



Certificate of Compliance

Certificate: 2414813

Master Contract: 154649

Project: 70120928

Date Issued: 2017-02-10

Issued to: ITW Welding Group
1635 W Spencer St
Appleton, Wisconsin 54912-1079
USA

Attention: Therese Christianson-Plato

The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.



Issued by: *Sam Zaffino*
Sam Zaffino

PRODUCTS

CLASS - C561101 - WELDING MACHINES

CLASS - C561181 - WELDING MACHINES-Certified to US Standards

PART A: XMT 450 MPA

Product Name: XMT 450 MPa 230/460V

Product Description: An inverter power source for use in industrial welding applications.

Product Rating:

Input Power	Welding Output	Amperage Range	Voltage Range	Maximum Open Circuit Voltage DC	Amperes Input At Rated Load Output 60 Hz		KVA	KW
					230V	460V		
Three Phase	450 Amp @ 38 Volts DC 100% Duty	15 - 600	10 - 38	90	51.0	27.6	22.0	18.9



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PART B: Invision 450 MPA

Product Name: Invision 450 MPA 230/460V

Product Description: An inverter power source for use in industrial welding applications.

Product Rating:

Input Power	Welding Output	Amperage Range	Voltage Range	Maximum Open Circuit Voltage DC	Amperes Input At Rated Load Output 60 Hz		KVA	KW
					230V	460V		
Three Phase	450 Amp @ 36.5 Volts DC 100% Duty Cycle	15 - 600	10 - 38	90	49.4	27.2	21.6	18.3

PART C: AlumaPower 450 MPA

Product Name: AlumaPower 450 MPA 230/460V

Product Description: An inverter power source for use in industrial welding applications.

Product Rating:

Input Power	Welding Output	Amperage Range	Voltage Range	Maximum Open Circuit Voltage DC	Amperes Input At Rated Load Output 60 Hz		KVA	KW
					230V	460V		
Three Phase	450 Amp @ 36.5 Volts DC 100% Duty Cycle	15 - 600	10 - 38	90	49.4	27.2	21.6	18.3

PART D: XMT 450 CC/CV

Product Name: XMT 450 CC/CV 230/460V

Product Description: An inverter power source for use in industrial welding applications.



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Product Rating:

Input Power	Welding Output	Amperage Range	Voltage Range	Maximum Open Circuit Voltage DC	Amperes Input At Rated Load Output 60 Hz		KVA	KW
					230V	460V		
Three Phase	450 Amp @ 38 Volts DC 100% Duty Cycle	15 - 600	10 - 38	90	51.0	27.6	22.0	18.9

PART E: XMT 450 MPA 575V

Product Name: XMT 450 MPa 575V

Product Description: An inverter power source for use in industrial welding applications.

Product Rating:

Input Power	Welding Output	Amperage Range	Voltage Range	Maximum Open Circuit Voltage DC	Amperes Input At Rated Load Output 60 Hz		KVA	KW
					575V			
Three Phase	450 Amp @ 38 Volts DC 100% Duty Cycle	15 - 600	10 - 38	90	24.4		24.4	19.2

PART F: Invision 450 MPA 575V

Product Name: Invision 450 MPa 575V

Product Description: An inverter power source for use in industrial welding applications.

Product Rating:

Input Power	Welding Output	Amperage Range	Voltage Range	Maximum Open Circuit Voltage DC	Amperes Input At Rated Load Output 60 Hz		KVA	KW
					575V			



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Three Phase	450 Amp @ 36.5 Volts DC 100% Duty Cycle	15 - 600	10 - 38	90	23.6	23.5	18.3
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PART G: AlumaPower 450 MPA 575V

Product Name: AlumaPower 450 MPa 575V

Product Description: An inverter power source for use in industrial welding applications.

Product Rating:

Input Power	Welding Output	Amperage Range	Voltage Range	Maximum Open Circuit Voltage DC	Amperes Input At Rated Load Output 60 Hz	KVA	KW
					575V		
Three Phase	450 Amp @ 36.5 Volts DC 100% Duty Cycle	15 - 600	10 - 38	90	23.6	23.5	18.3

PART H: XMT 450 CC/CV 575V

Product Name: XMT 450 CC/CV 575V

Product Description: An inverter power source for use in industrial welding applications.

Product Rating:

Input Power	Welding Output	Amperage Range	Voltage Range	Maximum Open Circuit Voltage DC	Amperes Input At Rated Load Output 60 Hz	KVA	KW
					575V		
Three Phase	450 Amp @ 38 Volts DC 100% Duty Cycle	15 - 600	10 - 38	90	24.4	24.4	19.2



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PART L: XMT 450 CC/CV 230/460V W/ARCREACH

Product Name: XMT 450 CC/CV 230/460V W/ARCREACH

Product Description: An inverter power source for use in industrial welding applications.

Product Rating: Same as PART A

PART M: XMT 450 CC/CV 575V W/ARCREACH

Product Name: XMT 450 CC/CV 230/575V W/ARCREACH

Product Description: An inverter power source for use in industrial welding applications.

Product Rating: Same as PART E

APPLICABLE REQUIREMENTS

CSA Std C22.2 No.60-M1990	-	Arc Welding Equipment
UL STD No.551 7 th edition	-	Transformer-Type Arc-Welding Machines



Supplement to Certificate of Compliance

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Master Contract: 154649

*The products listed, including the latest revision described below,
are eligible to be marked in accordance with the referenced Certificate.*

Product Certification History

Project	Date	Description
70120928	2017-02-10	Update to 2414813 to cover alt const and report corrections
70051874	2015-11-16	Update to 2414813 to cover alt const
2730268	2014-06-02	Update to cover alternate model name in part I and add similar model in part J
2642387	2013-07-15	Update to cover alternate construction
2624325	2013-05-10	Update to cover alternate construction
2591903	2013-03-08	Update to cover addition of similar model in part I
2524665	2012-05-14	Update to cover addition of similar model in part E to H
2447689	2011-09-01	Update to cover addition of similar model in section B, C and D
2414813	2011-04-15	Original evaluation of model XMT 450 under the CPC program