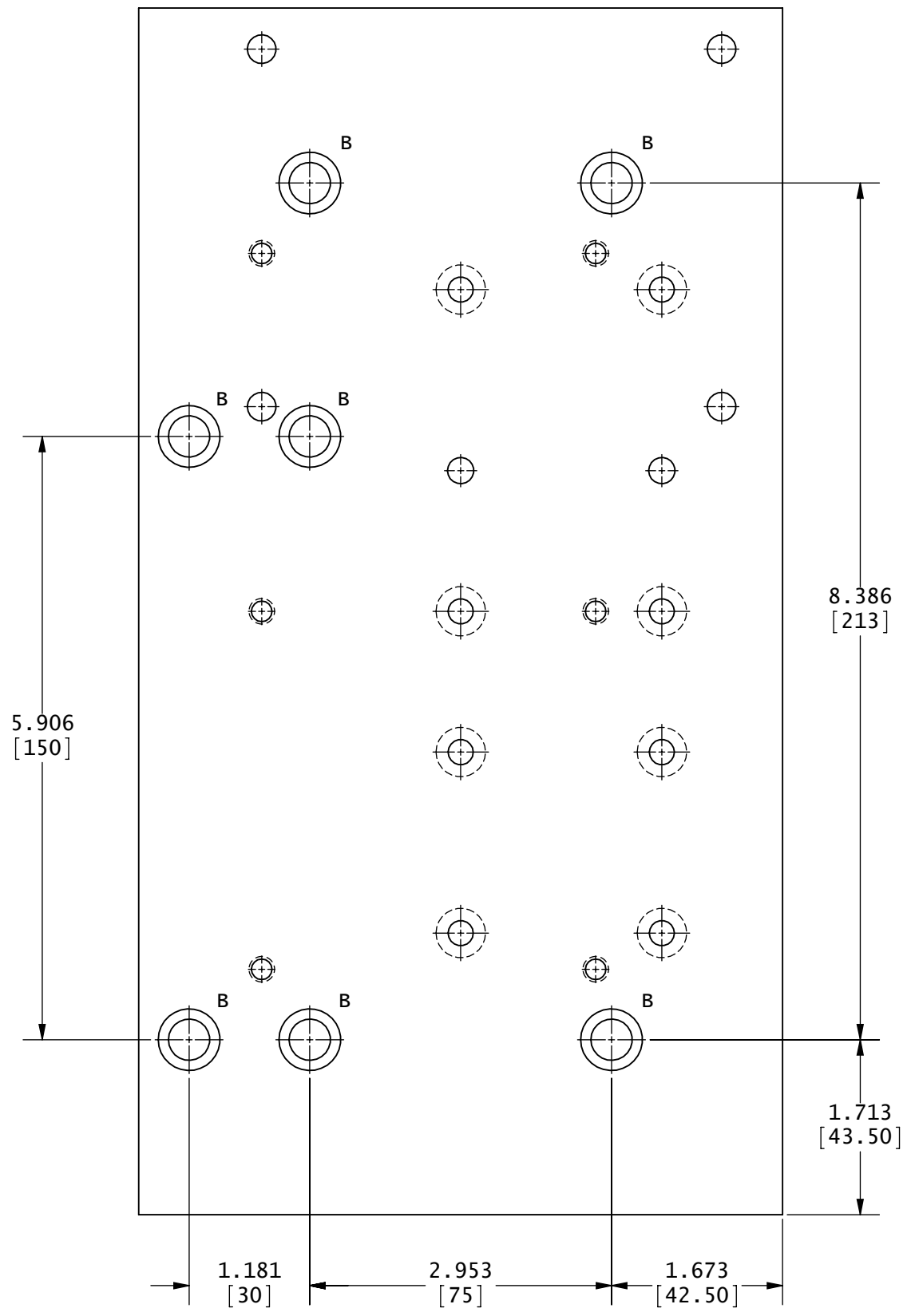
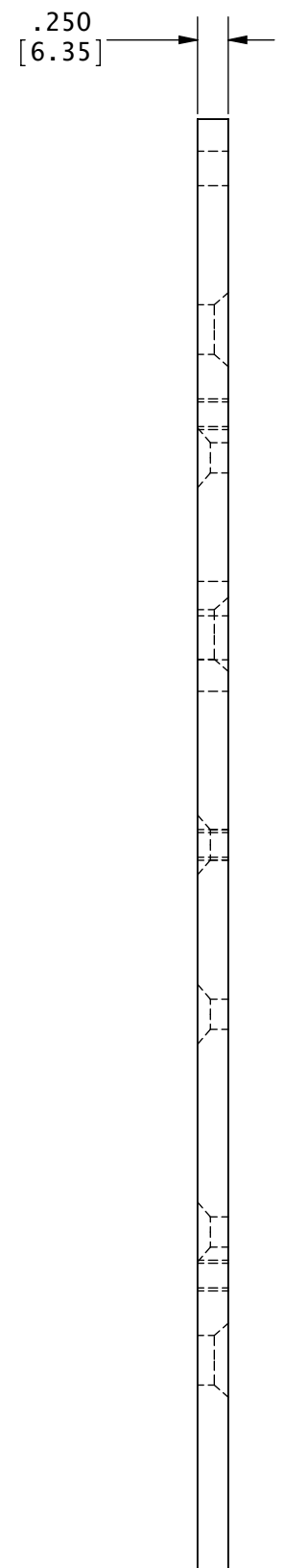
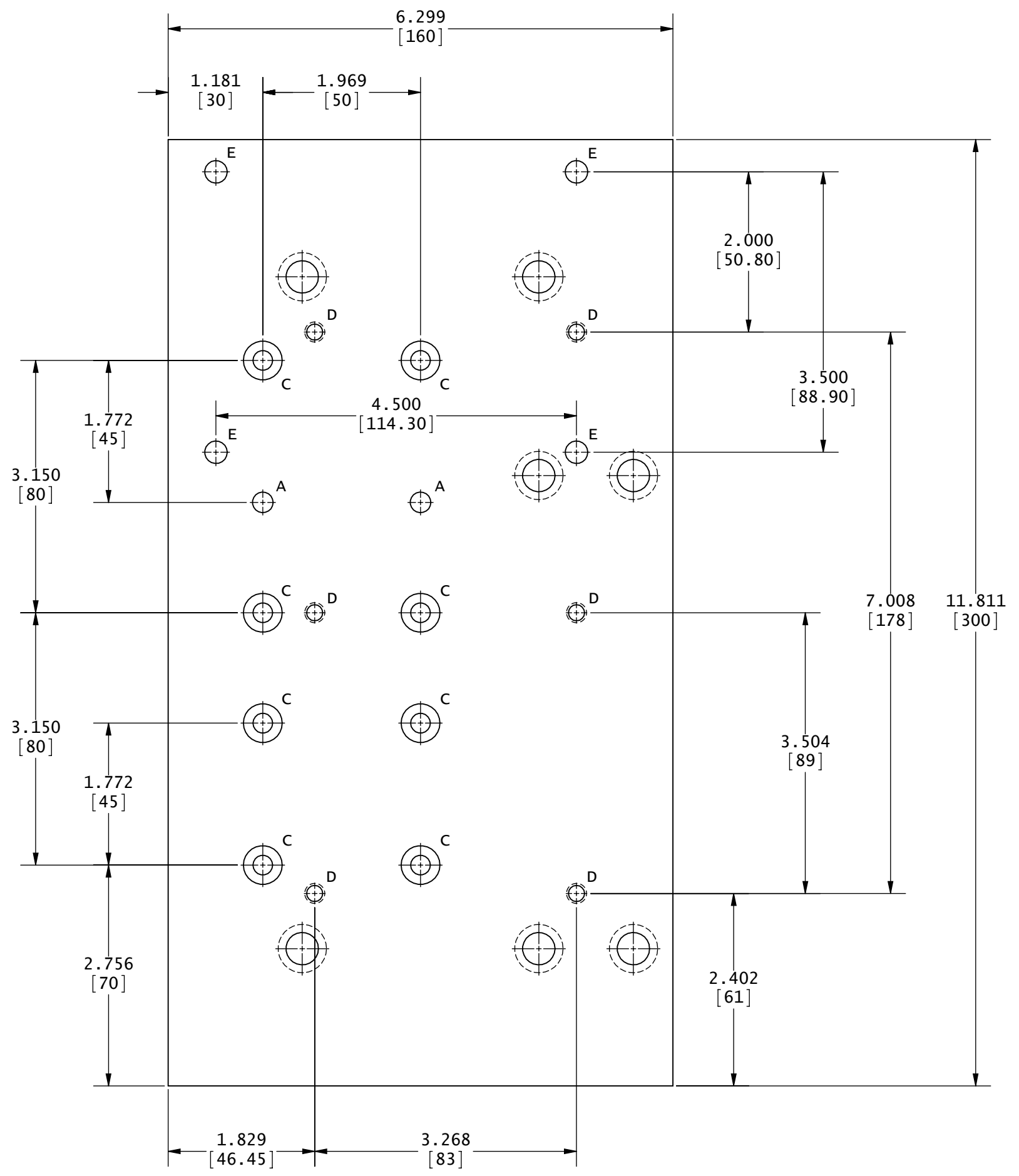
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MATERIAL: .250 THK CR STEEL ASTM A1008 CS TYPE B
FINISH: PAINT POWDER BLACK PER MILLER PAINT STANDARD 179295

NOTE: REMOVE ALL BURRS AND SHARP EDGES

HOLE LEGEND

- A - 0.257 DIA. THRU
- B - 0.404 DIA. THRU W/C'SINK 82° X 0.633 DIA.
- C - 0.246 DIA. THRU W/C'SINK 82° X 0.484 DIA.
- D - 1/4-20 UNC-2B THRU
- E - 0.281 DIA. THRU



ROHS COMPLIANT

Rev	Date	By	ECO	Revision Description	Tolerances Unless Otherwise Specified	MILLER ELECTRIC MFG. CO., APPLETON, WI. USA			
E	10-10-14	PEK BAS	023325	ADDED (3) 'B' HOLES @ THE 1.181[20] AND 5.906[150] DIMENSIONS	Decimal ±: .015	Title: BRACKET, MTG MOTOMAN/FANUC WIRE DRIVE ROBOT			
D	03-25-13	PEK DWS	019473	ADDED SET OF 'D' HOLES AT THE 4.500[114.30] DIMENSION AND A SET OF 'E' HOLES	Fractional ±:				
C	12-21-05	DWS KS	326	MOVE 'D' HOLES 5/16 TO THE RIGHT AND CHANGE FROM .247 TO .201 FOR TAPPING 1/4-20	Angular ±: 1°	DRAWING NOT TO SCALE		CONFIDENTIAL	
B	05-10-05	JD DWS		INITIAL RELEASE	Finish:	Drawn By: JD	Size: C	Drawing No: 224302	Rev: E
1		JD DWS		PROTOTYPE		Date: 05-10-05			
Rev	Date	By	ECO	Revision Description					