

ArcStation™ FAQs

General Table Questions

Q: What comes standard with an ArcStation?

A: That depends on which ArcStation you buy. All ArcStations come with:

- Steel table tops
- Sturdy, 1/8" thick steel frames
- Pre-welded leg assemblies
- Steel leveling feet
- Tube caps
- Cross bars
- All necessary hardware

And the 30SX and 60SX models also include:

- X-pattern top
- Dust tray

Q: Since the ArcStations are built from steel how much do they weigh?

A: Weights for the ArcStations are as follows and do not include accessories:

- 30S - 119 lbs
- 30SX – 152 lbs
- 60S – 221 lbs
- 60SX – 291 lbs

Q: What type of load can the ArcStation hold?

A: ArcStations are rated for a 1000 lbs static load.

Q: Can I attach two 30 series tables together to make a 60 series table?

A: Yes you can, in fact you can combine any of the ArcStation models together.

Q: What is the ArcStation warranty?

A: The ArcStation warranty is one year on parts, but you should refer to the Owner's Manual for complete details.

Assembly Questions (Always read and follow all labels and the Owner's Manual carefully)

- Q: I see that there is some assembly required with the ArcStation. How long will it take me to put an ArcStation together?
- A: On average it takes about an hour to put a 30 series together and an hour and a half to put a 60 series together.
- Q: How much assembly is required for an ArcStation?
- A: When your ArcStation arrives it is pretty straight forward regarding assembly. To start with, you bolt the legs and angle iron brackets to the table tops, install the steel leveling feet and install the lower shelves. After that, flip your ArcStation over, adjust the leveling feet, attach the rear cross bars, accessorize and you are ready to weld.
- Q: Do I need any special tools to put an ArcStation together?
- A: No, the main things you will need are a standard set of hex key (Allen) wrenches, standard open end wrenches, a mallet, a level and a friend to help you flip the ArcStation upright once assembled. Of course, power tools do speed up the job!

Accessory Questions

- Q: Do I have to buy all of the accessories at the same time I purchase my ArcStation?
- A: No, you can purchase accessories at anytime.
- Q: What is a work clamp lug?
- A: The work clamp lug is a convenient feature that provides a solid work clamp connection. It is an aluminum tab that is fastened to the bottom side of a table top. Then the work clamp from your welder is attached to the tab.
- Q: Will regular C clamps work with the X-Pattern top?
- A: Yes and no, you can use C clamps on the outer edge of the table, but you will not be able to use C clamps in the X-Pattern slots, for this you need the X-pattern clamps.
- Q: What size vise can I use with the vise mount?
- A: The ArcStation vise mount is designed to be used with most 5" vises and smaller.
- Q: Can I buy the gun holder, clamp bar, or tool holder separate?
- A: No, you have to buy the convenience kit to get any of the above.
- Q: What would I need Miller's custom X-Clamp for?

A: If you have ever tried to clamp something in the middle of a table you know much of a pain this can be. You either end up tacking the part to the table top or repositioning the whole weldment to gain clamping access. Miller's X-clamp eliminates the need to do either of these. Simply slide the clamp into the nearest slot and clamp your parts where you need to.

Miscellaneous Questions

Q: How are ArcStations shipped?

A: ArcStation packaging was designed so that you could get the product home without a flatbed or fork truck. ArcStations typically come in two to four boxes with frames in one box, each table top in its own box and if applicable, the dust tray in its own box. And of course each accessory comes in its own box.

Q: Where can I buy an ArcStation?

A: ArcStations can be purchased at any authorized Miller distributor, check out our distributor locator to find one near you at MillerWelds.com/wheretobuy

Q: Can I get a replacement top for my ArcStation?

A: Yes, replacement tops are available; refer to the Owner's Manual for part numbers

Q: How do I keep the top from rusting?

A: First of all, store you ArcStation indoors. Second, to keep surface rust from building up we recommend that you occasionally spray the tops with a light duty rust inhibitor.

Q: How do I get spatter off of my table tops?

A: In our weld labs we use a 4" grinder to remove weld spatter.