

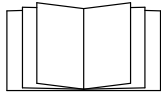
# FIELD INSTRUCTIONS

2014-10

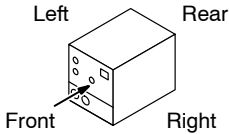
FORM: F266 864C

Use above FORM number when ordering extra manuals.

## For Installing Software Update In PipeWorx 350 FieldPro™ And FieldPro™ Smart Feeder

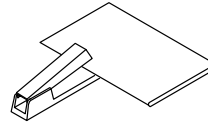


Have only trained and qualified persons install, operate, or service this unit. Call your distributor or the equipment manufacturer if you do not understand the directions. For WELDING SAFETY and EMF information, read Owner's Manual.



All directions are given as facing front panel.

Keep hardware for reuse.



Staple these instructions inside Owner's Manual.

### 1. Safety Symbol Definitions

	<p><b>DANGER!</b> – Indicates a hazardous situation which, if not avoided, will result in death or serious injury. The possible hazards are shown in the adjoining symbols or explained in the text.</p> <p style="text-align: right;"><small>Fsafe1 2013-10</small></p>		<p>Beware of electric shock from wiring. Disconnect input power before installing this kit. Reinstall all panels and covers.</p> <p style="text-align: right;"><small>Fsafe7 2013-10</small></p>
	<p>Indicates a hazardous situation which, if not avoided, could result in death or serious injury. The possible hazards are shown in the adjoining symbols or explained in the text.</p> <p style="text-align: right;"><small>Fsafe2 2013-10</small></p>		<p>Hot parts can burn. Allow cooling period before working on equipment. Do not touch hot parts bare handed. To handle hot parts, use proper tools and/or wear heavy, insulated welding gloves and clothing to prevent burns.</p> <p style="text-align: right;"><small>Fsafe13 2013-10</small></p>
<p><b>NOTICE</b></p>	<p>Indicates statements not related to personal injury.</p> <p>Indicates special instructions.</p> <p style="text-align: right;"><small>Fsafe3 2013-10</small></p>		<p>Wear safety glasses with side shields.</p> <p style="text-align: right;"><small>Fsafe8 2013-10</small></p>
<p><b>CALIFORNIA PROPOSITION 65 WARNINGS</b></p> <p>Welding or cutting equipment produces fumes or gases which contain chemicals known to the State of California to cause birth defects and, in some cases, cancer. (California Health &amp; Safety Code Section 25249.5 et seq.)</p> <p>This product contains chemicals, including lead, known to the state of California to cause cancer, birth defects, or other reproductive harm. Wash hands after use.</p> <p style="text-align: right;"><small>Fsafe4 2013-10</small></p>			

### 2. Parts List

Item No.	Part No.	Description	Quantity
<b>FieldPro Software Update</b>			
..... 301 230	.....	PipeWorx Memory Card, FieldPro System Software	1

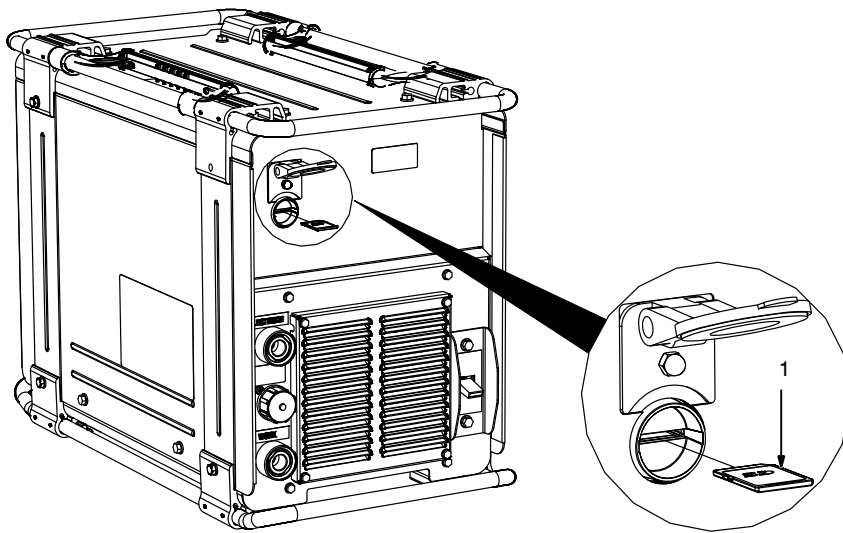


**PipeWorx FieldPro Welding System**  
**Memory Card Software**  
**Update Instructions**

#### Software Revision List

FieldPro Smartfeeder \_\_\_\_\_  
 PipeWorx 350 FieldPro \_\_\_\_\_

### 3. Updating Software In Welding Power Source



#### 1 SD Card

Insert SD card into the SD card slot on the front of the unit. Turn power on or cycle power to the welding power source. Unit automatically updates.

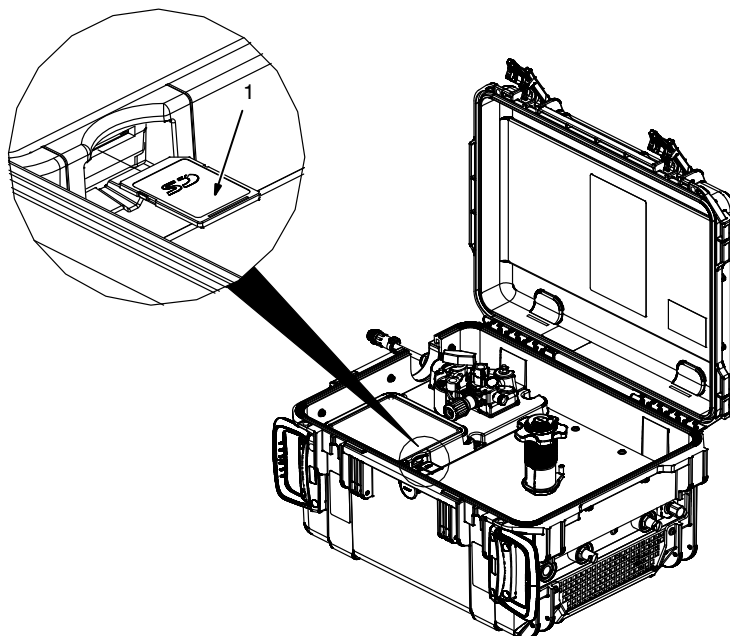
The update may take up to two minutes to complete. The front panel display may show dashes and/or H99.

Upon completion of the update, the display shows Crd. Remove SD card to resume normal operation.

Press and hold the Electrode and In Use push buttons simultaneously to verify unit has updated successfully with the correct system software revision level.

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### 4. Updating Software In Wire Feeder



#### 1 SD Card

Connect feeder to power source according to the Owner's Manual and turn on input power to the welding power source. Insert SD card into SD card slot located next to the set-up panel inside the cover.

Press and hold the Load button for several seconds until the front panel display shows Upd. The update process may take up to five minutes to complete. The display may show Upd, H99, H98, dashes or be blank.

When the update has completed successfully, the display returns to normal operation. Remove SD card.

Press and hold the MIG Type and Memory push buttons simultaneously to verify unit has updated successfully with the correct system software revision level.

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