



# Certificate of Compliance

**Certificate:** 2115710

**Master Contract:** 154649

**Project:** 70068773

**Date Issued:** March 7, 2016

**Issued to:** ITW Welding Group

1635 W Spencer St  
Appleton, WI 54912-1079  
USA  
Attention: Therese Christianson-Plato

*The products listed below are eligible to bear the CSA Mark shown with adjacent indicators 'C' and 'US' for Canada and US or with adjacent indicator 'US' for US only or without either indicator for Canada only.*



*Sam Zaffino*

**Issued by:** Sam Zaffino

## **PRODUCTS**

**CLASS 5611 81** - WELDING MACHINES - Certified to US Standards

**CLASS 5611 01** - WELDING MACHINES

### **Part A: Model Pipe Worx 400 POWER SOURCE**

Rated :

Stick input 230/460/575Vac 3 phase, 36.8/22.5/18.9A, 14.8/18.0/19.0KVA, 13.7/13.7/13.8KW; Output 34Vdc, 350A, 100% duty cycle

TIG input 230/460/575Vac 3 phase, 36.8/22.5/18.9A, 14.8/18.0/19.0KVA, 13.7/13.7/13.8KW; Output 34Vdc, 350A, 100% duty cycle

MIG input 230/460/575Vac 3 phase, 53.6/31.1/26.0A, 21.5/24.7/25.9KVA, 20.0/19.9/19.7KW; Output 44Vdc, 400A, 100% duty cycle

Flux Cored input 230/460/575Vac 3 phase, 53.6/31.1/26.0A, 21.5/24.7/25.9KVA, 20.0/19.9/19.7KW; Output 44Vdc, 400A, 100% duty cycle



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Max output voltage 90Vdc

**PART B: PIPE WORX DUAL AND SINGLE FEEDER**

Rated 24Vac, 11Amps

**PART C: PIPE WORX COOLER**

Rated: input 115Vac, 50/60Hz, 5.6Amps

**Part D: Model Pipe Worx 400 POWER SOURCE, 400 VOLT**

Rated:

- Stick input 380/400 Vac 3 phase, 23.6/24.4A, 15.5/16.9KVA, 14.2/14.1KW; Output 34Vdc, 350A, 100% duty cycle
- TIG input 380/400Vac 3 phase, 18/17.3A, 11.9/11.7KVA, 10.4/10.4KW; Output 24Vdc, 350A, 100% duty cycle
- MIG input 380/400Vac 3 phase, 28.7/27.5A, 19.1/19.1KVA, 16.25/16.2KW; Output 34Vdc, 400A, 100% duty cycle

Max output voltage 80Vdc

**APPLICABLE REQUIREMENTS**

CSA Std C22.2 No. 60-M1990 - Arc Welding Equipment

UL Std No.551 7th edition - Transformer-Type Arc-Welding Machines