



| <b>XR Feeder Comparisons</b>      | <b>Good</b>                        | <b>Better</b>                  | <b>Best</b>                              |
|-----------------------------------|------------------------------------|--------------------------------|--|
|                                   | <b>XR™-S Control</b>               | <b>XR™-D Control</b>           | <b>XR™-AlumaFeed</b>                     |
| System Type                       | Portable Control Box               | Portable Control Box           | Portable Control Box                     |
| Welding Process                   | MIG/Pulsed MIG                     | MIG/Pulsed MIG                 | MIG/Pulsed /Synergic Pulse/Profile Pulse |
| <b>Specifications</b>             |                                    |                                |  |
| Input Power                       | 24 VAC                             | 24 VAC                         | 24 VAC                                   |
| Wire Spool Capacity               | 12 in.                             | 12 in.                         | 12 in.                                   |
| Wire Feed Speed                   | 70-780                             | 70-780                         | 70-780                                   |
| Wire Size Range                   | .030-1/16 AL<br>.035-.045 Hard     | .030-1/16 AL<br>.035-.045 Hard | .035-1/16 AL<br>.035-.045 Hard           |
| Wire Types                        | Hard and Aluminum                  | Hard and Aluminum              | Hard and Aluminum/<br>Aluminum Premium   |
| Micro Controlled                  | Yes                                | Yes                            | Yes                                      |
| Portability                       | Yes to 135 ft. (handle)            | Yes to 135 ft. (handle)        | Yes to 135 ft. (handle)                  |
| Case Type                         | Steel                              | Steel                          | Steel                                    |
| Dimensions                        | 21.25 X 9.5 X 16                   | 21.25 X 9.5 X 16               | 21.25 X 9.5 X 16                         |
| Weight                            | 42.5 lbs                           | 42.5 lbs                       | 42.5 lbs                                 |
| <b>Hardware Features</b>          |                                    |                                |  |
| 14 Pin 10 Ft.                     | 8 C                                | 8 C                            | 11 C                                     |
| Gas Flowmeter                     | Optional                           | Optional                       | Standard                                 |
| Digital WFS Meter                 | Yes                                | Yes                            | Yes                                      |
| Digital Voltage /Arc Length Meter | No                                 | Yes                            | Yes                                      |
| Voltage Control                   | No                                 | Yes                            | Yes                                      |
| Wire Jog                          | Yes                                | Yes                            | Yes                                      |
| Gas Purge                         | Yes                                | Yes                            | Yes                                      |
| Run In Control                    | Yes (inner panel)                  | Yes (inner panel)              | Yes                                      |
| Torque Selection                  | Yes (inner panel)                  | Yes (inner panel)              | Yes                                      |
| Remote Control Connector          | No                                 | No                             | Optional                                 |
| Trigger Hold                      | Yes (inner panel)                  | Yes (inner panel)              | Yes                                      |
| Trigger Schedule Select           | No                                 | No                             | Yes                                      |
| <b>Software Features</b>          |                                    |                                |  |
| Start and Crater                  | No                                 | Yes (manual)                   | Yes (auto or manual)                     |
| Pre/PostFlow Shielding Gas        | Preset times, dip switch<br>ON/OFF | Programmable                   | Programmable                             |
| Trigger Schedule Select           | No                                 | No                             | Yes                                      |
| 2 or 4 Step Trigger               | No                                 | No                             | Yes                                      |
| Parameter Lock                    | No                                 | No                             | Yes                                      |
| Range Limits                      | No                                 | No                             | Yes                                      |
| Menu Lock Code                    | No                                 | No                             | Yes                                      |
| Gun Calibration                   | No                                 | Yes                            | Yes                                      |
| Profile Pulse                     | No                                 | No                             | Yes                                      |
| Spot Weld Control                 | No                                 | No                             | Yes                                      |
| <b>List Pricing</b>               | \$2,290                            | \$2,590                        | \$2,900                                  |